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(54) **INFLATABLE PRODUCT PROVIDED WITH BUILT-IN BATTERY CASE AND SOCKET**

Related U.S. Application Data

(63) Continuation-in-part of application No. 09/542,477, filed on Apr. 4, 2000.

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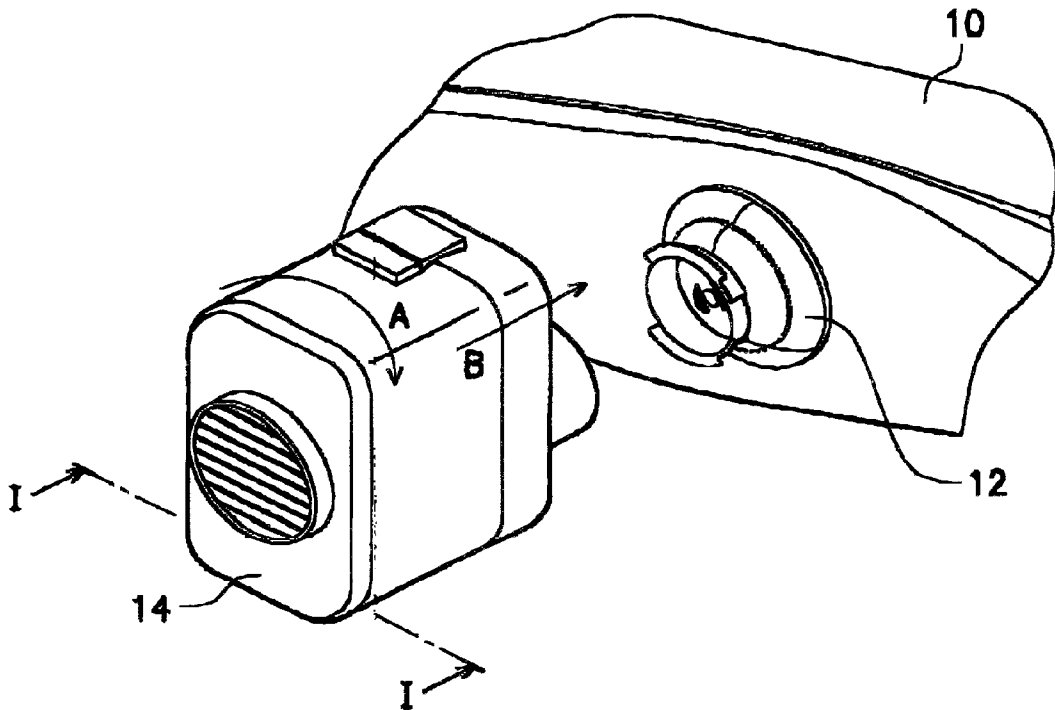
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(57) **ABSTRACT**

An inflatable product includes an inflatable body, a socket, an electric pump, at least one battery and a connector. The socket is built in the inflatable body. The electric pump is connected to the socket to pump the inflatable body. The battery is disposed in the electric pump. The connector is provided on the electric pump for connecting an external power. The electric pump is supplied with power by the battery or the external power.



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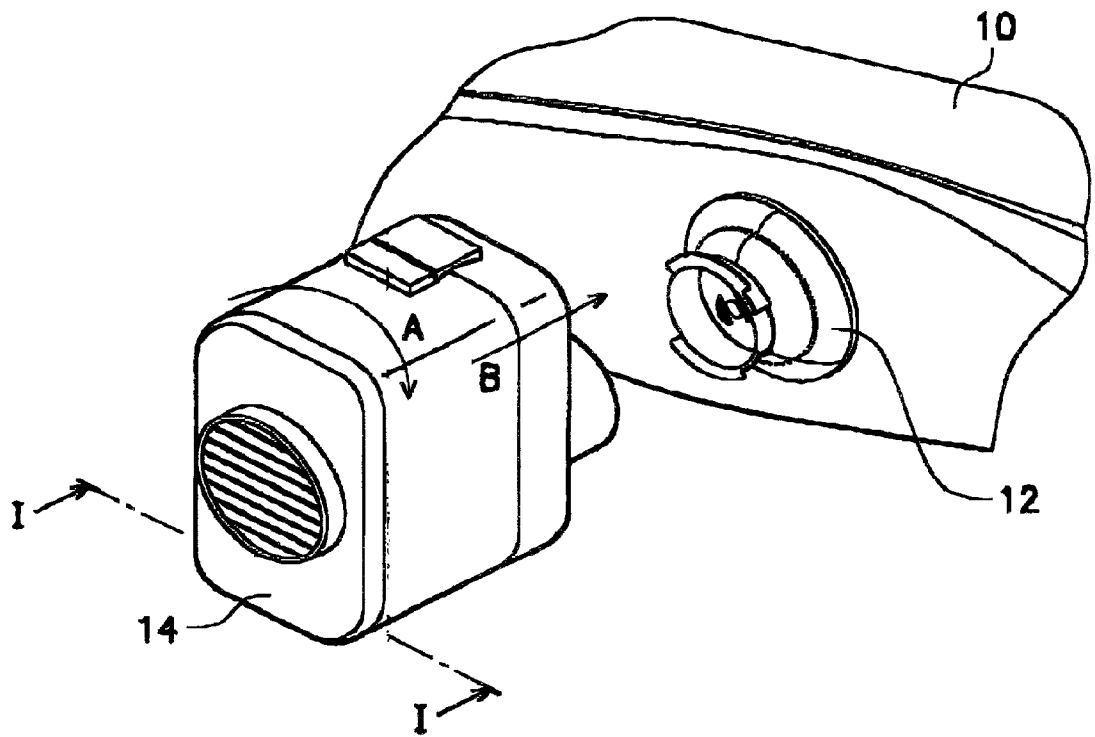


