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(54) **ERGONOMIC TAMPON APPLICATOR**

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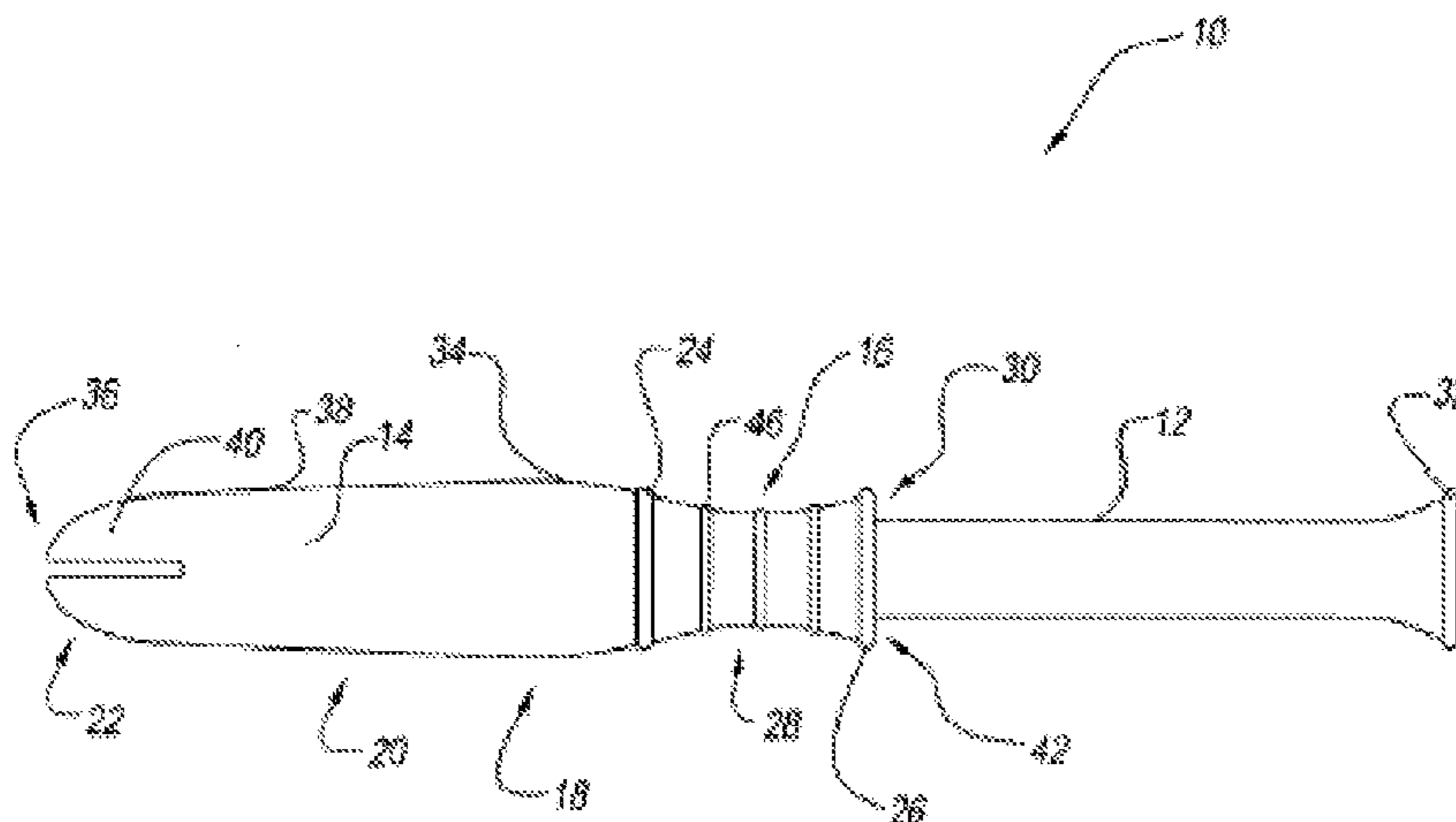
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(57) **ABSTRACT**

A tampon applicator barrel includes an insertion tip at a forward end of the barrel, a main body section that extends from the insertion tip, and a reverse taper section that is joined to the main body section so that the main body section is between the insertion tip and the reverse taper section. The main body section tapers toward the insertion tip section. The reverse taper section tapers in a direction away from the insertion tip section. A finger grip section extends from the reverse taper section to a plunger receiving end of the barrel opposite the forward end. The barrel is straight from the forward end to the plunger receiving end that receives a plunger.

76 Claims, 2 Drawing Sheets



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continuation of application No. 12/798,990, filed on Apr. 15, 2010, now Pat. No. 8,337,478, which is a continuation of application No. 10/242,474, filed on Sep. 12, 2002, now Pat. No. 7,727,208.

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See application file for complete search history.

