



US 20050184591A1

(19) **United States**

(12) **Patent Application Publication**  
**Marwali et al.**

(10) **Pub. No.: US 2005/0184591 A1**

(43) **Pub. Date: Aug. 25, 2005**

(54) **TRANSFER SWITCH DEVICE AND METHOD**

**Related U.S. Application Data**

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(60) Provisional application No. 60/521,045, filed on Feb. 10, 2004.

**Publication Classification**

(51) **Int. Cl.<sup>7</sup> ..... H02J 1/10**

(52) **U.S. Cl. .... 307/52**

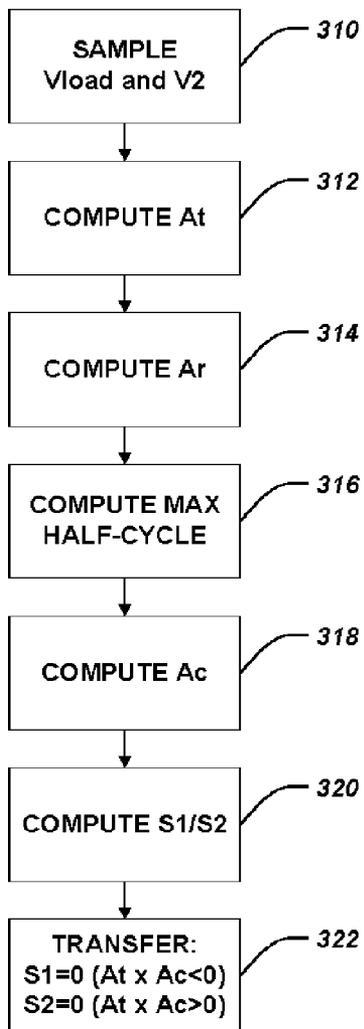
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(57) **ABSTRACT**

This disclosure is concerned with devices and methods for voltage source transfer switching that reduces or eliminates transformer saturation due to DC flux built up during a transfer event. First and second voltage sources (primary and alternate) are connectable to a load via corresponding switches. A transformer is connected downstream of the switches. A controller operates the switches according to various transfer methods wherein a switching time is determined to minimize downstream saturation current.