FIG. 1A (PRIOR ART)

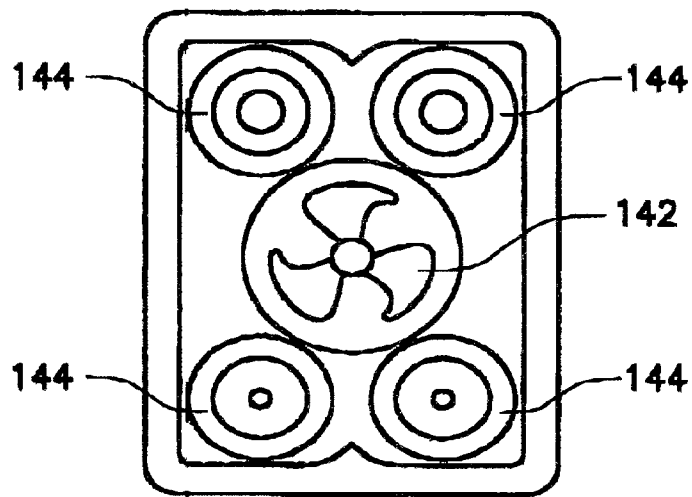


FIG. 1B (PRIOR ART)

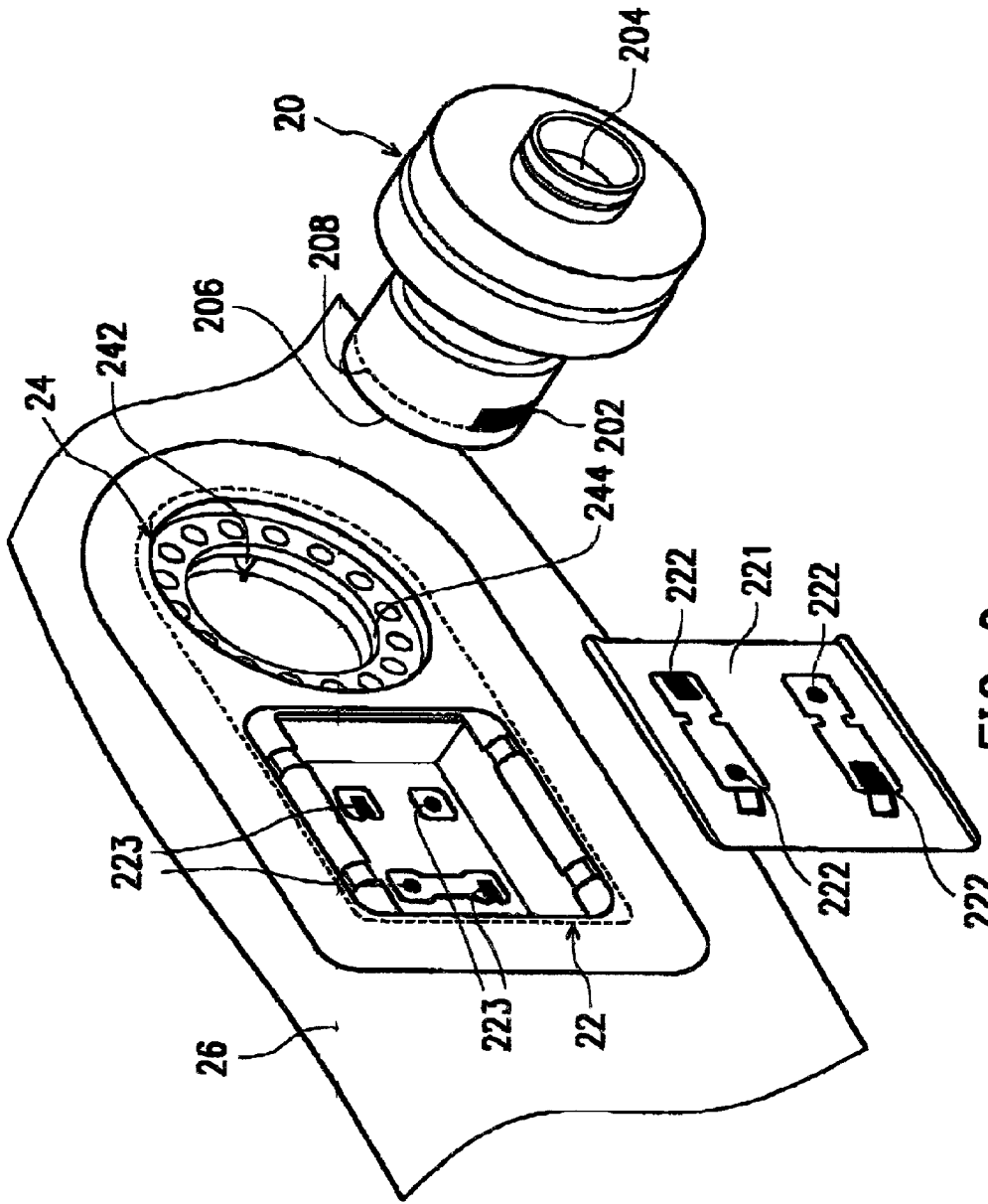


