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United States Patent [19] Rhome

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[54] **APPARATUS FOR INK JET PRINTING**

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[*] Notice: This patent issued on a continued prosecution application filed under 37 CFR 1.53(d), and is subject to the twenty year patent term provisions of 35 U.S.C. 154(a)(2).

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[51] Int. Cl.⁷ **B41J 3/00; B41J 2/01**

[52] U.S. Cl. **347/4; 347/105**

[58] Field of Search 347/4, 104, 105,
347/108, 16

[57] **ABSTRACT**

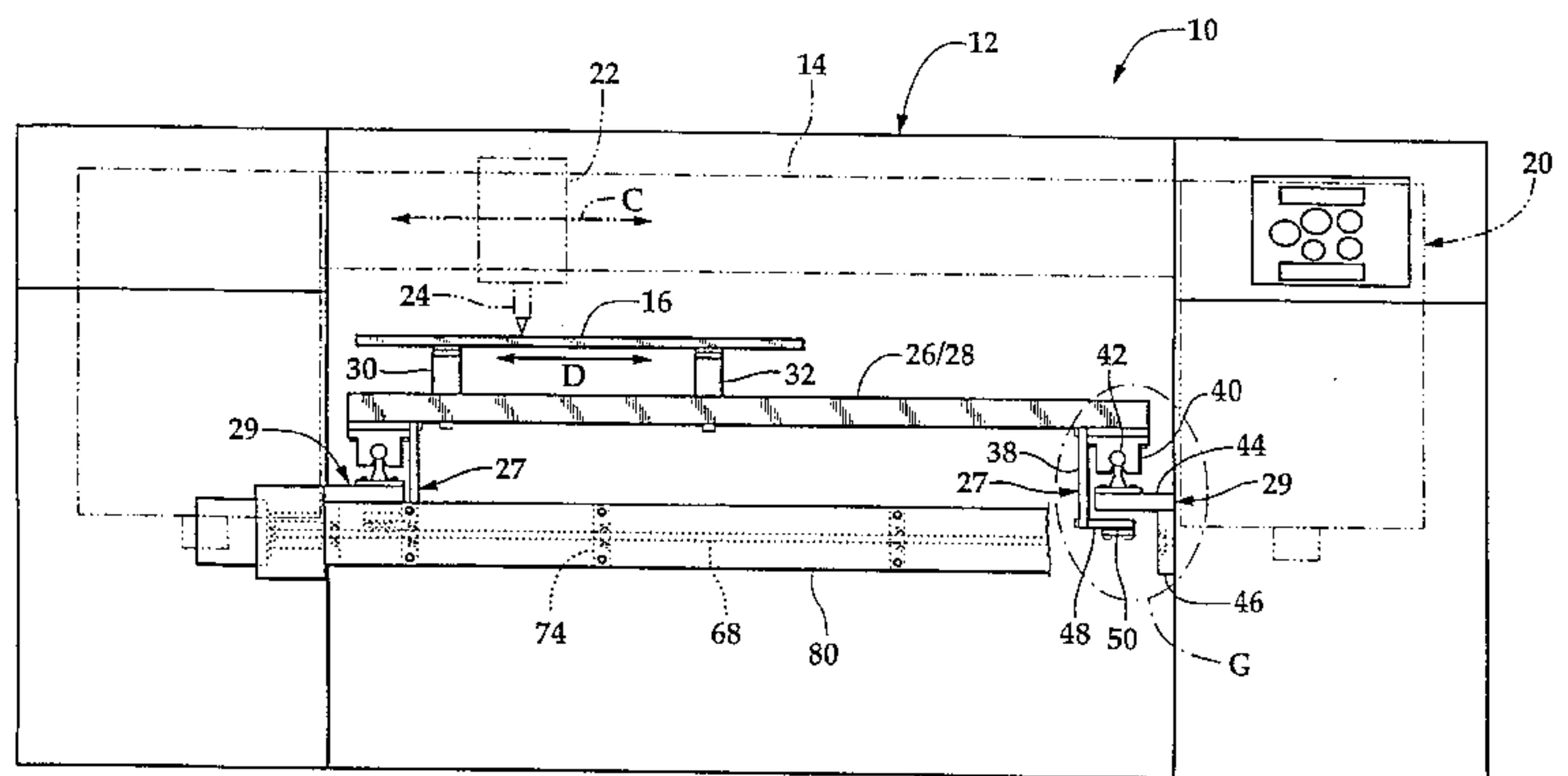
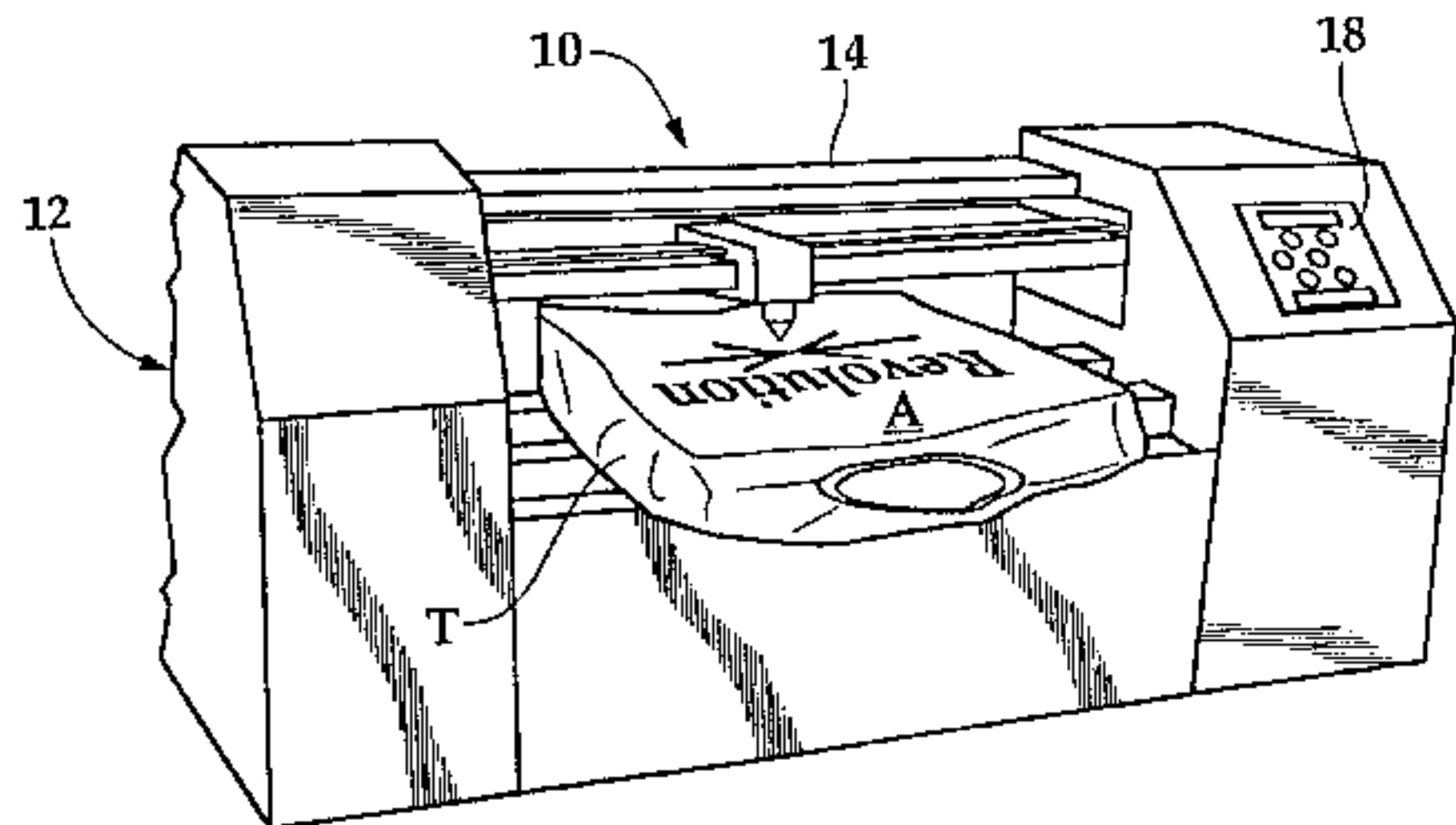
An apparatus for ink printing a preprogrammed viewable indicia onto a substrate. The apparatus is particularly useful in ink jet printing of designs in single or multi-color inks onto a portion of a substrate such as a garment. The viewable indicia may contain both words and designs or logos and may be programmed into the control system of the apparatus by using either standardized or customized software commands. No setup costs are required other than loading software and ink color selection into the system. The apparatus is capable of creating the indicia through ink jet ink depositing upon flat or rigid substrates as a result of controlled platen movement beneath the ink jet printer head and controlled ink jet printer head movement and ink flow control by a programmed c.p.u.