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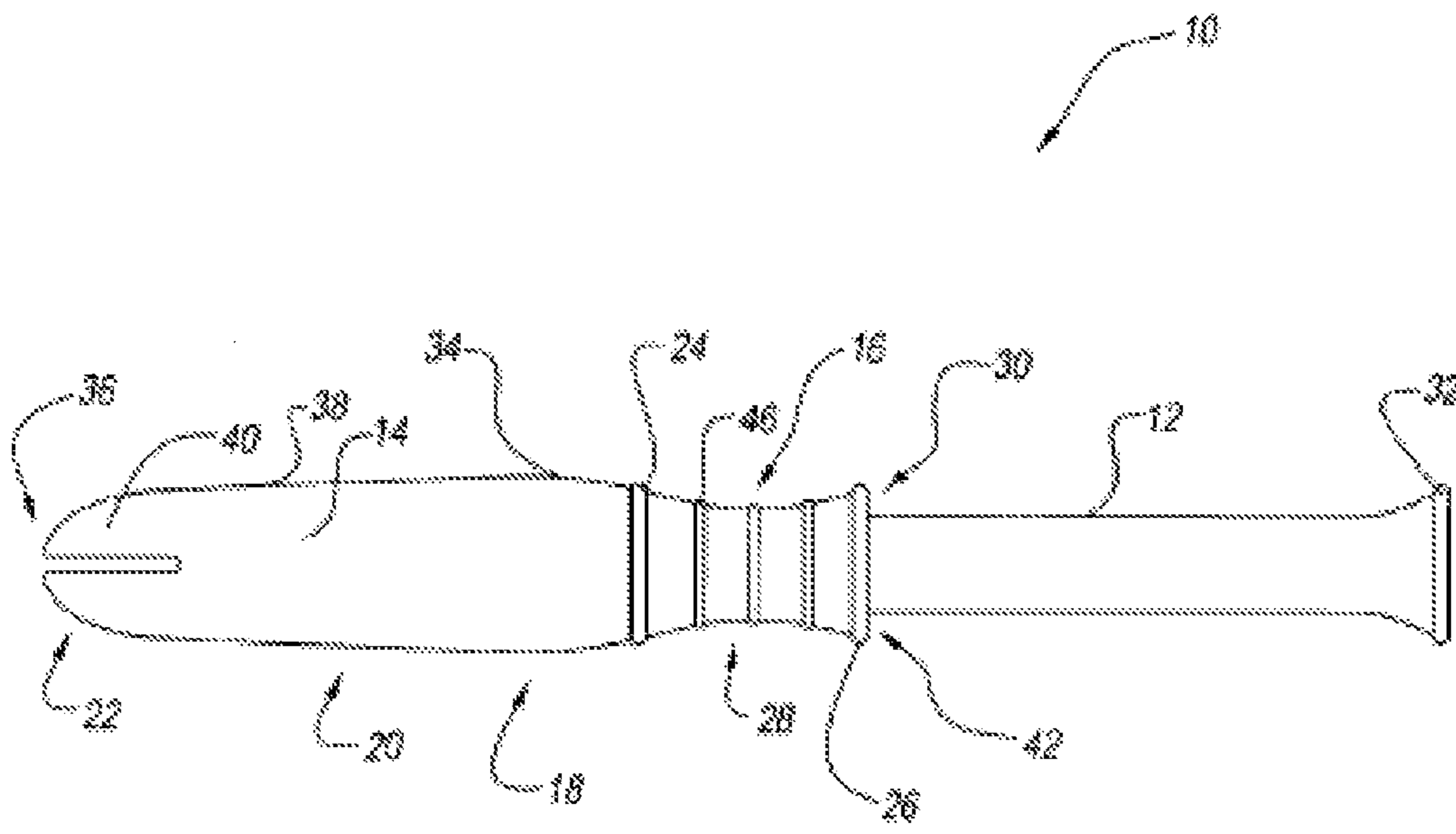