FIG. 2

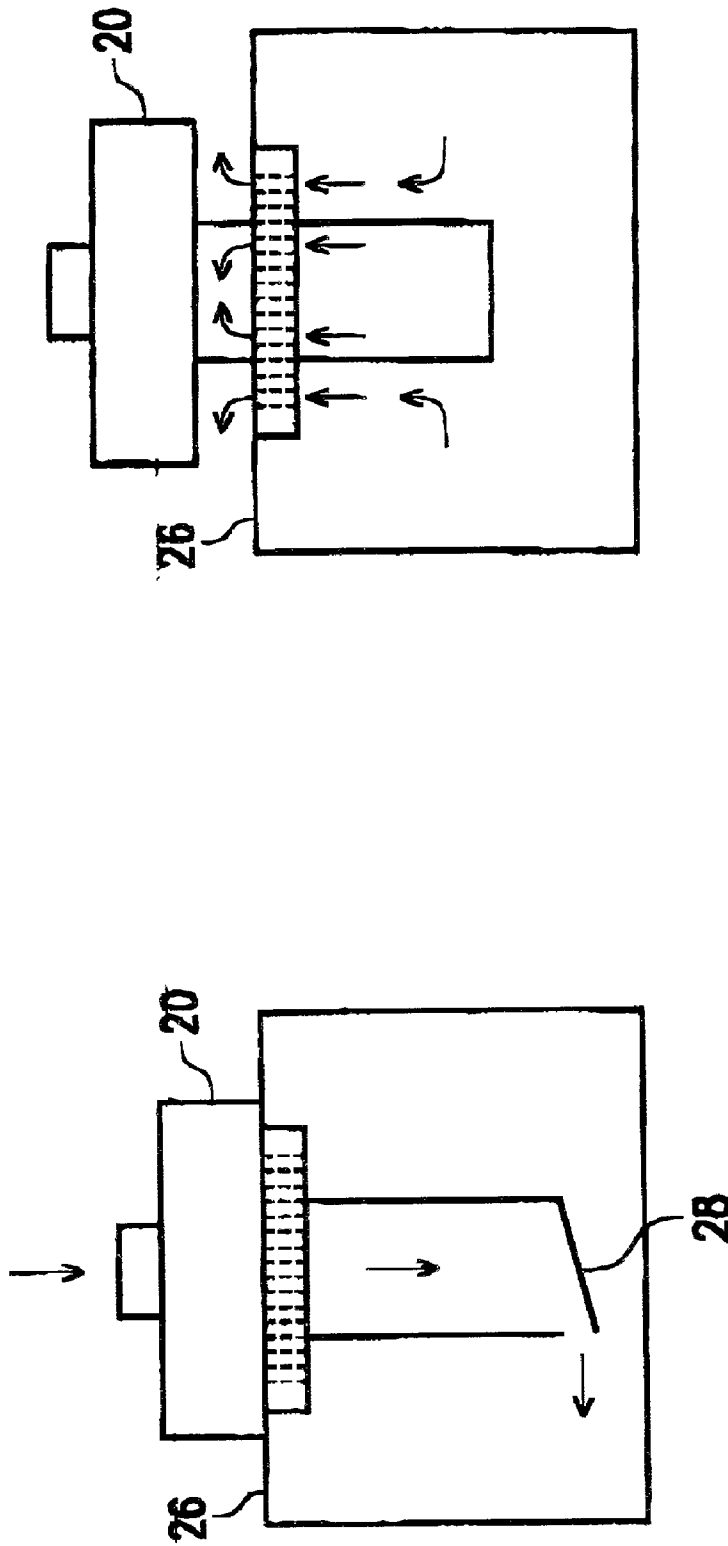


FIG. 3B

FIG. 3A