(21) Appl. No.: **10/904,441**

(22) Filed: **Nov. 10, 2004**



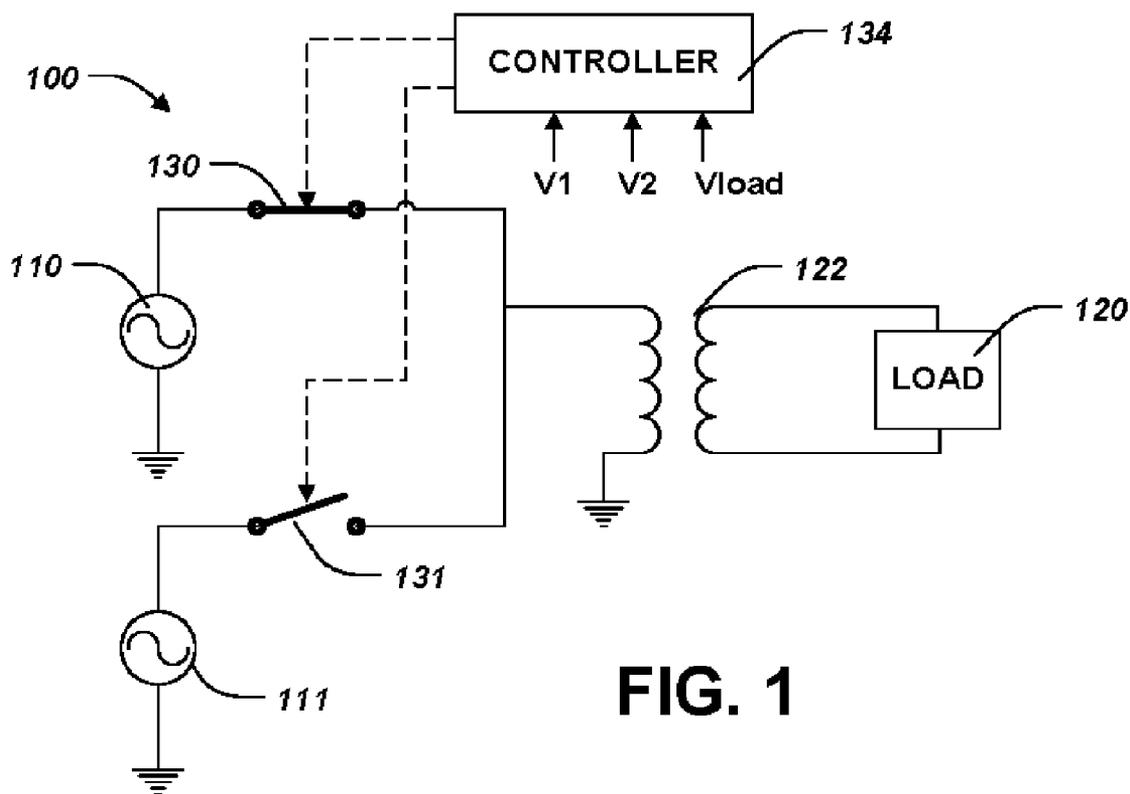


FIG. 1

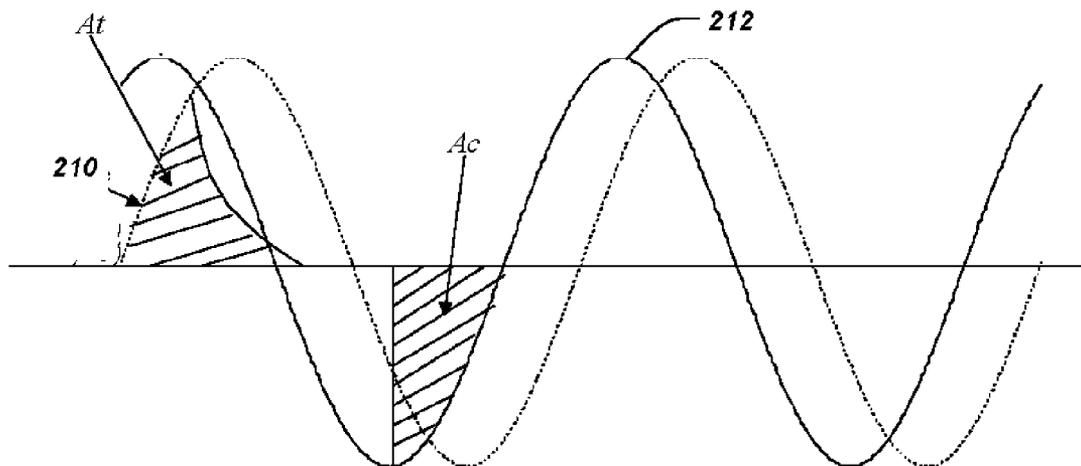