Fig. 1

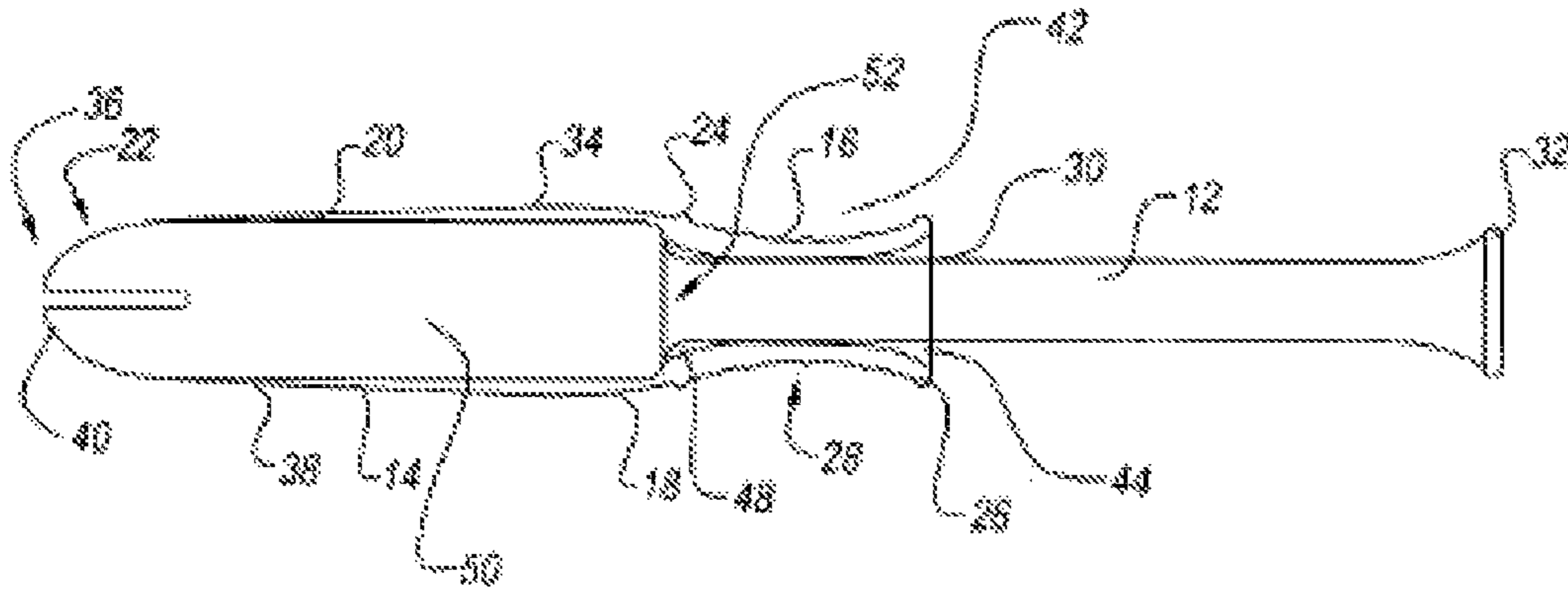


Fig. 2

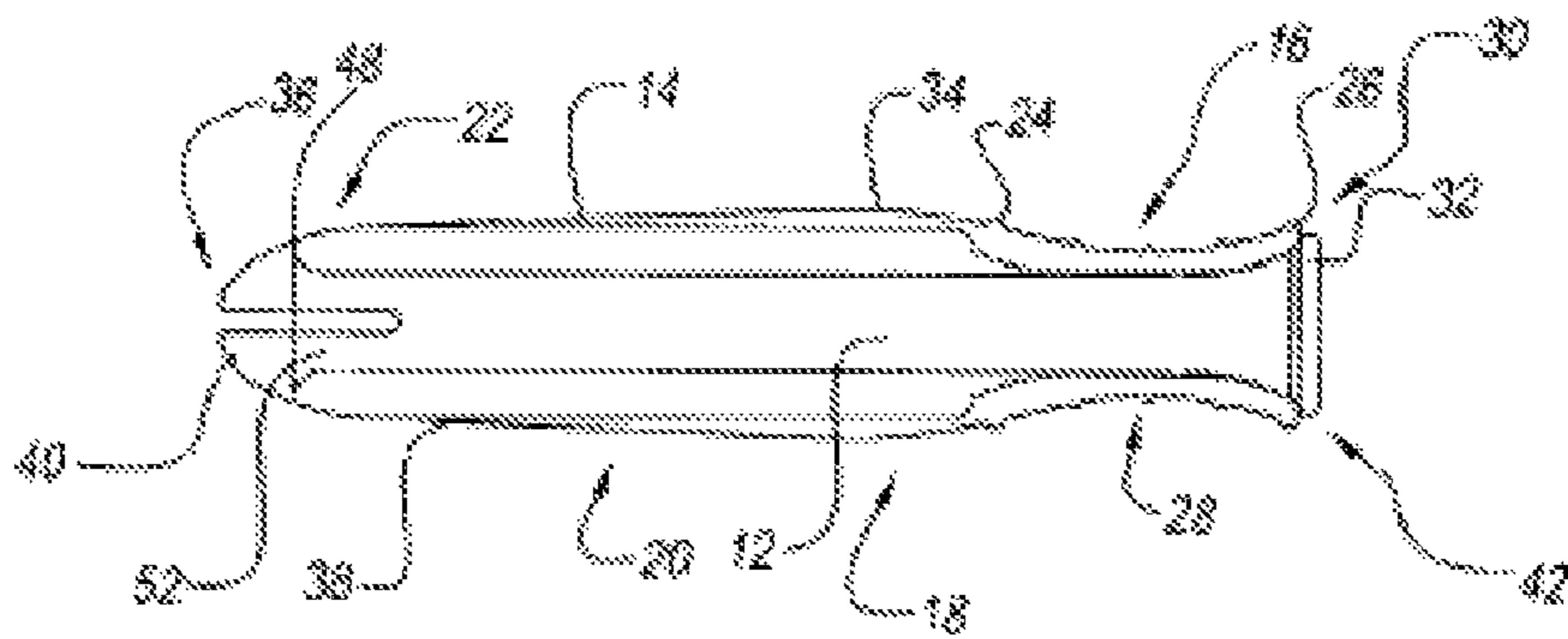


Fig. 3

ERGONOMIC TAMPON APPLICATOR**CROSS-REFERENCE TO RELATED APPLICATIONS**

This is a continuation application of U.S. patent application Ser. No. 13/669,840 filed Nov. 6, 2012, which is a continuation application of U.S. patent application Ser. No. 12/798,990, filed Apr. 15, 2010, which is a continuation application of U.S. patent application Ser. No. 10/242,474, filed Sep. 12, 2002, claims the benefit of priority from U.S. Provisional patent application Ser. No. 60/499,443, filed on 2 Sep. 2003. Each of the above-noted applications is incorporated herein by reference.

BACKGROUND OF THE INVENTION**A. Field of Endeavor**

The disclosure relates generally to an improved tampon or tampon applicator. More particularly, the present disclosure relates to a tampon applicator with a barrel that has a reverse taper section for improved ease of use and user comfort.

B. Description of the Prior Art

Commercial tampon applicators typically consist of a barrel and a plunger used to expel an absorbent pledget housed in the barrel. The barrel is typically sub-divided into three sections, namely a finger grip, an insertion tip, and a main body section, which is located between the finger grip and insertion tip sections.

The finger grip section is typically the same diameter as the main body section of the barrel, but some designs (e.g., Playtex® Gentle Glide®) have a reduced diameter grip for improve grippability. The main body section is typically linear, except on plastic molded barrels where there is a slight taper to improve release characteristics from the manufacturing mold. The insertion tip section on some types of barrels have “petals” which curve over and enclose the pledget (i.e., rounded tip) housed in the barrel, but readily flex outwardly as the pledget is expelled through the insertion tip.

SUMMARY OF THE INVENTION

The present disclosure provides a tampon applicator that is ergonomic.

The present disclosure also provides such an ergonomic tampon applicator with a plunger and a barrel.