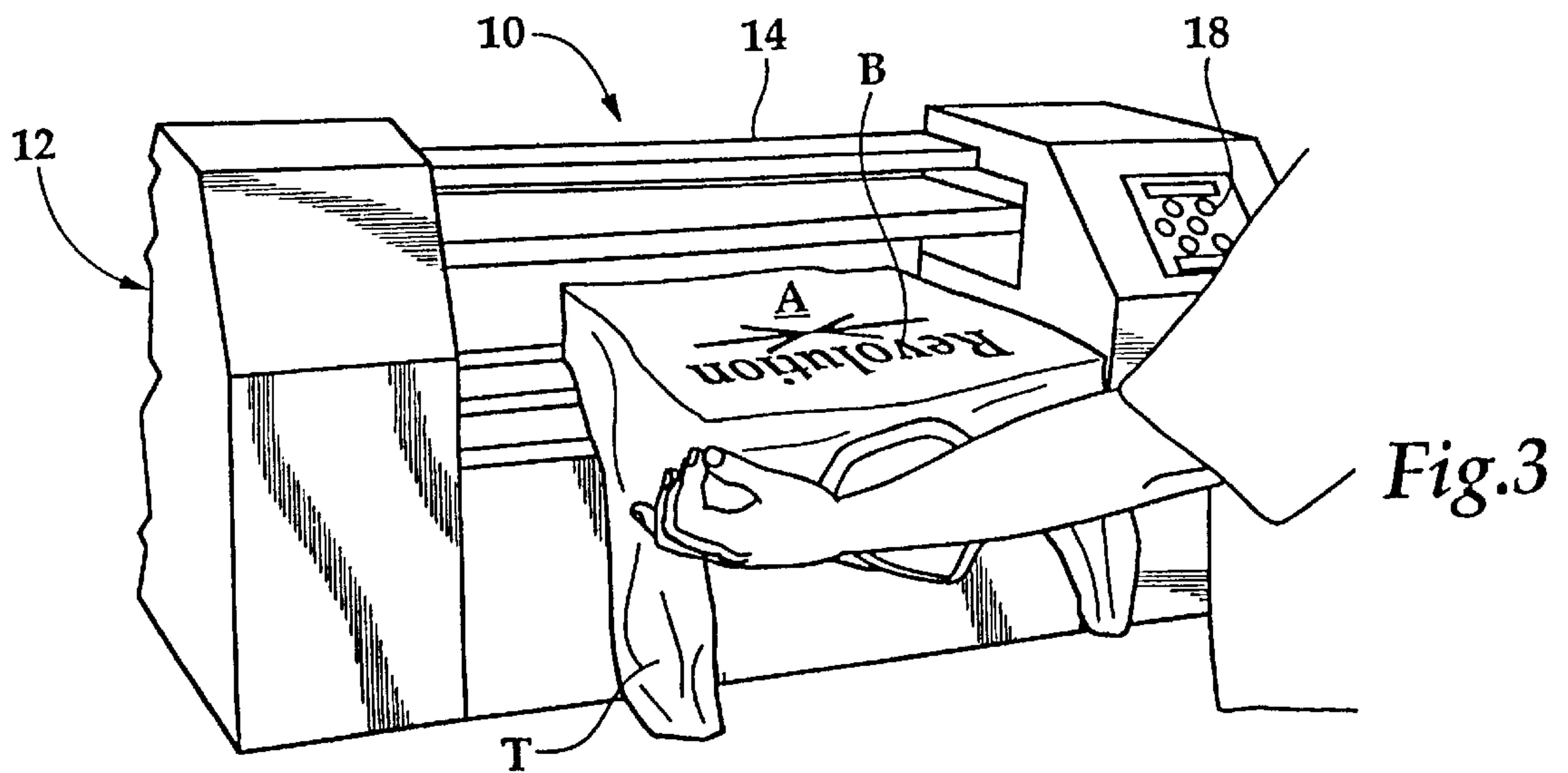
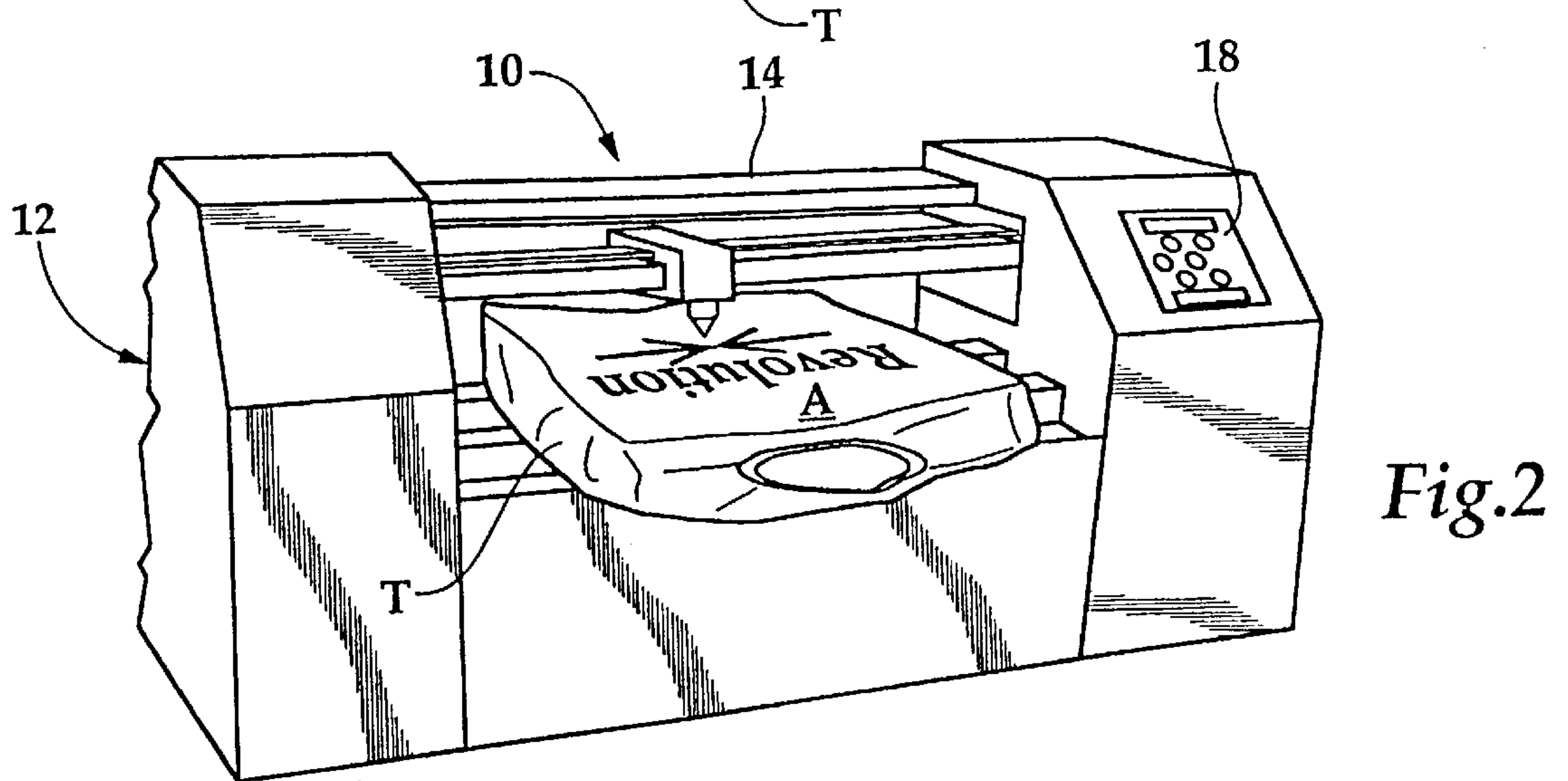
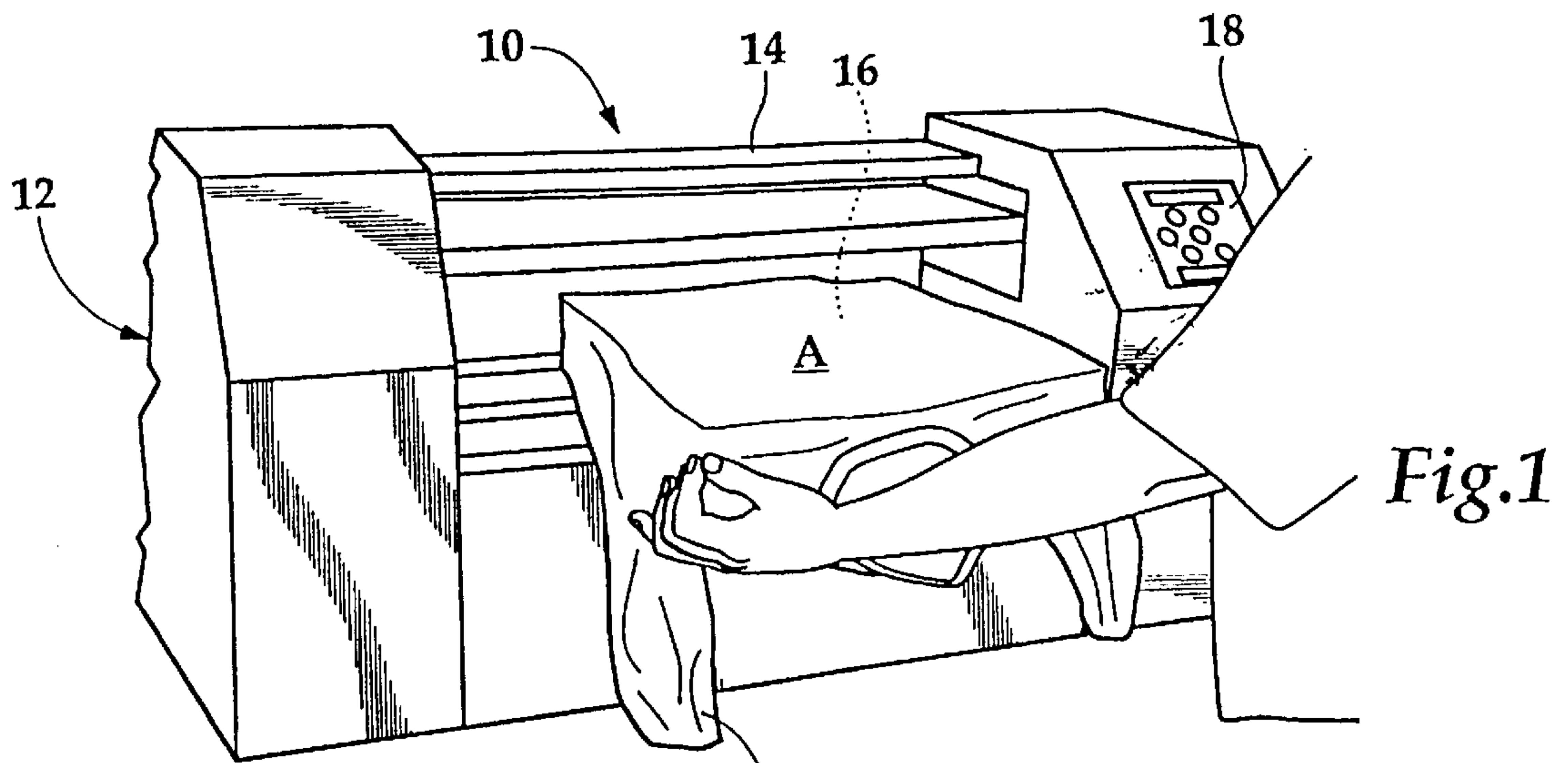
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6 Claims, 4 Drawing Sheets