FIG. 2A

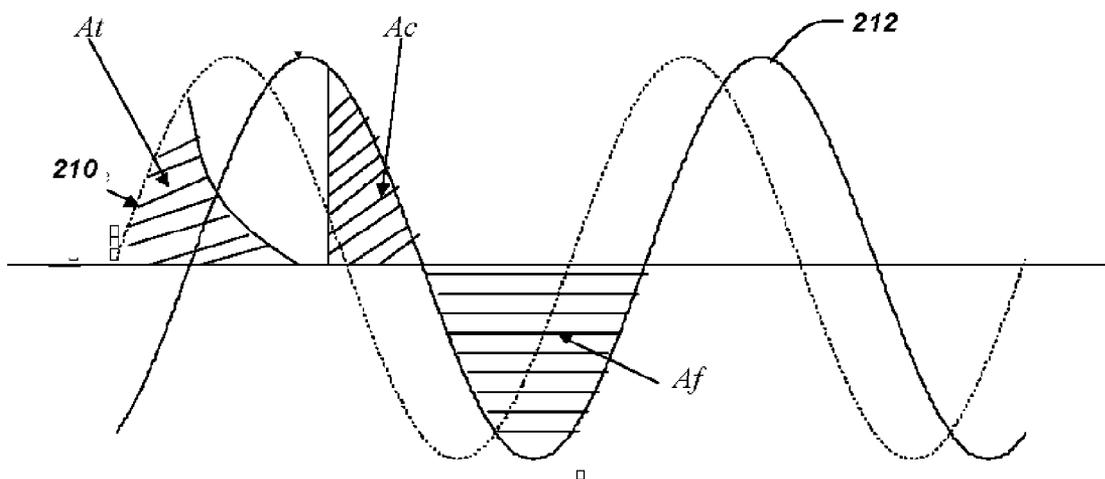
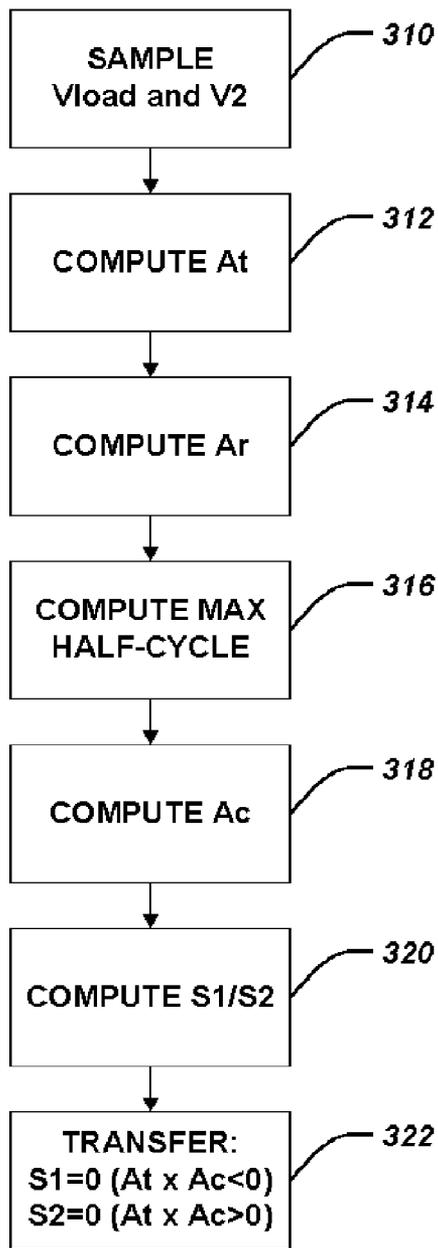
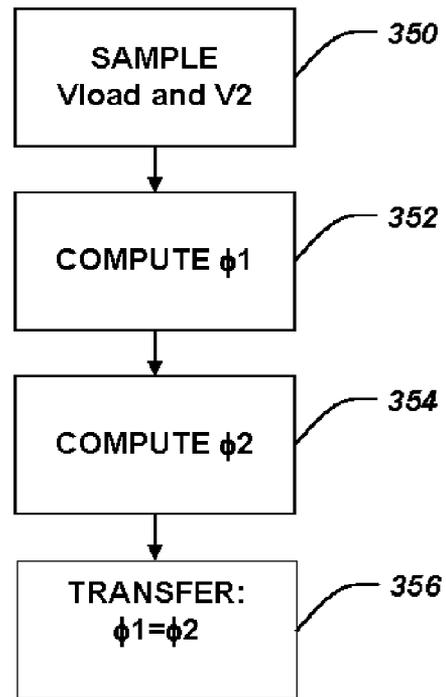