The present disclosure further provides such an ergonomic tampon applicator barrel having a finger grip section, a reverse taper section, a main body section and an insertion tip section.

The present disclosure still further provides such an ergonomic tampon applicator barrel reverse taper section where the reverse taper is towards the finger grip section.

The present disclosure also provides such an ergonomic tampon applicator barrel finger grip section having a finger accepting region.

The present disclosure further provides such an ergonomic tampon applicator insertion tip section formed with a plurality of petals.

The present disclosure still further provides such an ergonomic tampon applicator main body section with a maximum diameter section that is sensually perceivable to a user to alert the user to the proper insertion depth of the applicator.

The present disclosure also provides such an ergonomic tampon applicator having a plunger with at least one flared end.

These and other objects and advantages of the present disclosure will be appreciated from an ergonomically improved tampon applicator having a plunger and a barrel, of the present disclosure. The barrel has four distinct sections, namely a finger grip section, a reverse taper section, a main body section, and an insertion tip section. The reverse taper section is tapered towards the fingergrip section, and the main body section is tapered in an opposite direction towards the insertion tip section. A maximum diameter is formed where the reverse taper section and main body section meet on the barrel. The maximum diameter provides a sensory indicator to the user to alert the user when the applicator has been inserted to the proper depth in the vagina.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a plan view of a tampon applicator of the present disclosure;

FIG. 2 is a cut away view of the tampon applicator of FIG. 1 depicting an absorbent pledget housed in the barrel; and

FIG. 3 is a cut away view of the tampon applicator of FIG. 2 after the pledget has been expelled from the barrel.

DETAILED DESCRIPTION OF THE INVENTION

Referring to FIG. 1, drawings and, in particular, FIG. 1, there is shown an ergonomically improved tampon applicator according to the present disclosure generally represented by reference numeral 10. The ergonomically improved applicator 10 is easier to use and more comfortable to insert and remove. Applicator 10 includes a plunger 12 and a barrel 14.

Barrel 14 may be divided into four sections, as opposed to three sections typically found in prior art tampon applicators. The four sections include a finger grip section 16, a reverse taper section 18, a main body section 20, and an insertion tip section 22.

Finger grip section 16 is bound by a forward edge ridge 24 and a rearward edge ridge 26. Forward edge ridge 24 provides a firm grip surface during insertion of applicator 10 into the vaginal vault. Rearward edge ridge 26 provides a firm grip surface during expulsion of the pledget (not shown) and during removal of applicator 10 from the body. Forward and rearward edge ridges 24, 26 are about 6 mm to about 22 mm in diameter. Preferably, the forward and rearward edges 24, 26 are about 11 mm to about 17 mm in diameter, with about 14 mm being the most preferred diameter.

A finger accepting region 28 is formed between forward edge ridge 24 and rearward edge ridge 26. To ensure an adequate area to accept a user's finger or fingers, forward edge ridge 24 and rearward edge ridge 26 are spaced about 13 mm to about 40 mm apart. More preferably, forward edge ridge 24 and rearward edge ridge 26 are spaced about 17 mm to about 21 mm apart, with about 19 mm being the most preferred spacing. Finger accepting region 28 may be concave, convex, flat, or any combinations thereof. Preferably, region 28 is concave, which conforms to the contour of a user's finger. The maximum diameter of region 28 is preferably slightly less than the diameter of edge ridges 24, 26.

Preferably, region **28** has a maximum to minimum diameter ratio of about 1.10 to about 1.75, with a more preferred ratio of about 1.25 to about 1.35.

Finger accepting region **28** may also include one or more gripping structures **46** to improve grippability of applicator **10**. Suitable gripping structures **46** include, for example, one or more and preferably two or more, embossments, protuberances, slits, grooves, louvers, perforations, lances, abrasive medias, high wet coefficient of friction materials, pressure sensitive adhesives, or any combinations thereof. In addition, gripping structures **46** may be formed in any shape, including, for example, arc, circle, concave, cone, convex, diamond, line, oval, polygon, rectangle, rib, square, triangle, or any combinations thereof.

The maximum diameter **34** of applicator barrel **14** occurs at the forward end of reverse taper section **18**. Reverse taper is meant to include a taper in the reverse direction, i.e. in a direction away from the insertion end of applicator **10**, but not necessarily the same dimensional taper as main body section **20**. The diameter of reverse taper section **18** tapers down toward forward edge ridge **24**, where the diameter is equal to or slightly less than the diameter of forward edge ridge **24**. This taper may be linear or curvilinear.

Maximum diameter **34** of barrel **14** exerts a slightly greater pressure than the smaller diameter portions of the barrel on the vaginal opening. This unique feature of barrel **14** provides a sensually perceivable way of signaling or indicating to a user that applicator **10** has been inserted to the correct depth in the vagina. Thus, the location of maximum diameter **34** along the length of barrel **14** is a critical aspect of the present disclosure. The location of maximum diameter **34** on barrel **14** is about 32 mm to about 54 mm in the axial direction of barrel **14** from forward end **36** of insertion tip **22**. Preferably maximum diameter **34** is located about 40 mm to about 50 mm, and more preferably about 44 mm in the axial direction of barrel **14** from forward end **36** of insertion tip **22**.

Main body section **20** is joined to reverse taper section **18** where maximum diameter **34** of barrel **14** is located. Main body section **20** tapers toward insertion tip section **22** in either a linear or curvilinear fashion so that its smallest diameter occurs where main body section **20** meets insertion tip section **22**. The ratio of maximum diameter **34** to the diameter at the forward end **38** of main body section **20** is about 1.1 to about 1.5, and more preferably about 1.2 to about 1.3. This tapering of main body section **20** facilitates insertion comfort by gradually parting the vulva-vaginal channel over a longer length than that of only insertion tip section **22**.