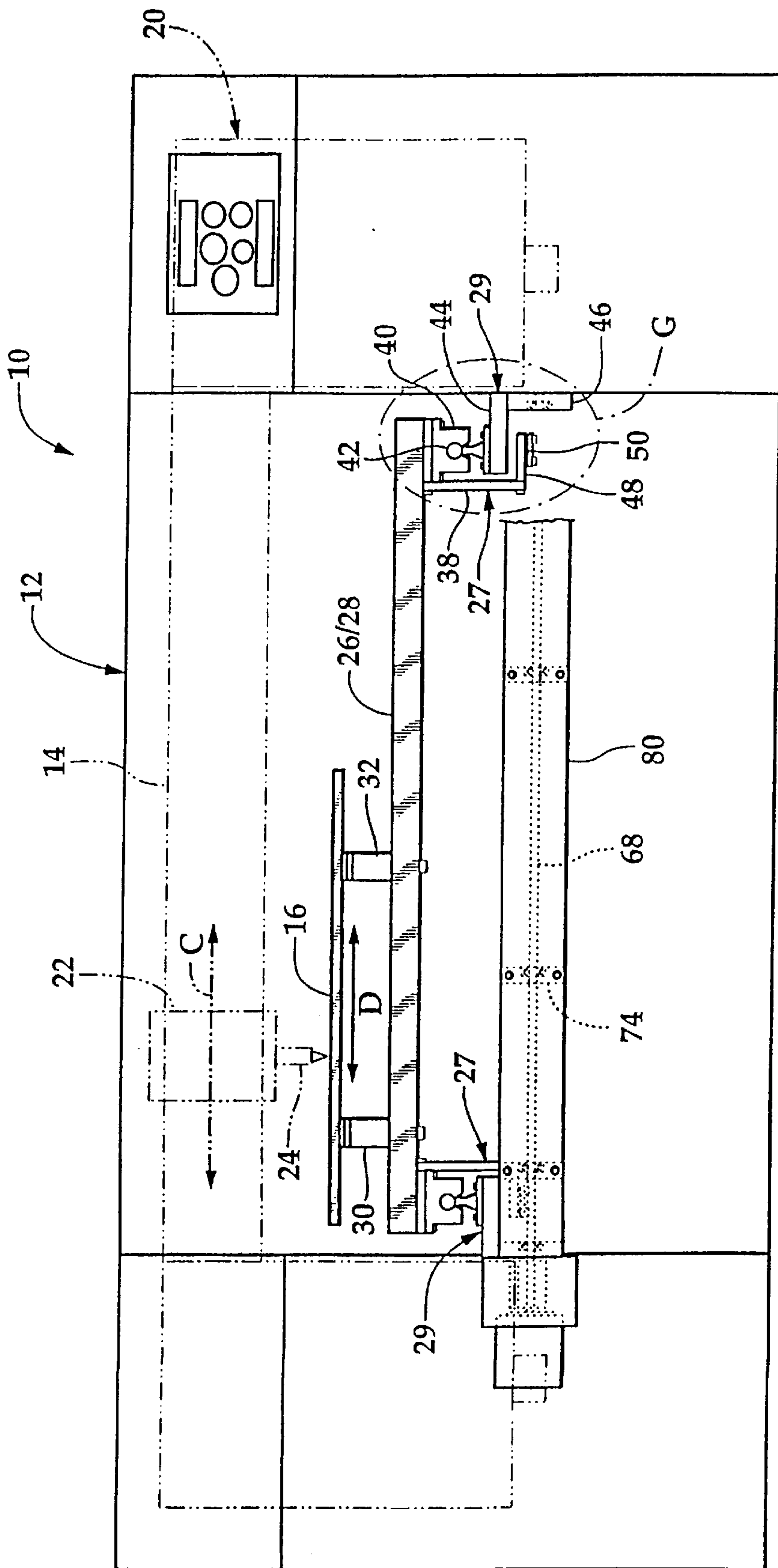
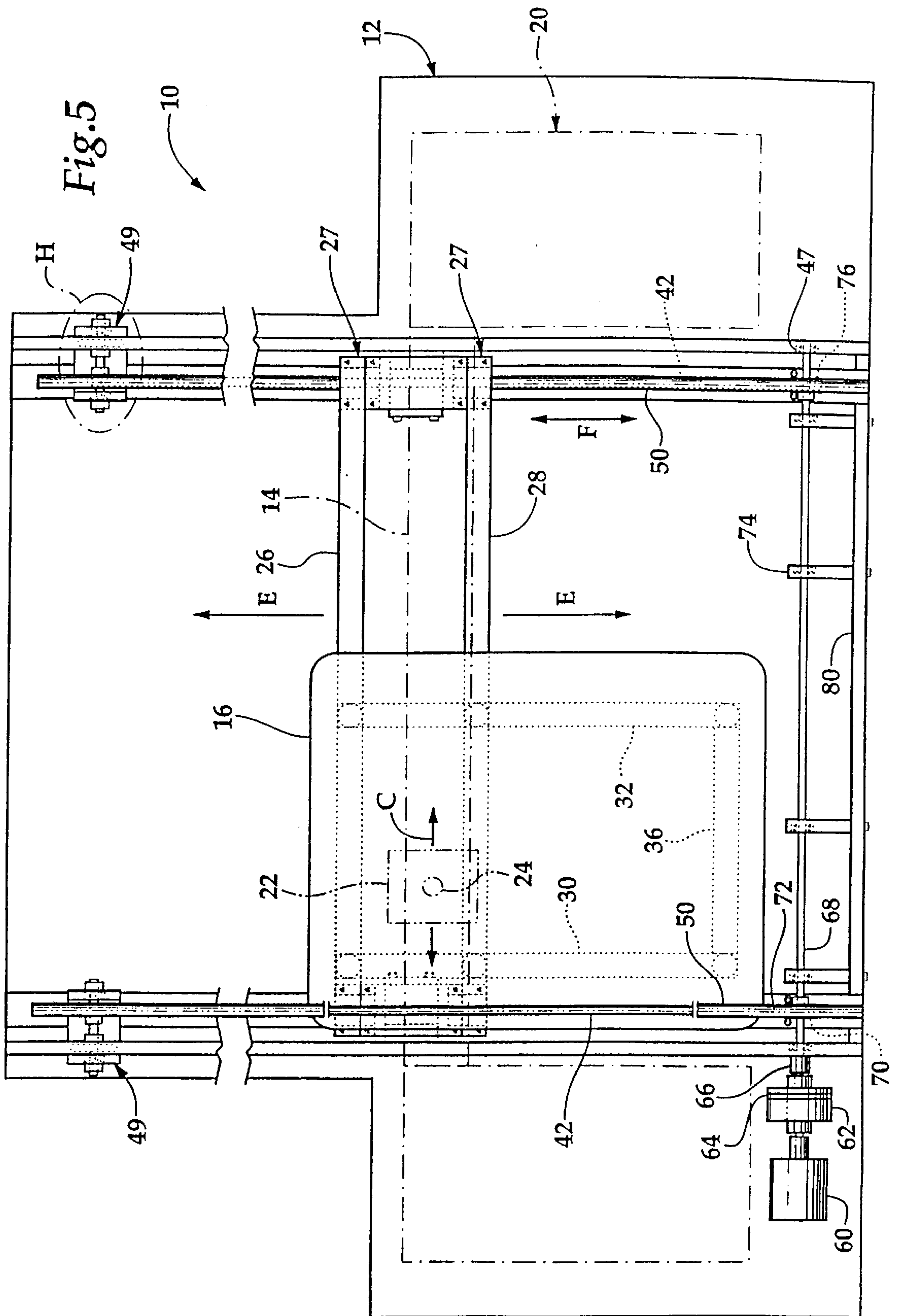