FIG. 2B

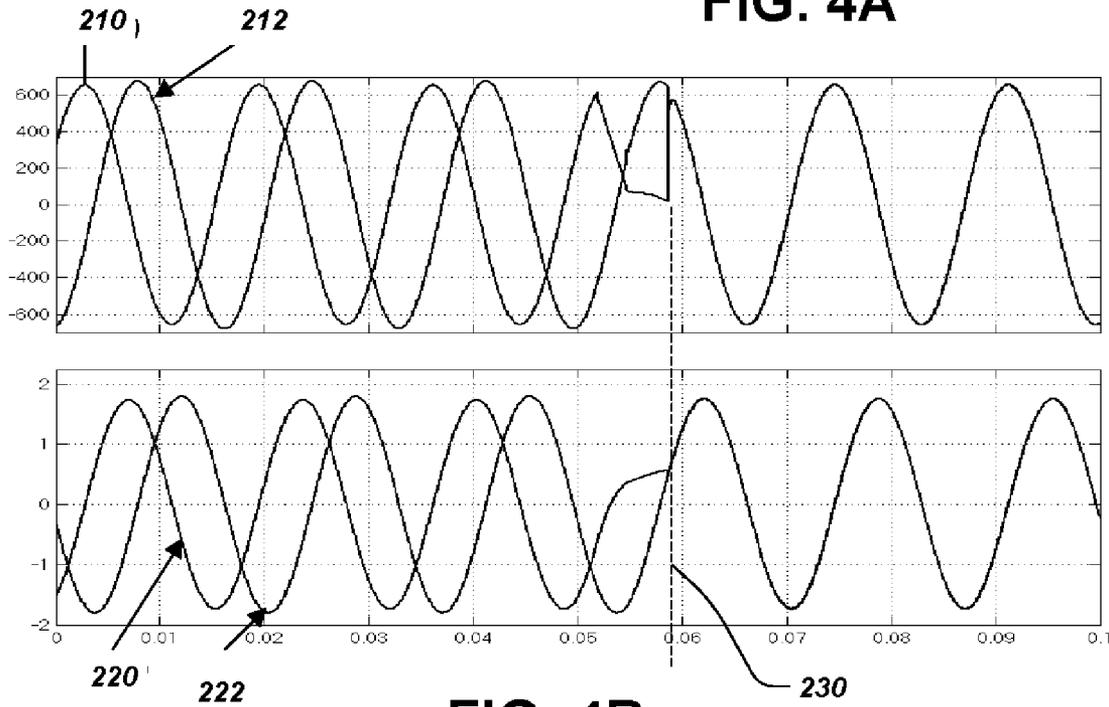


**FIG. 3**



**FIG. 5**

**FIG. 4A**



**FIG. 4B**

## TRANSFER SWITCH DEVICE AND METHOD

### CROSS-REFERENCE TO RELATED APPLICATION

[0001] This application claims the benefit of U.S. Provisional Application Ser. No. 60/521,045, filed Feb. 10, 2004, which is incorporated by reference. This application is related to U.S. Pat. No. \_\_\_\_\_, "STATIC TRANSFER SWITCH DEVICE AND METHOD," filed on the same day as the present application and incorporated by reference.

### BACKGROUND

[0002] The present invention relates generally to voltage transfer switches, and more particularly, to AC voltage source transfer methods for switch systems having a transformer downstream of the transfer switch.

[0003] Voltage transfer switches are commonly used to switch between a primary and one or more alternate power sources in the event of failure or instability of the primary source. Such transfer switches are commonly used in applications that require continuity of power, such as in hospitals and critical processes in both industrial and commercial settings. For example, in a power system having a primary voltage source and one alternate voltage source, first and second switches are associated with the primary and alternate voltage sources, respectively. The switches are activated by a controller, such that upon a failure of the primary source, the first switch is opened to remove the primary voltage source from a load and the second switch is subsequently closed to connect the alternate source to the load, hence maintaining power to the load.

[0004] Generally, the second switch is turned on as soon as possible after the load is disconnected from the primary source in an attempt to minimize the voltage disruption at the load side. However, in systems having a transformer connected downstream of the switches, this can cause a problem when the two sources are not initially synchronized, since the transformer would saturate due to the dc flux built up during the transfer event. The transformer saturations are highly undesirable since they can cause large saturation currents to flow, which in turn can cause system failure due to source overloading or upstream protective breakers tripping.

[0005] The present application addresses these shortcomings associated with the prior art.

### SUMMARY

[0006] This disclosure is concerned with devices and methods for voltage source transfer switching that reduces or eliminates transformer saturation due to DC flux built up during a transfer event. First and second voltage sources (primary and alternate) are connectable to a load via corresponding switches. A transformer is connected downstream of the switches. A controller operates the switches according to various transfer methods to minimize downstream saturation current. One method includes computing the volt-seconds area of the load and alternate voltages in real time. Prior to and during the primary source failure, the controller continuously computes the target volt-seconds value, i.e., the area under the load voltage curve, and it computes a compensating area on the alternate source voltage curve.

When a transfer is initiated, the controller waits until the target volt-second area is approximately equal to or complements the compensating volt-second area before it turns on the appropriate switch to connect the alternate source to the load.

[0007] In another transfer method, two flux quantities are computed continuously prior to a transfer event. The first flux corresponds to the flux that is generated by the load voltage when it drives the transformer, and the second corresponds to an imaginary flux that would be generated by the alternate source if it were driving the transformer. Upon a primary source failure, the controller transfers the load to the alternate source when the two flux quantities are equal.

### BRIEF DESCRIPTION OF THE DRAWINGS

[0008] Other objects and advantages of the invention will become apparent upon reading the following detailed description and upon reference to the drawings in which:

[0009] **FIG. 1** is a block diagram of an AC voltage transfer system.

[0010] **FIGS. 2A and 2B** illustrate two sets of voltage waveforms showing balanced voltage conditions.

[0011] **FIG. 3** is a flow diagram of a transfer method disclosed herein.

[0012] **FIGS. 4A and 4B** illustrate two voltage waveforms and corresponding flux waveforms.

[0013] **FIG. 5** is a flow diagram of another transfer method disclosed herein.

[0014] While the invention is susceptible to various modifications and alternative forms, specific embodiments thereof have been shown by way of example in the drawings and are herein described in detail. It should be understood, however, that the description herein of specific embodiments is not intended to limit the invention to the particular forms disclosed, but on the contrary, the intention is to cover all modifications, equivalents, and alternatives falling within the spirit and scope of the invention as defined by the appended claims.

### DETAILED DESCRIPTION

[0015] Illustrative embodiments of the invention are described below. In the interest of clarity, not all features of an actual implementation are described in this specification. It will of course be appreciated that in the development of any such actual embodiment, numerous implementation-specific decisions must be made to achieve the developers' specific goals, such as compliance with system-related and business-related constraints, which will vary from one implementation to another. Moreover, it will be appreciated that such a development effort might be complex and time-consuming, but would nevertheless be a routine undertaking for those of ordinary skill in the art having the benefit of this disclosure.