Insertion tip section **22** begins where there is a substantial change in the curvature of the forward portion of the barrel that is where the pledget-enclosing petals **40** are formed. In applicator designs where no petals are used, insertion tip **22** is the forward edge of the main body section **20** of barrel **14**. The preferred insertion tip **22** is the petal type with a curvature that approximates an elliptical or hyperbolic curve. Preferably, insertion tip **22** has about 2 to about 12 petals, and more preferably about 3 to about 8 petals. The ratio of the maximum diameter of insertion tip section **22**, which occurs at the plane where its rearward edge meets forward end **38** of main body section **20**, to the total axial length of the insertion tip section along a horizontal axis of applicator **10**, is about 0.9 to about 1.8, and more preferably about 1.1 to about 1.3.

The less severe curvature of insertion tip section **22** also facilitates insertion comfort by gradually parting the vulva-vaginal channel along its longer length.

It should be understood that while tampon applicator barrel **14** of the present disclosure is depicted as having four sections, namely a finger grip section, a reverse taper section, a main body section, and an insertion tip section, the tampon applicator barrel can include a reverse taper section and at least one additional section selected from a finger grip section, a main body section, an insertion tip section, or any combinations thereof.

The interior wall of barrel **14** that houses the pledget may have the same basic sidewall shape as its exterior wall. However, molding such a complicated interior wall requires a complex manufacturing process. Alternately, the interior wall can be practically straight walled (a slight taper may be required for tooling release) while the exterior wall has the sectional shapes discussed before, thus simplifying the molding process.

Referring to FIGS. **2** and **3**, barrel **14** has a finger grip end **42**. Plunger **12** telescopically fits into the finger grip end **42** of barrel **14**. Plunger **12** has a diameter slightly smaller than the smallest diameter of finger receiving region **28** so that plunger **12** telescopically fits throughout the interior of barrel **14**. Preferably, in one embodiment of the present disclosure, plunger **12** has a diameter about 4 mm to about 18 mm. More preferably, plunger **12** has a diameter about 5 mm to about 9 mm with the most preferred diameter being about 7 mm.

Plunger **12** has a first flare **32** at its distal end and a second flare or retaining structure **48** at its opposite barrel end **52**. Finger grip section **16** has a plunger receiving end **30**. Plunger receiving end **30** of finger grip section **16** has a chamfer **44** to receive first flare **32** of plunger **12** during pledget expulsion. This permits shortening the length of the section of plunger **12** that protrudes from barrel **14** since all of the protruded length is available for the telescopic action. This in turns results in a more ergonomic applicator. Such an ergonomic applicator is conducive to one handed use, since the distance between finger grip section **16** and first flare **32**, where the fingertip is placed, is reduced by an amount equal to the length of first flare **32**. Second flare or retaining feature **48** on barrel end **52** of plunger **12** prevents separation from barrel **14**.

First flare **32** has a maximum diameter about 6 mm to about 22 mm. Preferably the maximum diameter is about 12 mm to about 16 mm, with about 13 mm being the most preferred maximum diameter, in order to provide a secure area for a user's fingertip during pledget expulsion. The rearward end of first flare **32** may be flat, concave, or convex. Preferably, it is concave to provide a secure area for the fingertip.

Second flare **48** has a maximum diameter about 5 mm to about 20 mm. Preferably the maximum diameter is about 11 mm to about 14 mm, with about 13 mm being the most preferred maximum diameter, in order to prevent separation from barrel **14**.

Although it might be implied that the cross-sectional shape of plunger **12** and barrel **14** is circular, due to the use of the term 'diameter', it should be understood that the cross-sectional shape can be non-circular, such as oval or polygonal. Furthermore, the cross-sectional shape can vary along the length of both plunger **12** and barrel **14**. For example, a circular plunger with a polygonal finger grip and an oval main body may be formed.

The pledget housed by applicator barrel **14** preferably has a tapered forward end that corresponds to that of insertion tip **22**. The matching taper supports petals **40** during insertion of applicator **10** so that the petals cannot flex out of shape, thus enhancing comfort. Additionally, during expulsion from

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applicator 10, the pledget's tapered tip will gradually part the vaginal channel, further enhancing user comfort.

Suitable materials for forming plunger 12 and/or barrel 14 include, for example, biopolymer, cardboard, heat shrink plastic, paper slurry, plastic, plastic tubing, pulp slurry, 5 pulp-molded paper, or any combinations thereof.

To reduce friction and/or increase strength, plunger 12 and/or barrel 14 may be coated with a coating material. Suitable coating materials include, for example, cellophane, cellulose, epoxy, lacquer, nitrocellulose, nylon, plastic, poly- 10 ester, polylactide, polyolefin, polyvinyl alcohol, polyvinyl chloride, silicone, wax, or any combinations thereof.

The foregoing specification and drawings are merely illustrative of the present invention and are not intended to limit the invention to the disclosed embodiments. Variations 15 and changes, which are obvious to one skilled in the art, are intended to be within the scope and nature of the present invention, which is defined in the appended claims.