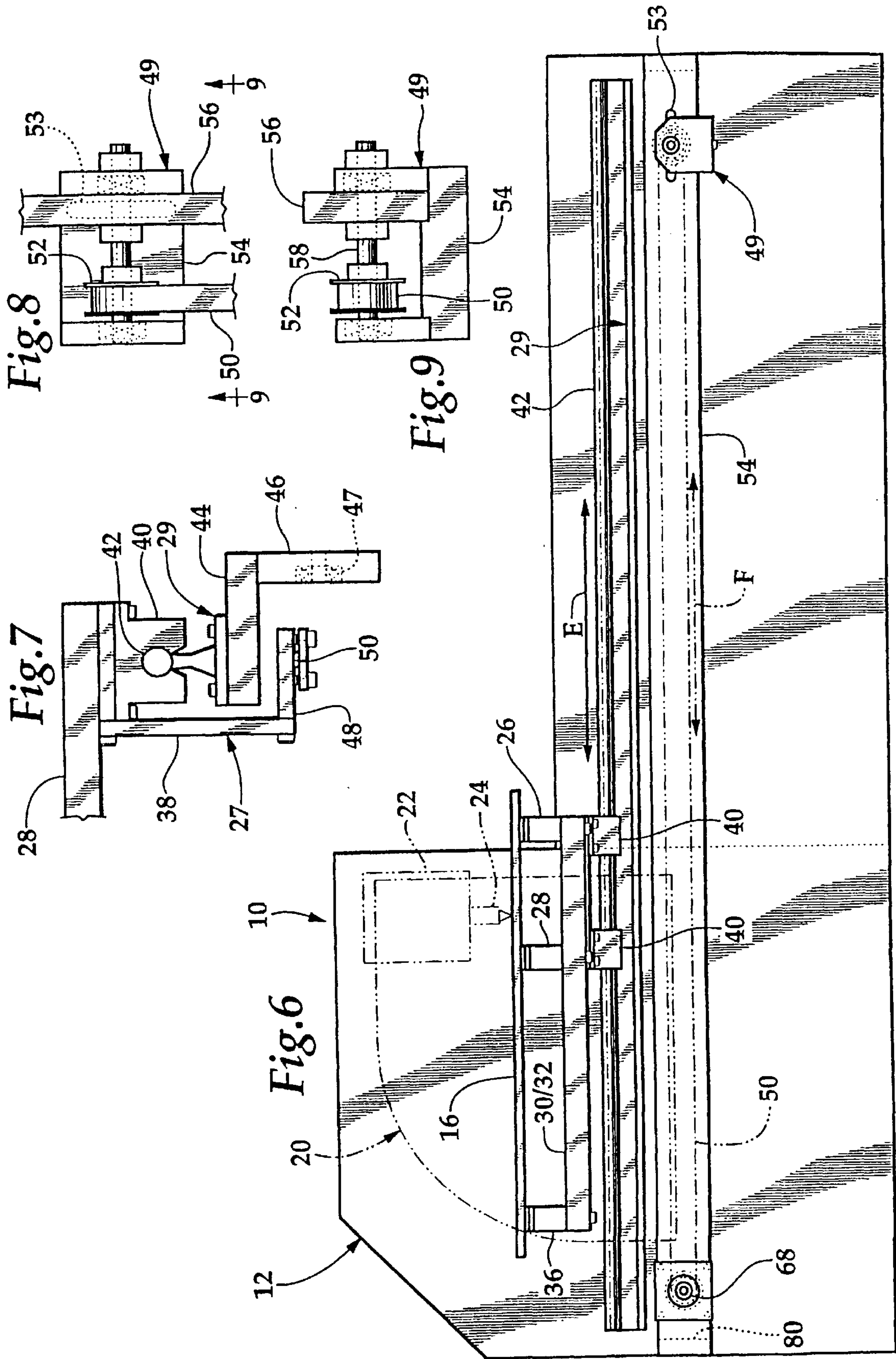