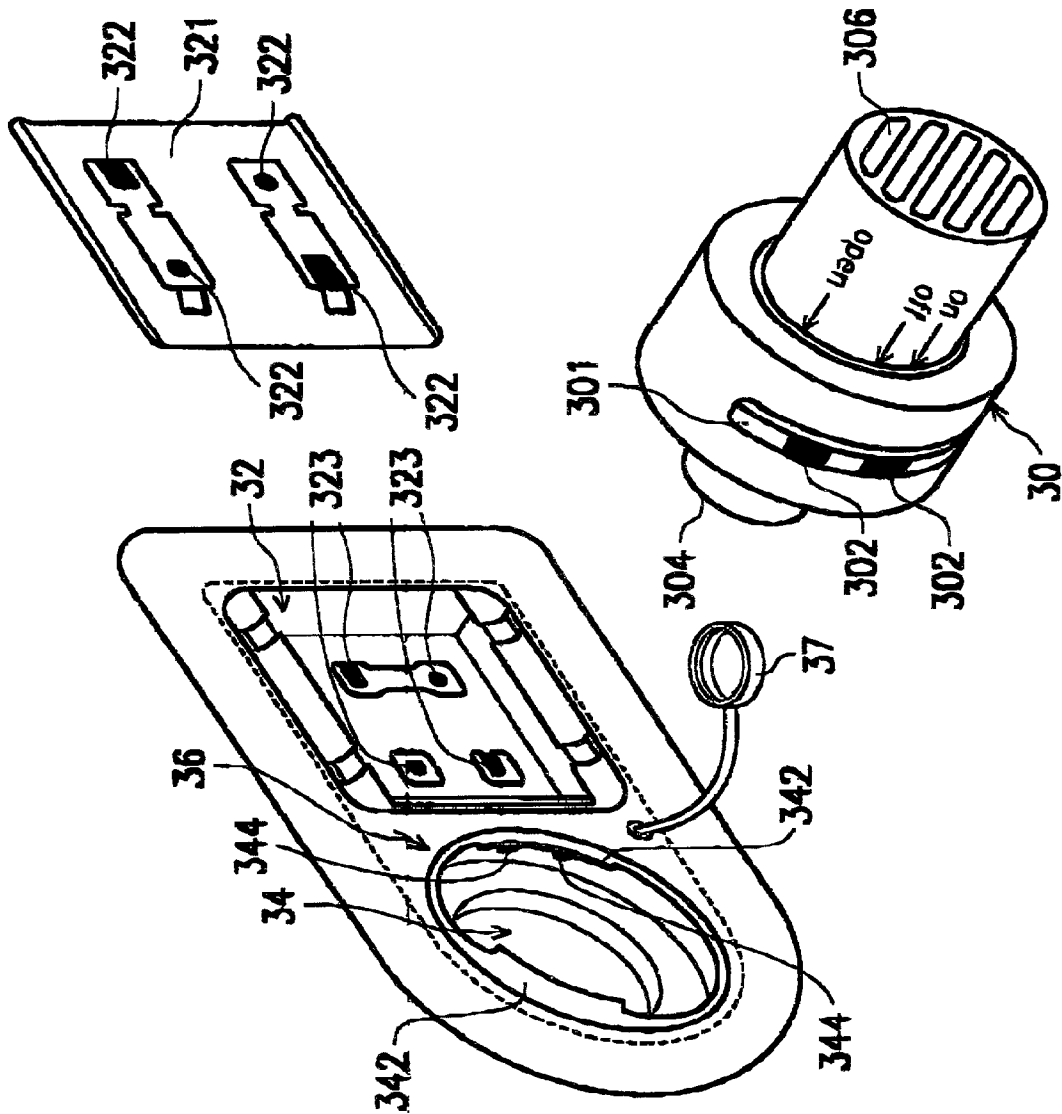


FIG. 4

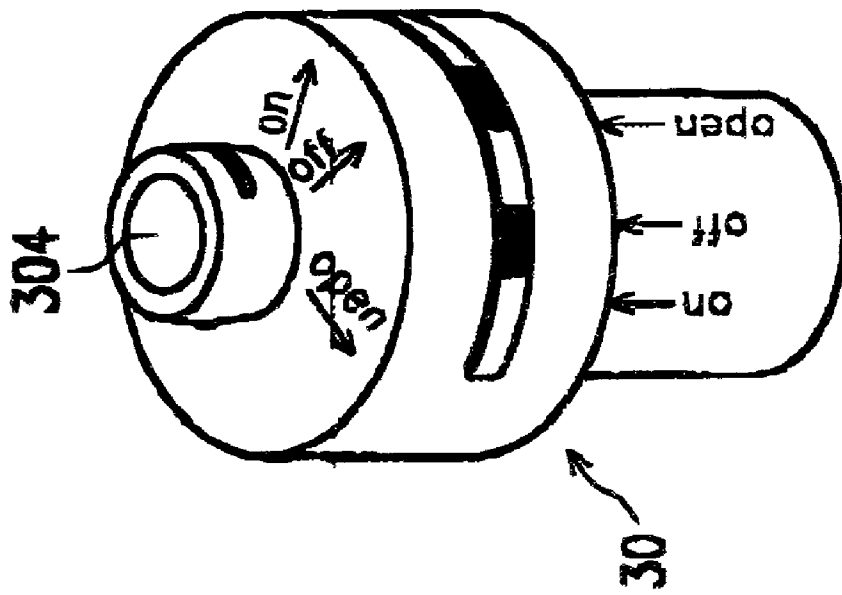


FIG. 5

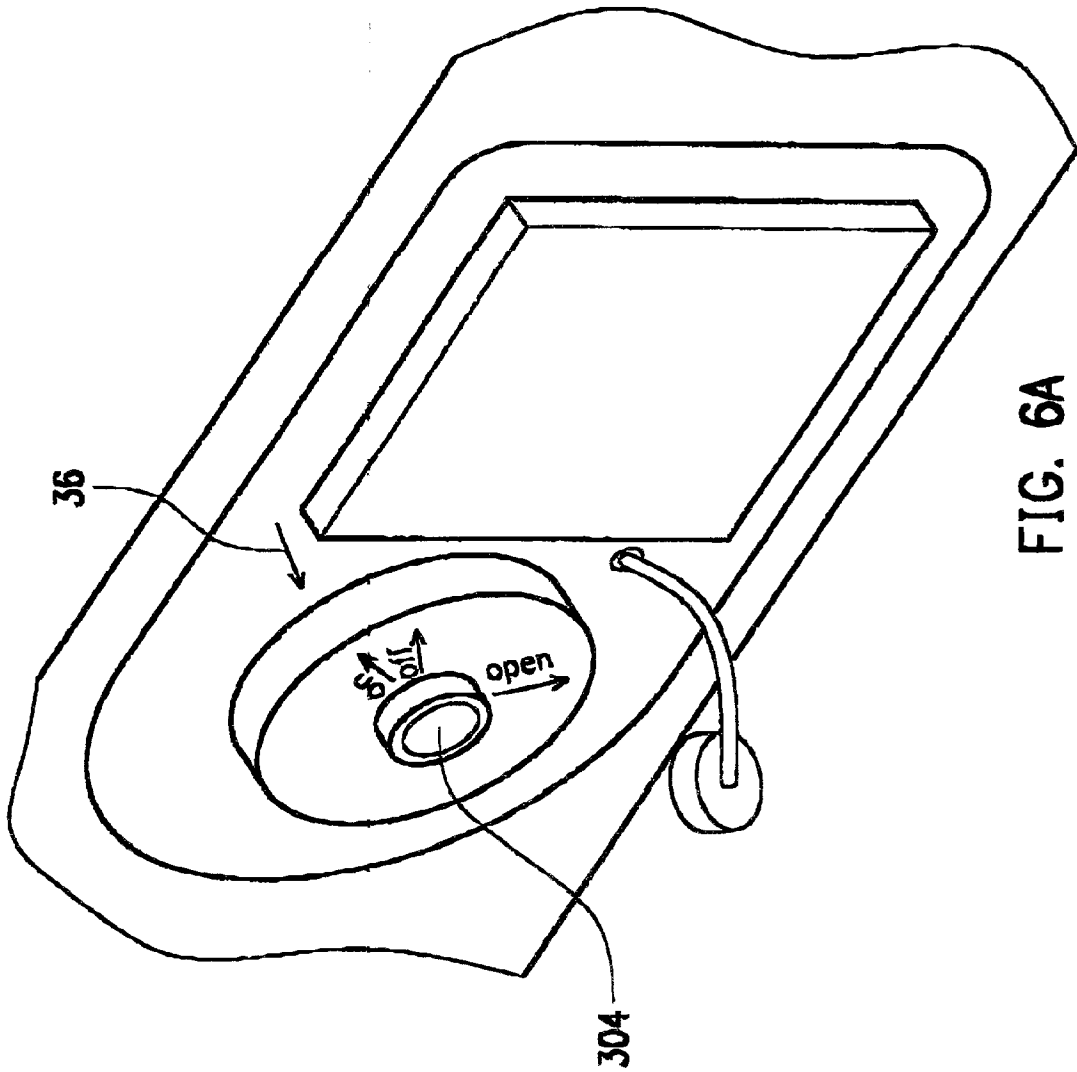