The invention claimed is:

1. A tampon applicator, comprising: 20
 - an insertion tip section having between three and eight petals;
 - a main body section adjacent said insertion tip section, said main body section having a maximum diameter of said tampon applicator; 25
 - a reverse taper section adjacent said main body section, wherein said reverse taper section tapers downwardly in a direction away from said insertion tip section; and
 - a finger grip section having a forward end adjacent said reverse taper section, said finger grip section having a flared rearward end opposite said forward end defining an opening, wherein said finger grip section has at least one gripping structure, said finger grip section having a generally circular cross-sectional shape, 30
 - wherein said finger grip section has a minimum diameter that is less than said maximum diameter of said main body section, 35
 - wherein said flared rearward end has a rearward end diameter greater than said minimum diameter in said finger grip section, 40
 - wherein said flared rearward end diameter is less than said maximum diameter of said main body section,
 - wherein said at least one gripping structure has a grip structure diameter that is less than said flared rearward end diameter, 45
 - wherein said tampon applicator has a straight central axis, and said insertion tip section, said main body section, said reverse taper section, and said finger grip section are all coaxially positioned around said central axis of said applicator, 50
 - wherein said petals have a curved shape that taper towards said central axis.
2. The tampon applicator of claim 1, wherein said at least one gripping structure is a protuberance.
3. The tampon applicator of claim 1, wherein said at least one gripping structure is a rib. 55
4. The tampon applicator of claim 1, wherein said at least one gripping structure is a groove.
5. The tampon applicator of claim 1, wherein said at least one gripping structure has a coefficient of friction that is greater than a coefficient of friction of said main body section or said reverse taper section. 60
6. The tampon applicator of claim 1, wherein said finger grip section is concave.
7. The tampon applicator assembly according to claim 1, wherein said insertion tip section has said curved shape along said straight central axis that at least partially approxi-

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mates at least one of an elliptical curved tapered shape and a hyperbolic curved tapered shape.

8. The tampon applicator according to claim 1, wherein said insertion tip section has a ratio of a maximum diameter of said insertion tip section to a length of said insertion tip section that is about 1.1 to about 1.3.

9. A tampon applicator assembly, comprising:
 - a plastic applicator barrel having an internal cavity and a straight central axis, comprising:
 - an insertion tip section having a generally curved tapered shape along said straight central axis, said insertion tip section having between three and eight petals;
 - a main body section adjacent said insertion tip section, said main body section having a maximum diameter of said applicator barrel;
 - a reverse taper section adjacent said main body section, wherein said reverse taper section tapers downwardly in a direction away from said insertion tip section; and
 - a finger grip section having a forward end adjacent said reverse taper section, said finger grip section having a rearward end opposite said forward end said rearward end of said finger grip section defining an opening, said finger grip section having a generally concave shape between said forward end and said rearward end, said finger grip section including a plurality of gripping structures extending outward from an outer surface of said finger grip section between said forward end and said rearward end, said finger grip section having an external minimum grip diameter located between said forward end and said rearward end, said external minimum grip diameter is less than said maximum diameter of said applicator barrel in said main body section, said finger grip section having an internal minimum grip diameter; and
 - a plunger that telescopically fits through said opening in said rearward end of said finger grip section, said plunger having a flared front end, a generally cylindrical middle region, and a flared rear end opposite said flared front end, said plunger having an external middle plunger diameter in said generally cylindrical middle region that is slightly smaller than said internal minimum grip diameter of said finger grip section, 40
 - wherein said insertion tip section, said main body section, said reverse taper section and said finger grip section are all coaxially positioned around said straight central axis of said applicator barrel and are unitary such that said applicator barrel is a unitary plastic piece, 45
 - wherein said applicator barrel includes a transition region in which a smaller wall thickness within said main body section as it transitions to a larger wall thickness in said reverse taper section and said finger grip section, said flared front end of said plunger engaging an internal wall within said transition region to retain said flared front end of said plunger in said applicator barrel.
10. The tampon applicator assembly of claim 9, wherein said external minimum grip diameter of said finger grip section is less than a grip structure diameter of said plurality of gripping structures.
11. The tampon applicator assembly according to claim 10, wherein said grip structure diameter of said plurality of gripping structures is less than said maximum diameter of said applicator barrel. 65

12. The tampon applicator assembly according to claim 11, wherein said plurality of gripping structures encircle said outer surface of said finger grip section.

13. The tampon applicator assembly of claim 9, wherein said generally concave shape of said finger grip section results in a ratio of a maximum external diameter of said finger grip section to said external minimum grip diameter of said finger grip section of about 1.1 to about 1.75.

14. The tampon applicator assembly according to claim 13, wherein said finger grip section has a ratio of said maximum external diameter of said finger grip section to said external minimum grip diameter of said finger grip section of about 1.25 to about 1.35.

15. The tampon applicator assembly according to claim 9, wherein said petals are discrete and separated from each other by a plurality of slits that form a break of material through a tubular wall of said applicator barrel.

16. The tampon applicator assembly according to claim 9, wherein said insertion tip section has said curved tapered shape along said central axis that at least partially approximates at least one of an elliptical curved tapered shape and a hyperbolic curved tapered shape.

17. The tampon applicator assembly according to claim 9, wherein said flared rear end of said plunger has a rear plunger diameter of about 6 mm to about 22 mm.

18. The tampon applicator assembly according to claim 17, wherein said flared rear end of said plunger has said rear plunger diameter of about 12 mm to about 16 mm.

19. The tampon applicator assembly according to claim 18, wherein said flared rear end of said plunger has said rear plunger diameter of about 12 mm.

20. The tampon applicator assembly according to claim 9, wherein said insertion tip section has a ratio of a maximum diameter of said insertion tip section to a length of said insertion tip section that is about 1.1 to about 1.3.

21. The tampon applicator assembly according to claim 9, wherein said insertion tip section has a tip end and a main body section end opposite said tip end, said main body section end adjacent said main body section, wherein said maximum diameter of said applicator barrel is between about 32 mm and about 54 mm from said tip end of said insertion tip section.

22. The tampon applicator assembly according to claim 9, wherein said maximum diameter of said applicator barrel is adjacent said reverse taper section.