Fig.4





APPARATUS FOR INK JET PRINTING

BACKGROUND OF THE INVENTION

1. Scope of Invention

This invention relates generally to imprinting designs on substrate material and particularly to an apparatus for jet ink imprinting of viewable indicia onto a portion of a substrate.

2. Prior Art

Techniques for imprinting designs and other decoration onto substrates, i.e. plastics and garments, include screen printing in which a stencil on a stretched mesh frame is placed over the substrate and sprayed or squeegeed to impart ink or dye onto the substrate. Another currently available technique for this purpose is the utilization of thermo set films and hot stamping, air brushing and pressure sensitive decals. These techniques, although widely in use, nonetheless each present significant drawbacks with respect to convenience, ease of implementation of new designs, expensive equipment and excessive mess and clean-up problem, meeting environmental concerns, and compliance with rules and regulations and human safety and health problems.

The present invention utilizes an ink jet printer loaded with either single or multi-color ink within an apparatus which presents the substrate atop a platen in close proximity to the ink jet nozzle. Heretofore, the benefits of ink jet printing have been untapped as to the feeding of the substrate linearly on a flat platen under the ink jet had been limited to a flexible roll fed substrate such as paper. Movement of the platen forward and aft, in combination with side ways movement of the ink jet printer head, both controlled simultaneously by programmable or pre-programmed software of a central processing unit (c.p.u.) within the apparatus to activate appropriate control mechanisms, presents a significant stride forward. The present invention overcomes many of the drawbacks of the above prior art techniques, where as rigid flat substrates could not be decorated. Also, the substrates associated with the present invention are not only limited to garments or plastics. Additional substrates include any flat material that is of cotton or polyester material, vinyl surfaces, canvas, wood, tile, cement, magnets with vinyl or plastic coatings, and even birthday cakes using a specially formulated FDA approved ink, and paper.

BRIEF SUMMARY OF THE INVENTION

This invention is directed to an apparatus for ink printing preprogrammed viewable indicia onto a substrate. The apparatus prints, through ink jet technology, designs in single or multi-color inks onto any portion of the substrate, i.e. tee shirts, masonite, plexiglass, etc. The viewable decoration may contain both words and designs or logos and may be programmed into the control system of the apparatus by using either standardized or customized software commands. No setup is required other than loading software and ink color selection into the system.

It is therefore an object of this invention to provide an apparatus for ink jet printing of viewable indicia including designs and words onto a flat or rigid substrate.

It is yet another object of this invention to provide an apparatus which utilizes the benefits of ink jet printing systems in conjunction with printing of viewable indicia onto a substrate such as a garment.

It is still another object of this invention to provide an apparatus for imprinting viewable indicia onto a substrate which is easily and quickly reprogrammable on a custom basis or operated with commercially available software to produce a virtually limitless variety of designs.

It is still another object of this invention to provide an apparatus for ink jet printing of custom designs onto substrate material without the need for expensive and time-consuming set-up procedures notwithstanding size limitation.

It is still further an object of this invention to provide an apparatus for imprinting viewable indicia onto a substrate which complies with environmental concerns and current rules and regulations, and human safety and health concerns.

In accordance with these and other objects which will become apparent hereinafter, the instant invention will now be described with reference to the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of the invention being loaded for imprinting a tee shirt.

FIG. 2 is a view similar to FIG. 1 with the apparatus in use.

FIG. 3 is a view similar to FIG. 1 depicting the unloading of the tee shirt with design and word indicia printing completed.

FIG. 4 is a front elevation schematic view, partially broken, depicting the invention shown in FIG. 1.

FIG. 5 is a top plan schematic partially broken view of FIG. 4.

FIG. 6 is a side elevation schematic view of FIG. 4.

FIG. 7 is an enlarged view of area G in FIG. 4.

FIG. 8 is an enlarged view of area H in FIG. 5.

FIG. 9 is a view in the direction of arrows 9—9 in FIG. 8.

DETAILED DESCRIPTION OF THE INVENTION

Referring now to the drawings, the invention is shown generally at numeral **10** and includes a frame or housing **12** which is fabricated of sheet metal panels folded and connected into the overall configuration shown. Operably mounted within the housing **12** is an ink jet printer system shown in phantom generally at numeral **20** as best seen in its overall configuration in FIGS. 4, 5 and 6. The preferred model of ink jet printer is distributed by Cal Comp, Model #5324, manufactured by Canon and installed with a Canon printer head which is also shown in phantom generally at **22**.

Without going into detail with regard to the specific components of this commercially available ink jet printer, the printer **20** includes a translation or carriage bar **14** which slidably supports and controls an ink jet printer head **22** and its ink dispensing nozzle **24** for slidable translation side to side with respect to the width of the apparatus **10** in the direction of arrows C in FIGS. 4 and 5.

The apparatus **10** also includes a flat platen **16** which is positionable in close proximity with the ink jet nozzle **24** as best seen in FIGS. 4 and 6. The platen **16** is supported by a carriage assembly **26/28** and carriage extension **30/32** connected to cross bar **36**. The carriage assembly **26/28** is supported at each end thereof for slidable forward and rearward translation with respect to the length of the apparatus **10** atop cylindrical, straight rails **42** by rail bearings **40**. As best seen in FIG. 7, the rails **42** disposed along the length of either side of the inner upright panel of the main portion of the housing **12** are supported by the L-shaped arrangement of a connected rail plate member **44** and a side plate member **46**. By this arrangement, the platen **16** is fully translatable fore and aft in the direction of arrow E on rails **42** and with respect to housing **12** and ink jet nozzle **24**.

Movement in the direction of arrow C of the ink jet head **22** is accomplished by the internal carriage **14** components of the available production ink jet printer system **20** as previously described. Controlled movement in the direction of arrow E of the platen **16** is accomplished by interengagement of two spaced apart movable endless drive belts **50** by a suitable clamping arrangement shown in FIG. 7 with each belt plate **48** and upright tie plate **38**. Each of the assemblies **27** is connected to the carriage member **26/28** as shown in FIG. 7 immediately adjacent to the side rail assembly **29**.

The endless drive belt **50** is supported at a rearward end thereof by the take-up assemblies **49** positioned on either side of the frame **12** as best seen in FIGS. 8 and 9. Each take-up assembly **49** includes a timing pulley **52** mounted on shaft **58** which is bearing mounted at each end thereof as shown. The forwardly end of the endless drive belt **50** is drivingly supported on pulleys **70** and **76**. Each pulley **70** and **76** is driven by rotatably mounted drive shaft **68**. The drive shaft **68** is supported mid way by bearings within struts **74**. The drive shaft **68** is rotatably driven by an electromagnetic clutch motor **60** shown in FIG. 5 which is operably connected to one end of the drive shaft **68** by step plate **62** and step support **64** acting through coupler **66**. By this arrangement, appropriate controlled rotation of drive shaft **68** acting through pulleys **70** and **76** upon endless drive belt **50** in the direction of arrow F affect movement in the direction of arrow E of the platen **16**.

The overall coordinated controlled movement of the platen **16** in the direction of arrow E and the ink jet head **22** in the direction of arrow C is accomplished through a software arrangement which operably drives a conventional c.p.u. within the ink jet printer **20**. The software controlled arrangement may be pre-programmed as commercially available drafting and design software or may be custom tailored as desired. Movement and ink dispensing control are effected by the software controlled c.p.u. as provided with the printer. Movement of the platen **16** is effected by connecting the c.p.u. signal output which normally controls paper feed to the motor **60**.

In use, particularly referring to FIGS. 1 to 3, a substrate such as a tee shirt T is loaded atop platen **16** so as to present a working surface A for imprinting of viewable indicia thereon. The platen **16** is then indexed rearwardly so as to place the working surface A beneath the ink jet printer head **22**. The system is then regulated by control panel **18** which, acting through the software contained within the ink jet printer assembly **20** to imprint the appropriate viewable indicia B as seen in FIG. 3 thereon. After imprinting of the viewable indicia B onto the tee shirt T the platen **16** is then withdrawn and the tee shirt garment T is removed for drying.