FIG. 6A

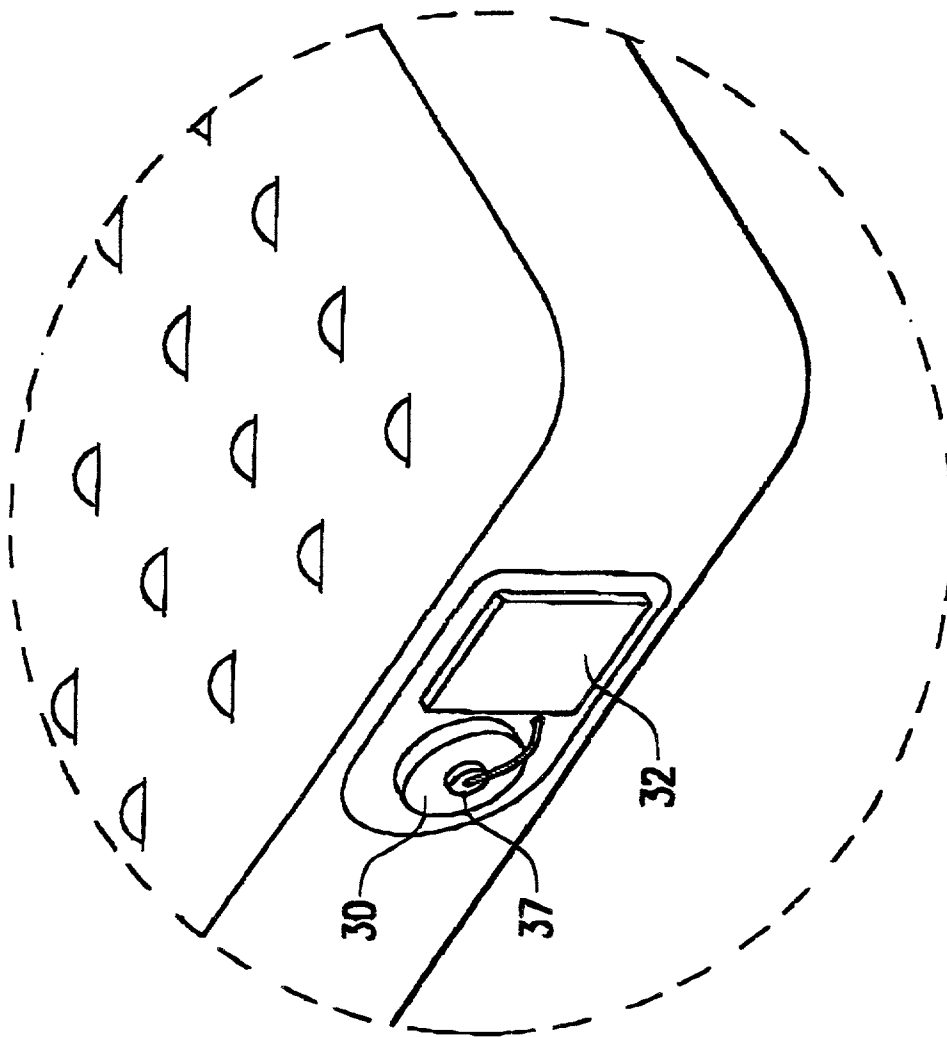


FIG. 6C

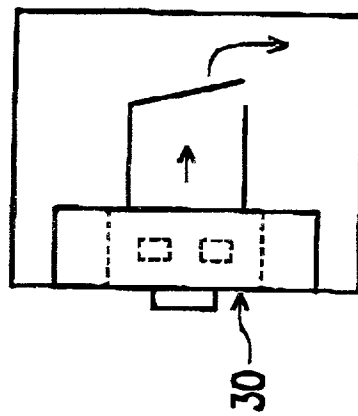