[0016] **FIG. 1** illustrates an uninterruptible power supply system including an AC voltage transfer switch system **100**. The transfer switch system **100** includes a first, or primary, voltage source **110** and a second, or alternate voltage source **111**. The first and second voltage sources **110**, **111** are connected to a load **120** via a transformer **122**. First and

second switches **130**, **131** are connected to the first and second voltage sources **110**, **111**, respectively, and a controller **134** activates the switches **130**, **131**. Devices suitable for the switches **130**, **131** include SCRs, IGBTs, Triacs, etc. The controller **134** may comprise, for example, a digital signal processor (DSP) or any suitable programmable logic device. The controller **134** receives the voltage levels of the first and second voltage sources **V1** and **V2**, and the load voltage **Vload** as inputs. The load voltage **Vload** here is defined as the output voltage of the transfer switch applied to the transformer primary.

[0017] Under normal conditions, the first switch **130** is closed as shown in **FIG. 1**, connecting the first source **110** (primary source) to the load **120**. In the event that the first source **110** fails while the second source **111** (alternate source) is available, the controller **134** detects the condition, and turns off the first switch **130** and subsequently turns on the second switch **131**, maintaining power to the load **120**.

[0018] In known transfer switch systems, the second switch **131** is typically turned on as soon as possible after the load **120** is disconnected from the first voltage source **110** in an attempt to minimize the voltage disruption at the load **120**. If the two sources **110**, **111** are not initially synchronized, the transformer **122** will saturate due to the DC flux built up during the transfer event. The transformer saturations are highly undesirable since they can cause large saturation currents to flow, which in turn can cause system failure due to source overloading or upstream protective breakers tripping.

[0019] To avoid transformer saturation, the optimum time to transfer from the first source **110** to the second source **111** is determined. In one embodiment, the transfer time is determined by computing the volt-seconds area of the load and alternate voltages. **FIGS. 2A and 2B** show waveforms for the load voltage **210** and alternate voltage **212**. When the primary source **110** fails, the controller **134** keeps track of the amount of volt-seconds, i.e., the area under the load voltage curve **210** ( $A_t$ ) from the time of the last zero-cross until the first switch **130** is turned off, and it computes a compensating area for the alternate source curve **212** ( $A_c$ ). Polarity is assigned to each volt-seconds area based on the polarity of the corresponding voltage, for example a positive polarity is assigned to the area under the positive voltage and a negative polarity is assigned to the area under the negative voltage. When a transfer is initiated, the controller **134** waits until the target volt-sec area is approximately equal to (as in **FIG. 2A**) or complements (as in **FIG. 2B**) the compensating volt-sec area before it turns on the second switch **131**. This results in little or no dc flux built up in the transformer **122** during transfer.

[0020] **FIGS. 2A and 2B** illustrate two different balanced conditions for transferring from the first to the second voltage source. In **FIG. 2A**,  $A_t$  and  $A_c$  have different signs ( $A_t \cdot A_c < 0$ ). In **FIG. 2B**,  $A_t$  and  $A_c$  have the same sign ( $A_t \cdot A_c > 0$ ). As noted above,  $A_t$  is the target volt-second area of the load voltage, and  $A_c$  is the compensating volt-second area of the alternate voltage. **FIG. 2B** also includes  $A_f$ , which represents the full half-cycle volt-second area of the alternate voltage. The quantity  $A_c$  involves an event that occurs in the future (after the transfer occurs), and therefore can not be exactly determined. However, assuming that the alternate voltage **212** does not change considerably from the

previous cycle before the transfer, the quantity  $A_c$  at any given time  $t$  can be approximated from  $A_c(t) = A_f - A_r(t)$ , where  $A_f$  is the previous full half-cycle volt-second area, and  $A_r$  is the running integral of the volt-sec area from zero-cross to time  $t$ .

[0021] Thus, to avoid transfer saturations, in the situation shown in **FIG. 2A**, the controller **134** operates the switches **110**, **111** such that the absolute values of  $A_t$  and  $A_c$  are equal ( $|A_t| = |A_c|$ ). Defining quantity  $S1$  as  $S1 = A_t + A_c$ , the controller **134** turns on the second switch **111** so that  $S1 = 0$  when ( $A_t \cdot A_c < 0$ ).