While the instant invention has been shown and described herein in what are conceived to be the most practical and preferred embodiments, it is recognized that departures may be made therefrom within the scope of the invention, which is therefore not to be limited to the details disclosed herein,

but is to be afforded the full scope of the claims so as to embrace any and all equivalent apparatus and articles.

What is claimed is:

1. A printing method comprising:

providing a printing apparatus including a platen movably mounted on a frame and further including an inkjet printing head movably mounted to said frame;

providing a flexible printing substrate larger in at least one dimension than said platen;

positioning said flexible printing substrate atop said platen so that a preselected panel of said substrate is placed in a printing plane while additional portions of said substrate are draped downwardly over edges of said platen;

tucking said additional portions under said platen;

after the positioning of said flexible printing substrate atop said platen, moving said platen and said printing head; and

during the moving of said platen and said printing head, discharging ink via said printing head onto said substrate in a predetermined pattern.

2. The method defined in claim 1 wherein said substrate is maintained in a fixed position atop said platen during the moving of said platen and said printing head.

3. The method defined in claim 2, further comprising wrapping said additional portion around said platen so that vertical surfaces of said platen are covered by said additional portions.

4. The method defined in claim 1, further comprising wrapping said additional portions around said platen so that vertical surfaces of said platen are covered by said additional portions.

5. A printing apparatus comprising:

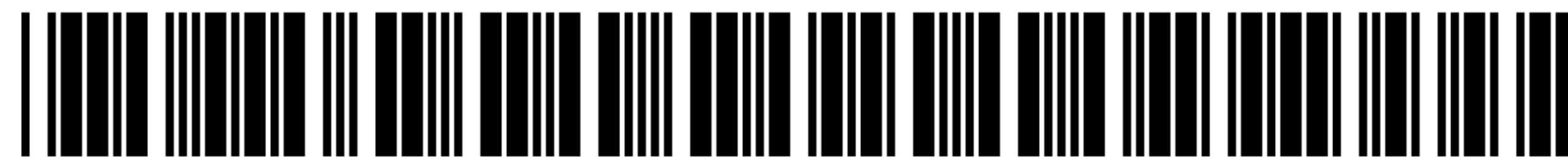
a frame;

a platen movably mounted to said frame for motion in a first direction;

an inkjet printing head movably mounted to said frame for motion in a second direction at an angle to said first direction; and

a carriage assembly mounting said platen to said frame, said carriage assembly including a pair of elongate members oriented parallel to one another, spaced from a lower surface of said platen and extending proximate to respective opposing edges of said platen, said elongate members being stationary relative to said platen.

6. The apparatus defined in claim 5 wherein said elongate members are first elongate members, said carriage assembly further including a pair of second elongate members connected to said second elongate members and extending perpendicularly thereto, said second elongate members being movably mounted at opposite ends to a pair of rails.



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(12) **EX PARTE REEXAMINATION CERTIFICATE** (8121st)
United States Patent
Rhyme

(10) **Number:** **US 6,095,628 C1**
(45) **Certificate Issued:** **Mar. 29, 2011**

- (54) **APPARATUS FOR INK JET PRINTING**
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- (73) **Assignee:** **Direct Imaging Systems, Inc.**,
Bradenton, FL (US)

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Primary Examiner—Minh T Nguyen