23. The tampon applicator assembly according to claim 9, wherein said reverse taper section has a reverse taper diameter that is slightly less than a forward end grip diameter of said forward end of said finger grip section.

24. The tampon applicator assembly according to claim 9, wherein said generally concave shape of said finger grip section comprises one or more flat portions.

25. The tampon applicator assembly according to claim 9, wherein said plurality of gripping structures comprises a plurality of ribs sequentially positioned along a length of said finger grip section.

26. The tampon applicator assembly according to claim 25, wherein said plurality of ribs are sequentially positioned along the entirety of said length of said finger grip section.

27. The tampon applicator assembly according to claim 9, wherein said forward end of said finger grip section has a forward edge and said rearward end of said finger grip section has a rearward edge.

28. The tampon applicator assembly according to claim 9, wherein said forward end of said finger grip section has a forward end grip diameter and said rearward end of said finger grip section has a rearward end grip diameter, wherein

said forward end grip diameter and said rearward end grip diameter are about 11 mm to about 17 mm.

29. The tampon applicator assembly according to claim 9, wherein said forward end and said rearward end are spaced about 17 mm to about 21 mm apart.

30. The tampon applicator assembly according to claim 9, wherein a retaining structure comprises said flared front end of said plunger, wherein said flared front end of said plunger has a front plunger diameter of about 5 mm to about 20 mm.

31. The tampon applicator assembly according to claim 30, wherein said flared front end has said front plunger diameter of about 11 mm to about 14 mm.

32. The tampon applicator assembly according to claim 9, wherein said external middle plunger diameter of said middle region of said plunger is about 4 mm to about 18 mm.

33. The tampon applicator assembly according to claim 32 wherein said external middle plunger diameter of said middle region of said plunger is about 5 mm to about 9 mm.

34. A tampon assembly, comprising, comprising:

a plastic applicator barrel having an internal cavity and a straight central axis, said applicator barrel including:

an insertion tip section having between three and eight petals, said insertion tip section having a curved tapered shape along said central axis said insertion tip section having a front tip opposite a back end;

a main body section adjacent said back end of said insertion tip section, said main body section having a maximum diameter of said applicator barrel; said main body section having a main body section maximum wall thickness;

a reverse taper section adjacent said main body section, wherein said reverse taper section tapers downwardly in a direction away from said insertion tip section; and

a finger grip section adjacent said reverse taper section, said finger grip section having a forward edge adjacent said reverse taper section, said finger grip section having a rearward edge opposite said forward edge, said rearward edge defining an opening, said finger grip section having an external minimum grip diameter that is less than said maximum diameter of said applicator barrel, said finger grip section having an internal minimum grip diameter, said finger grip section having a circular cross-sectional shape and having a finger grip section maximum wall thickness that is greater than said main body section maximum wall thickness,

a plunger that fits through said opening in said rearward edge, said plunger having a flared front end, a generally cylindrical middle region, and a flared rear end, said flared rear end having a rear plunger diameter that is smaller than said rearward edge of said finger grip section, said flared front end having a front plunger diameter that is larger than said internal minimum grip diameter, said plunger having an external middle plunger diameter that is slightly smaller than said internal minimum grip diameter of said finger grip section, said plunger to be pushed forwardly toward said internal cavity along said straight central axis; and a pledget within said internal cavity of said applicator barrel, said pledget including a tapered forward end; wherein said insertion tip section, said main body section, said reverse taper section, and said finger grip section are all coaxially positioned around said central axis of said applicator barrel such that said applicator barrel is unitary.

35. The tampon assembly according to claim 34, wherein said insertion tip section has a ratio of a maximum diameter of said insertion tip section to a length of said insertion tip section that is about 1.1 to about 1.3.

36. The tampon assembly according to claim 34, wherein said insertion tip section has said curved tapered shaped along said straight central axis that at least partially approximates at least one of an elliptical curved tapered shape and a hyperbolic curved tapered shape.

37. The tampon assembly according to claim 34, wherein said pledget has said tapered forward end that corresponds to said insertion tip section.

38. The tampon assembly according to claim 34, wherein said maximum diameter of said applicator barrel is between about 32 mm and about 54 mm from said front tip of the insertion tip section.

39. The tampon assembly according to claim 34, wherein said maximum diameter of said applicator barrel is adjacent said reverse taper section.

40. The tampon assembly according to claim 34, wherein said reverse taper section is between about 50 mm and about 54 mm from said front tip of said insertion tip section.

41. The tampon assembly according to claim 34, wherein said reverse taper section has a reverse taper diameter that is less than said maximum diameter of said applicator barrel.

42. The tampon assembly according to claim 34, wherein said finger grip section is concave, flat, and combinations thereof.

43. The tampon assembly according to claim 34, wherein a distance between said forward edge of said finger grip section and said rearward edge of said finger grip section is between about 13 mm and about 40 mm.

44. The tampon assembly of claim 34, wherein said finger grip section further comprises at least one gripping structure.

45. The tampon assembly of claim 44, wherein said finger grip section has a minimum diameter less than a gripping structure diameter.

46. The tampon assembly according to claim 45, wherein said gripping structure diameter is less than said maximum diameter of said applicator barrel.

47. The tampon assembly according to claim 44, wherein said rearward edge of said finger grip section is flared and has a rearward grip diameter of said finger grip section that is greater than said external minimum grip diameter of said finger grip section.

48. The tampon assembly according to claim 47, wherein said rearward grip diameter of said finger grip section is less than said maximum diameter of said applicator barrel.

49. The tampon assembly according to claim 47, wherein said rearward grip diameter of said finger grip section is greater than a gripping structure diameter of said at least one gripping structure.