[0022] Referring now to **FIG. 2B**, the controller **134** operates the switches **110**, **111** such that the quantities  $A_t$  and  $A_c$  added together equal a full half-cycle volt-second area of the alternate voltage ( $A_t + A_c = A_f$ ). Defining quantity  $S2$  as  $S2 = A_t + A_c - A_f$ , the controller **134** turns on the second switch **111** so that  $S2 = 0$  when ( $A_t \cdot A_c > 0$ ).

[0023] **FIG. 3** is a flow diagram illustrating a specific implementation of the volt-second area method for transferring from the first voltage source **110** to the second voltage source **111**. In block **310**, the load voltage  $V_{load}(k)$  and the alternate voltage  $V2(k)$  are sampled at a predetermined sample rate, for example, 15 kHz. The target volt-sec area  $A_t$  is calculated in block **312** by integrating the load voltage  $V_{load}$   $A_t(k+1) = A_t(k) + V_{load}(k)$ . At each zero-cross of the load voltage  $V_{load}$ , the target volt-second area  $A_t(K)$  is reset, except after a command to transfer occurs. In block **314**, the running alternate volt-sec area  $A_r(k)$  is calculated by integrating the alternate voltage  $V2$ :  $A_r(k+1) = A_r(k) + V_{alt}(k)$ . The running volt-sec area  $A_r(k)$  is also reset to zero at every zero-cross of the alternate voltage  $V2$ , except after a command to transfer occurs.

[0024] In block **316**, the maximum half-cycle volt-second area is calculated by latching the value of  $A_r(k)$  at every zero-cross, before resetting  $A_r(k)$ . The compensating volt-sec area  $A_c(k)$  is calculated in block **318** based on the difference between the previous half-cycle volt-second area  $A_f$  and the the running integral of the volt-sec area  $A_r$   $A_c(k) = A_f - A_r(k)$ . In block **320**, the  $S1$  and  $S2$  values are calculated:  $S1(k) = A_t(k) + A_c(k)$  and  $S2(k) = A_t(k) + A_c(k) - A_f$ . In block **322**, the controller **134** performs the transfer when  $S1(k) = 0$  ( $A_t \cdot A_c < 0$ ) or when  $S2(k) = 0$  ( $A_t \cdot A_c > 0$ ).

[0025] In another embodiment, two flux quantities are computed continuously prior to a transfer event. The first flux corresponds to the flux that is generated by the load voltage  $V_{load}$  when it drives the transformer **122**, and the second flux corresponds to an imaginary flux that would be generated by the second voltage source **111**, if it were driving the transformer **122**. It can be shown that the optimum transfer point is achieved when these two flux quantities are equal.

[0026] **FIG. 4** shows two sets waveforms for the load voltage  $V_{load}$  and alternate voltage  $V2$ . The top waveforms are voltage curves for load voltage **210** and alternate voltage **212**, and the bottom waveforms are the corresponding flux curves for the load voltage **220** and alternate voltage **222**. The controller **134** performs the transfer when the fluxes are equal—shown by the broken line **230**.

[0027] Ignoring the effect of leakage impedance of the transformer **122**, the fluxes built up on the transformer **122** due to the application of the first voltage source **110** and the

second voltage source 111 satisfy the following differential equations:

$$\frac{d\phi_1(t)}{dt} \approx V_1(t)$$

$$\frac{d\phi_2(t)}{dt} \approx V_2(t)$$

[0028] where  $V_1(t)$  and  $V_2(t)$  are the first and second source voltages and  $\phi_1(t)$ ,  $\phi_2(t)$  are the fluxes corresponding to each voltage.

[0029] The fluxes  $\phi_1(t)$ ,  $\phi_2(t)$  can be computed by solving the above differential equations at any given time:

$$\phi_1(t) = \int V_1(t) dt$$

$$\phi_2(t) = \int V_2(t) dt$$

[0030] In the generalized flux method, the optimum transfer is achieved when the two flux quantities defined above are equal in values:  $\phi_1(t) = \phi_2(t)$ .

[0031] FIG. 5 is a flow diagram illustrating a specific implementation of the generalized flux method for transferring from the first voltage source 110 to the second voltage source 111. In block 350, the output voltage  $V_{load}(k)$  and the alternate voltage  $V_{alt}(k)$  are sampled at a predetermined sample rate, for example 15 kHz. In blocks 352 and 354, the load and alternate fluxes  $\phi_1$ ,  $\phi_2$  are determined by integrating the load and alternate voltages, respectively:  $\phi_{load}(k+1) = \phi_{load}(k) + V_{load}(k)$ ,  $\phi_{alt}(k+1) = \phi_{alt}(k) + V_{alt}(k)$

[0032] The DC component is removed from both flux quantities periodically prior to transfer using any known techniques. In block 356, the transfer is performed when the flux quantities are equal:  $\phi_{load}(k) = \phi_{alt}(k)$ .