FIG. 6B

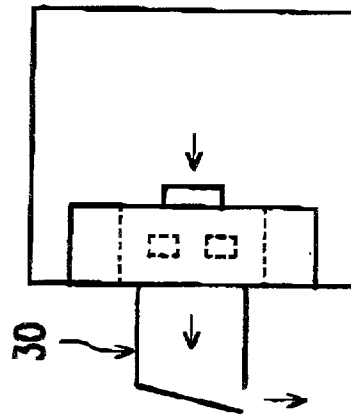
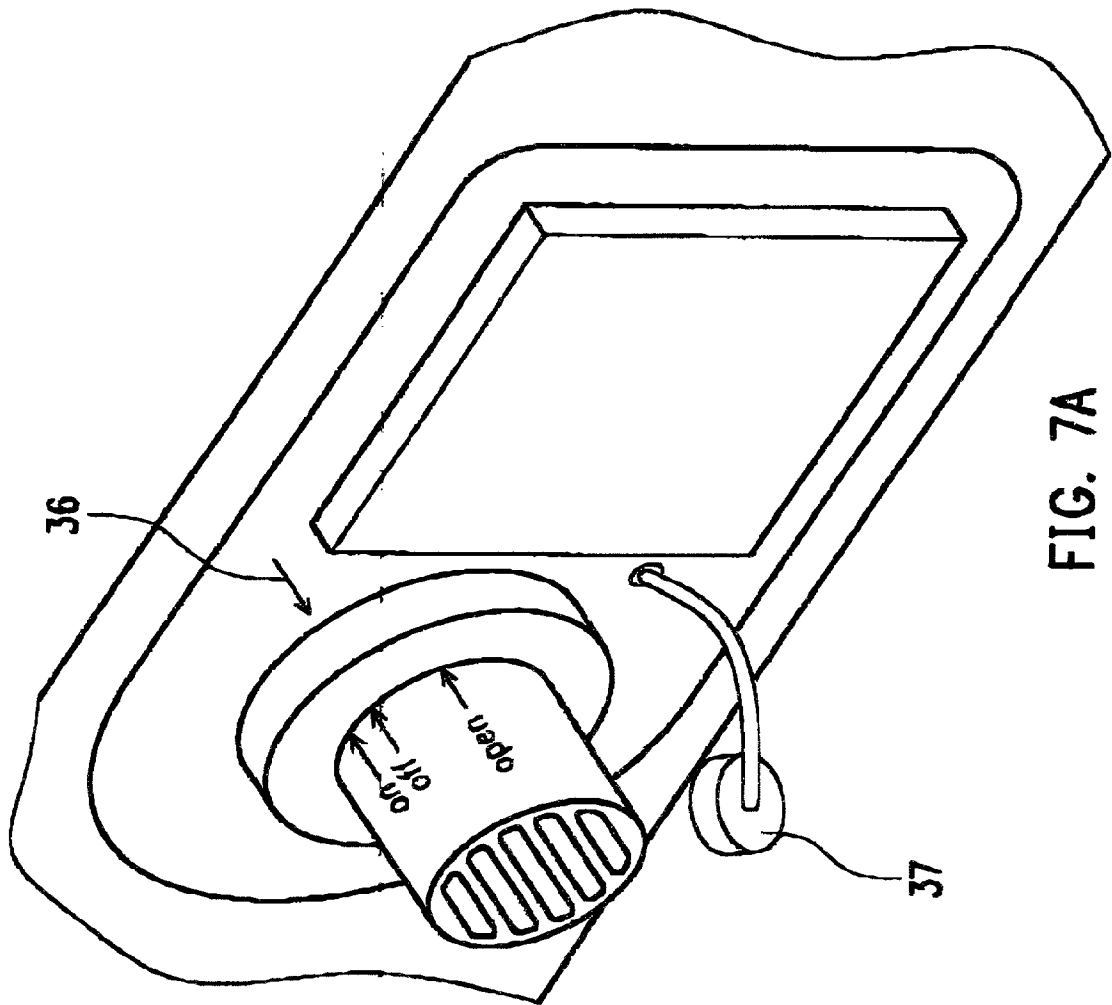