Reexamination Request:
No. 90/008,211, Sep. 8, 2006

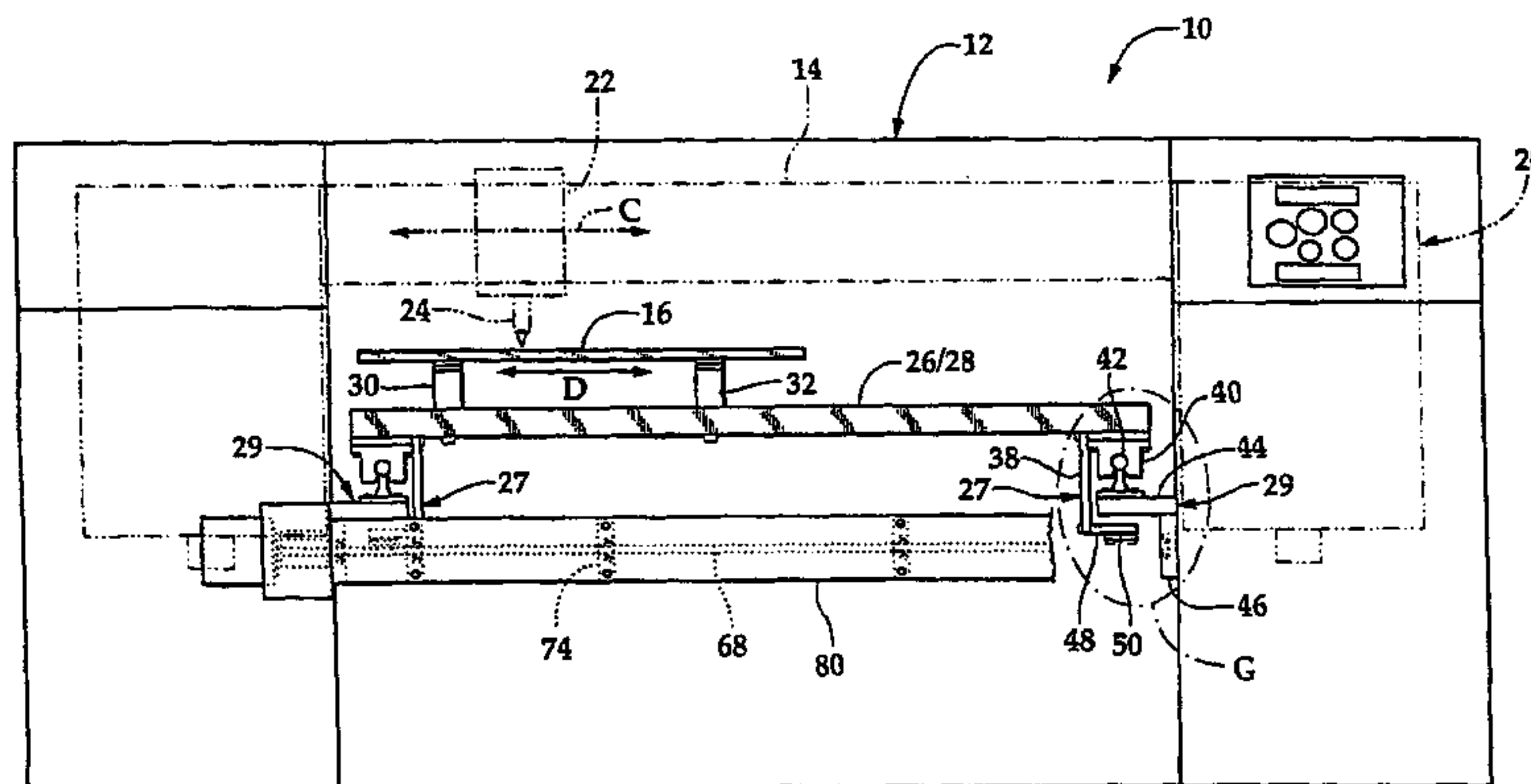
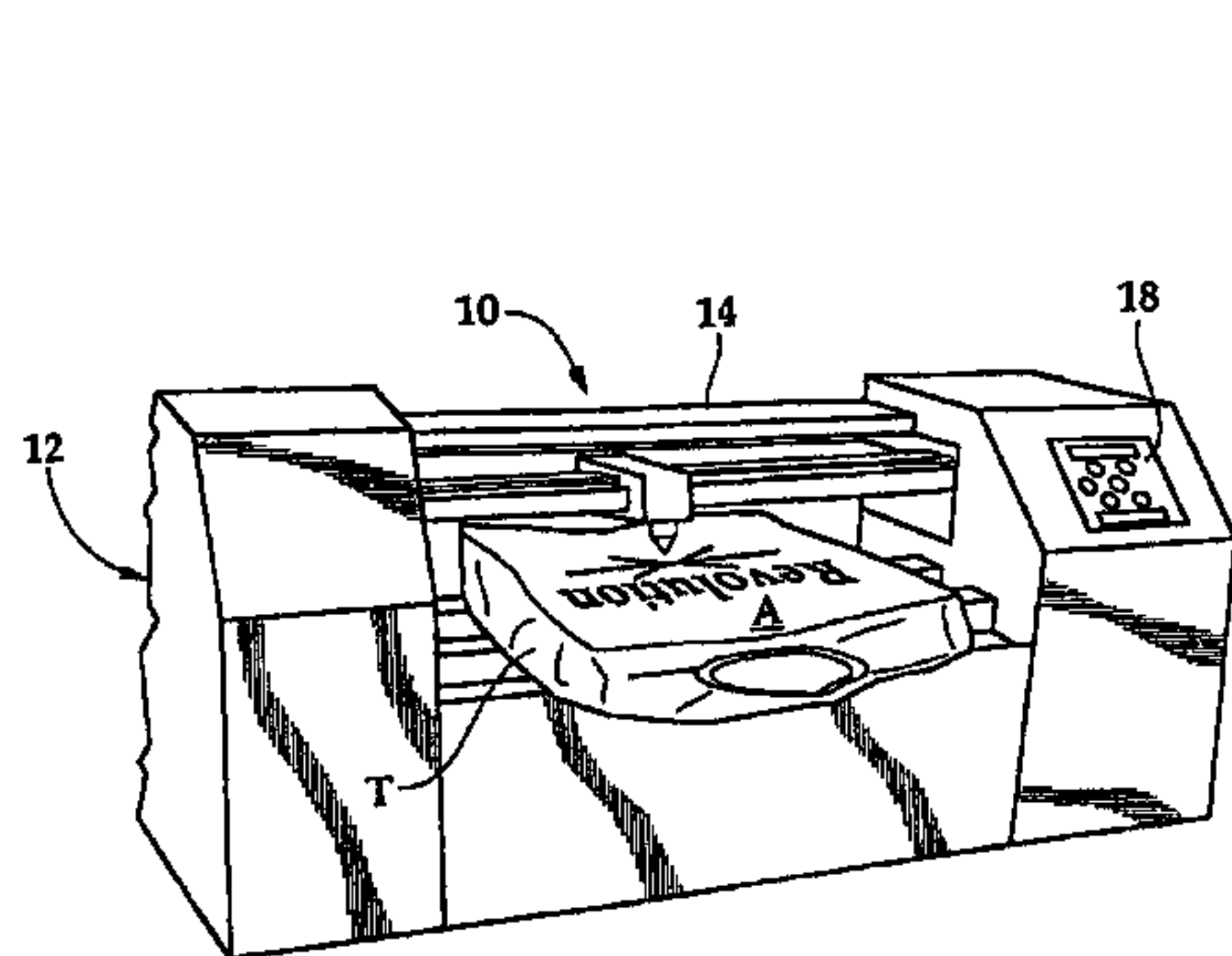
Reexamination Certificate for:
Patent No.: **6,095,628**
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Filed: **Jul. 19, 1996**

(57) **ABSTRACT**

An apparatus for ink printing a preprogrammed viewable indicia onto a substrate. The apparatus is particularly useful in ink jet printing of designs in single or multi-color inks onto a portion of a substrate such as a garment. The viewable indicia may contain both words and designs or logos and may be programmed into the control system of the apparatus by using either standardized or customized software commands. No setup costs are required other than loading software and ink color selection into the system. The apparatus is capable of creating the indicia through ink jet ink depositing upon flat or rigid substrates as a result of controlled platen movement beneath the ink jet printer head and controlled ink jet printer head movement and ink flow control by a programmed c.p.u.

- (51) **Int. Cl.**
B41J 3/00 (2006.01)
B41J 2/01 (2006.01)
- (52) **U.S. Cl.** **347/4; 347/105**
- (58) **Field of Classification Search** None
See application file for complete search history.

- (56) **References Cited**
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1
EX PARTE
REEXAMINATION CERTIFICATE
ISSUED UNDER 35 U.S.C. 307

THE PATENT IS HEREBY AMENDED AS
INDICATED BELOW.

Matter enclosed in heavy brackets [] appeared in the patent, but has been deleted and is no longer a part of the patent; matter printed in italics indicates additions made to the patent.

AS A RESULT OF REEXAMINATION, IT HAS BEEN DETERMINED THAT:

Claims 1-4 and 6 are cancelled.

Claim 5 is determined to be patentable as amended.

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5. A printing apparatus comprising:
a frame;
a platen movably mounted to said frame for motion in a first direction;
5 an inkjet printing head movably mounted to said frame for motion in a second direction at an angle to said first direction; and
a carriage assembly mounting said platen to said frame, said carriage assembly including a pair of elongate members oriented parallel to one another, spaced from a lower surface of said platen and extending proximate to respective opposing edges of said platen, said elongate members being stationary relative to said platen
10 *wherein said elongate members are first elongate members, said carriage assembly further including a pair of second elongate members connected to said first elongate members and extending perpendicularly thereto, said second elongate members being movably mounted at opposite ends to a pair of rails.*

* * * * *