[0033] Rather than balancing the volt-second area or fluxes to be exactly equal, as discussed above, some error tolerance can be used in the balanced condition to provide a trade off between reduced transfer time and some amount of transformer saturation current. Denoting the tolerance as  $zcth$ , the balanced conditions above can be rewritten as follows:

[0034] Volt-second area method where  $At \cdot Ac < 0$ :  $|S1| = |At + Ac| \leq zcth$ ; and where  $At \cdot Ac > 0$ :  $|S2| = |At + Ac - A| \leq zcth$ .

[0035] For the generalized flux method:  $|\phi_1 - \phi_2| \leq zcth$ .

[0036] The methods described above use volt-second area and flux information that are computed continuously online. In these methods, the optimum switching times for transferring to the alternate source are not known until conditions that guarantee the minimization or elimination of the transformer saturation occur in real time. Known approaches determine optimum switching time based on offline voltage waveform analysis. Such methods, for example, may include determination of optimum switching time delay based on the last known measured phase angle difference between the two sources. In this case, the relationship between the optimum switching delay and the sources phase difference is first derived offline by imposing certain assumptions on the voltage waveforms during the transfer event. Clearly, this approach limits the effectiveness of the method when the actual voltage waveform during transfer deviates from the assumed shape. The methods disclosed

herein, on the other hand, do not possess this drawback since the volt-second area and fluxes are continuously computed online based on actual real time voltage waveforms during transfer events.

[0037] The particular embodiments disclosed above are illustrative only, as the invention may be modified and practiced in different but equivalent manners apparent to those skilled in the art having the benefit of the teachings herein. Furthermore, no limitations are intended to the details of construction or design herein shown, other than as described in the claims below. It is therefore evident that the particular embodiments disclosed above may be altered or modified and all such variations are considered within the scope and spirit of the invention. It should also be evident that the exemplary embodiments disclosed above may be readily applied to other similar or known power systems where transferring from one source of A/C power to another is necessary, such as a standard UPS system where the first source of power is an A/C voltage inverter and the second source of power is the utility or an A/C voltage generator. Consequently, all such similar applications are considered within the scope and spirit of the invention. Accordingly, the protection sought herein is as set forth in the claims below.

What is claimed is:

1. A method of switching between first and second voltage sources, comprising:

- disconnecting the first voltage source from a load;
- computing volt-second areas under voltage waveforms of the first and second voltage sources in real time;
- determining a switching time to minimize downstream saturation current based on the real-time computation of the volt-second areas; and
- connecting the second voltage source to the load at the determined switching time.

2. The method of claim 1, wherein the real-time computation of the volt-second areas includes assigning a polarity to each volt-second area based on the polarity of the corresponding voltage.

3. The method of claim 2, wherein connecting the second voltage source to the load at the determined switching time includes connecting the second voltage source to the load in response to the absolute values of the areas under the waveforms of the first and second voltage sources being approximately equal and their polarities being opposite.

4. The method of claim 2, wherein connecting the second voltage source to the load at the determined switching time includes connecting the second voltage source to the load in response to the sum of the absolute values of the areas under the waveforms of the first and second voltage sources being approximately equal to the absolute value of the area under the waveform of a complete half cycle of the second voltage, and their polarities being the same.

5. The method of claim 1, wherein disconnecting the first voltage source from the load includes deactivating a first switch.

6. The method of claim 1, wherein connecting the second voltage source to the load at the predetermined switching time includes activating a second switch.

7. A method of switching between first and second voltage sources, comprising:

- disconnecting the first voltage source from a load;

determining fluxes corresponding to the first and second voltages in real time;

determining a switching time to minimize downstream saturation current based on the real-time flux determination.; and

connecting the second voltage source to the load at the determined switching time.

**8.** The method of claim 7 wherein the real time determination of fluxes includes measuring the fluxes.

**9.** The method of claim 7 wherein the real-time determination of the fluxes includes computing the time integrals of the voltages.

**10.** The method of claim 9, wherein connecting the second voltage source to the load at the determined switching time includes connecting the second voltage source to the load in response to the time integrals of the first and second voltages being approximately equal.

**11.** The method of claim 7, wherein disconnecting the first voltage source from the load includes deactivating a first switch.

**12.** The method of claim 7, wherein connecting the second voltage source to the load at the predetermined switching time includes activating a second switch.