FIG. 7B

FIG. 7A

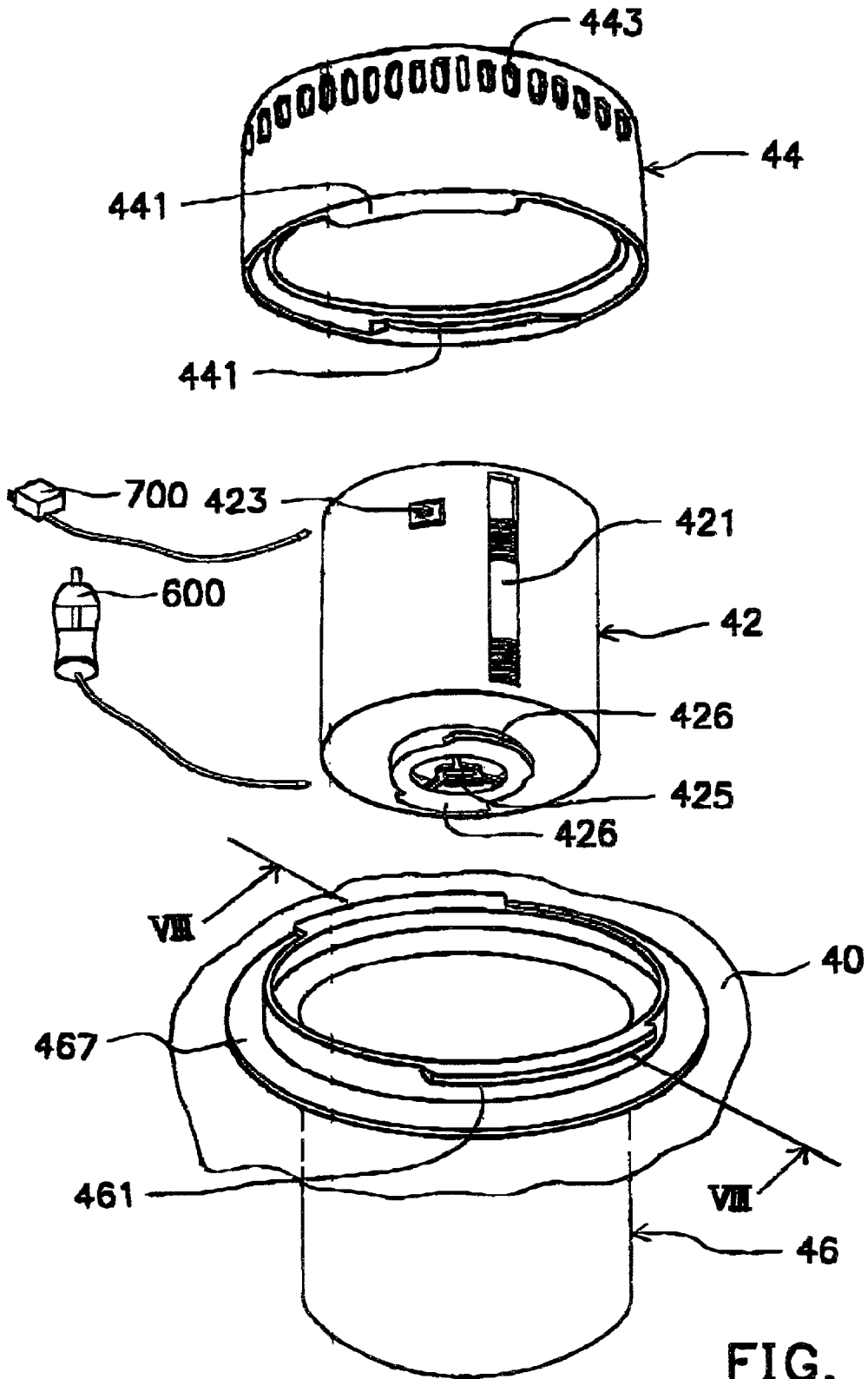


FIG. 8A