50. The tampon assembly according to claim 47, wherein said forward edge has a forward grip diameter and said rearward grip diameter are about 11 mm to about 17 mm.

51. The tampon assembly according to claim 44, wherein said at least one gripping structure encircles an outer surface of said finger grip section.

52. The tampon assembly according to claim 34, wherein a grip edge distance between said forward edge and said rearward edge is about 17 mm to about 21 mm.

53. The tampon assembly according to claim 34, wherein said finger grip section has a maximum to minimum diameter ratio of about 1.1 to about 1.75.

54. The tampon assembly according to claim 53, wherein said finger grip section has said maximum to minimum diameter ratio of about 1.25 to about 1.35.

55. The tampon assembly according to claim 34, wherein said external middle plunger diameter of said plunger is about 7 mm.

56. The tampon assembly according to claim 34, wherein said rear plunger diameter of said plunger is between about 12 mm and about 16 mm.

57. The tampon assembly according to claim 56, wherein said rear plunger diameter of said plunger is about 12 mm.

58. The tampon assembly according to claim 34, wherein said flared front end of said plunger engages an internal wall of said finger grip section such that said flared front end of said plunger is retained within said applicator barrel.

59. The tampon assembly according to claim 58, wherein said internal wall of said finger grip section is proximal said forward edge of said finger grip section.

60. The tampon assembly according to claim 34 or 59, wherein said forward edge corresponds to said finger grip section maximum wall thickness.

61. The tampon assembly according to claim 34, wherein said reverse taper section has a reverse taper section maximum wall thickness greater than said main body section maximum wall thickness.

62. The tampon assembly according to claim 61, wherein said reverse taper section maximum wall thickness is adjacent said finger grip section maximum wall thickness.

63. A tampon assembly, comprising:
 a plastic applicator barrel having an internal cavity and a straight central axis, said applicator barrel including:
 an insertion tip section having a generally curved tapered shape along said straight central axis, said insertion tip having between three and eight petals;
 a main body section adjacent said insertion tip section, said main body section having a maximum diameter of said applicator barrel;
 a reverse taper section adjacent to said main body section, said reverse taper section tapering downwardly in a direction away from said insertion tip section;
 a finger grip section adjacent to said reverse taper section and being bound by a forward edge and a flared rearward edge, said reverse taper section tapering downwardly toward said forward edge, said finger grip section including a plurality of gripping structures extending away from a surface of said finger grip section between said forward edge and said rearward edge, each of said plurality of gripping structures extending around said finger grip section and having a maximum grip structure diameter that is less than a forward grip diameter of said forward edge and a rearward grip diameter of said flared rearward edge, said finger grip section including an opening leading into said internal cavity; and
 wherein said insertion tip section, said main body section, said reverse taper section and said finger grip section are coaxially positioned around said straight central axis of said applicator barrel and are unitary such that said applicator barrel is a unitary plastic piece, said applicator barrel including a transition region in which a smaller wall thickness in said main body section transitions to a larger wall thicknesses in said reverse taper section and said finger grip section;
 a pledget within said internal cavity of said applicator barrel, said pledget including a tapered forward end; and
 a plunger that extends into said internal cavity of said applicator barrel through said opening in said finger

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grip section, said plunger having a flared front end, a generally cylindrical middle region, and a flared rear end, said flared rear end having a rear plunger diameter that is smaller than said rearward grip diameter of said rearward edge of said finger grip section, said flared front end having a front plunger diameter that is larger than an internal wall diameter within said transition region of said applicator barrel such that said plunger is retained within said applicator barrel.

64. The tampon assembly according to claim 63, wherein said insertion tip section has a ratio of a maximum diameter of said insertion tip to a length of said insertion tip that is about 1.1 to about 1.3.

65. The tampon assembly according to claim 63, wherein said insertion tip section has said curved tapered shape along said straight central axis that at least partially approximates at least one of an elliptical curved tapered shape and a hyperbolic curved tapered shape.

66. The tampon assembly according to claim 63, wherein said pledget has said tapered forward end that corresponds to said insertion tip section.

67. The tampon assembly according to claim 63, wherein said flared front end of said plunger is received within said petals of said insertion tip section as said plunger expels said pledget through said petals.

68. The tampon assembly according to claim 63, wherein said flared front end of said plunger extends beyond 50% of a length of said petals as said plunger expels said pledget through said petals.

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69. The tampon assembly according to claim 63, wherein said insertion tip section has a thinnest wall thickness that is less than said smaller wall thickness of said main body section.

70. The tampon assembly according to claim 63, wherein an internal wall of said applicator barrel within said finger grip section includes a flared forward internal surface and a flared rearward internal surface.

71. The tampon assembly according to claim 70, wherein said internal wall of said applicator barrel within said finger grip section includes a generally cylindrical surface between said flared forward internal surface and said flared rearward internal surface.

72. The tampon assembly according to claim 70, wherein said flared rearward internal surface within said finger grip section is for engaging said flared rear end of said plunger as said plunger expels said pledget through said petals.

73. The tampon assembly according to claim 70, wherein said flared front end of said plunger engages said internal wall of said applicator barrel such that said flared front end of said plunger is retained within said applicator barrel.

74. The tampon assembly according to claim 70, wherein said flared forward internal surface corresponds to a finger grip section maximum wall thickness.

75. The tampon assembly according to claim 74, wherein said reverse taper section has a reverse taper section maximum wall thickness greater than said smaller wall thickness in said main body section.

76. The tampon assembly according to claim 75, wherein said reverse taper section maximum wall thickness is adjacent said finger grip section maximum wall thickness.

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