**13.** A transfer switch system, comprising:

a first switch connectable to a first voltage source;

a second switch connectable to a second voltage source;

a controller connected to the first and second switches to activate and deactivate the first and second switches to selectively connect the first or the second switch to a load via a transformer;

the controller having inputs for receiving signals representing the voltage levels of the first and second voltage sources and the voltage applied to the load transformer, wherein upon a predetermined condition, the controller:

deactivates the first switch to disconnect the first voltage source from the load,

computes volt-second areas under voltage waveforms of the first and second voltage sources in real time;

determines a switching time to minimize downstream saturation current based on the real-time computation of the volt-second areas; and

connects the second voltage source to the load at the determined switching time.

**14.** The transfer switch system of claim 13, wherein the real-time computation of the volt-second areas includes assigning a polarity to each volt-second area based on the polarity of the corresponding voltage.

**15.** The transfer switch system of claim 14, wherein the controller activates the second switch in response to the absolute values of the areas under the waveforms of the first and second voltage sources being approximately equal and their polarities being opposite.

**16.** The transfer switch system of claim 14, wherein the controller activates the second switch in response to the sum of the absolute values of the areas under the waveforms of the first and second voltage sources being approximately

equal to the absolute value of the area under the waveform of a complete half cycle of the second voltage, and their polarities being the same.

**17.** A transfer switch system, comprising:

a first switch connectable to a first voltage source;

a second switch connectable to a second voltage source;

a controller connected to the first and second switches to activate and deactivate the first and second switches to selectively connect the first or the second switch to a load via a transformer;

the controller having inputs for receiving signals representing the voltage levels of the first and second voltage sources and the voltage applied to the load transformer, wherein upon a predetermined condition, the controller:

deactivates the first switch to disconnect the first voltage source from the load,

determines fluxes corresponding to the first and second voltages in real time;

determines a switching time to minimize downstream saturation current based on the real-time flux determination.; and

connects the second voltage source to the load at the determined switching time.

**18.** The transfer switch system of claim 17, wherein the real time determination of fluxes includes measuring the fluxes.

**19.** The transfer switch system of claim 17, wherein the real time determination of the fluxes includes computing the time integrals of the voltages.

**20.** The transfer switch system of claim 19, wherein the controller activates the second switch in response to the time integrals of the first and second voltages being approximately equal.

**21.** An uninterruptible power supply system, comprising:

a first voltage source;

a second voltage source;

a first switch connected to the first voltage source;

a second switch connected to the second voltage source;

a transformer having an input connected to the first and second switches to selectively connect the transformer to the first or second voltage source, the transformer having output terminals connectable to a load; and

a controller connected to the first and second switches to activate and deactivate the first and second switches to selectively connect the first or the second switch to the transformer;

the controller receiving signals representing the voltage levels of the first and second voltage sources and the voltage applied to the transformer input, wherein upon a predetermined condition, the controller:

deactivates the first switch to disconnect the first voltage source from the transformer;

computes volt-second areas under voltage waveforms of the first and second voltage sources in real time;

determines a switching time to minimize downstream saturation current based on the real-time computation of the volt-second areas; and

connects the second voltage source to the transformer at the determined switching time.

22. The transfer switch system of claim 21, wherein the real-time computation of the volt-second areas includes assigning a polarity to each volt-second area based on the polarity of the corresponding voltage.

23. The transfer switch system of claim 22, wherein the controller activates the second switch in response to the absolute values of the areas under the waveforms of the first and second voltage sources being approximately equal and their polarities being opposite.

24. The transfer switch system of claim 22, wherein the controller activates the second switch in response to the sum of the absolute values of the areas under the waveforms of the first and second voltage sources being approximately equal to the absolute value of the area under the waveform of a complete half cycle of the second voltage, and their polarities being the same.

25. An uninterruptible power supply system, comprising:

a first voltage source;

a second voltage source;

a first switch connected to the first voltage source;

a second switch connected to the second voltage source;

a transformer having an input connected to the first and second switches to selectively connect the transformer to the first or second voltage source, the transformer having output terminals connectable to a load; and

a controller connected to the first and second switches to activate and deactivate the first and second switches to selectively connect the first or the second switch to the transformer;

the controller receiving signals representing the voltage levels of the first and second voltage sources and the voltage applied to the transformer input, wherein upon a predetermined condition, the controller:

deactivates the first switch to disconnect the first voltage source from the transformer;

determines fluxes corresponding to the first and second voltages in real time;

determines a switching time to minimize downstream saturation current based on the real-time flux determination; and

connects the second voltage source to the transformer at the determined switching time.

26. The transfer switch system of claim 25, wherein the real time determination of fluxes includes measuring the fluxes.

27. The transfer switch system of claim 26, wherein the real time determination of the fluxes includes computing the time integrals of the voltages.

28. The transfer switch system of claim 27, wherein the controller activates the second switch in response to the time integrals of the first and second voltages being approximately equal.

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