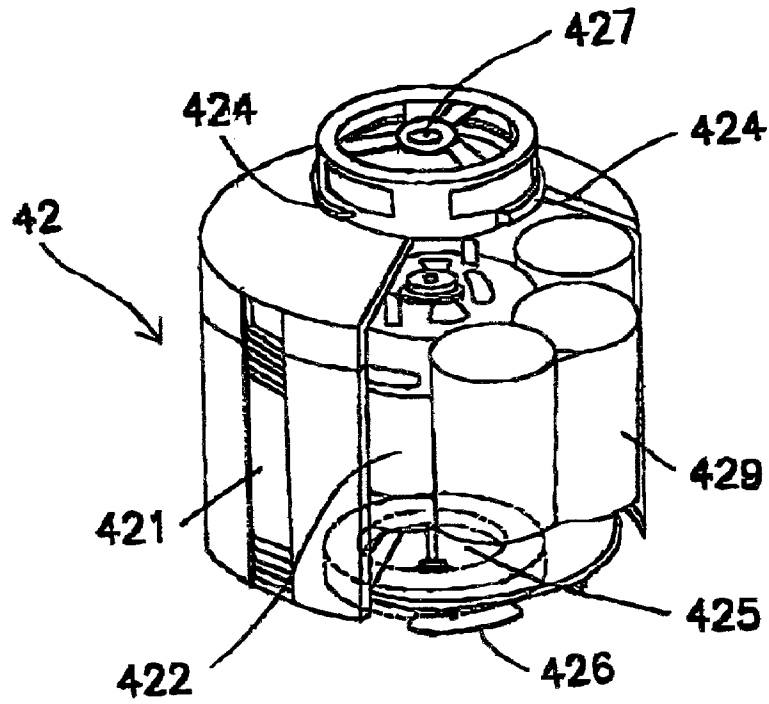


FIG. 8B

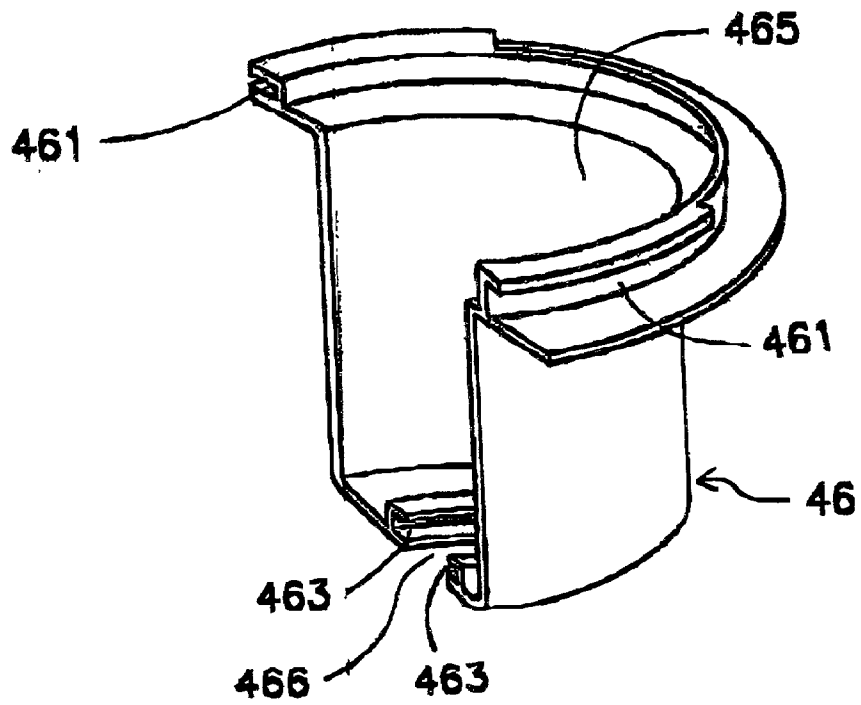


FIG. 8C

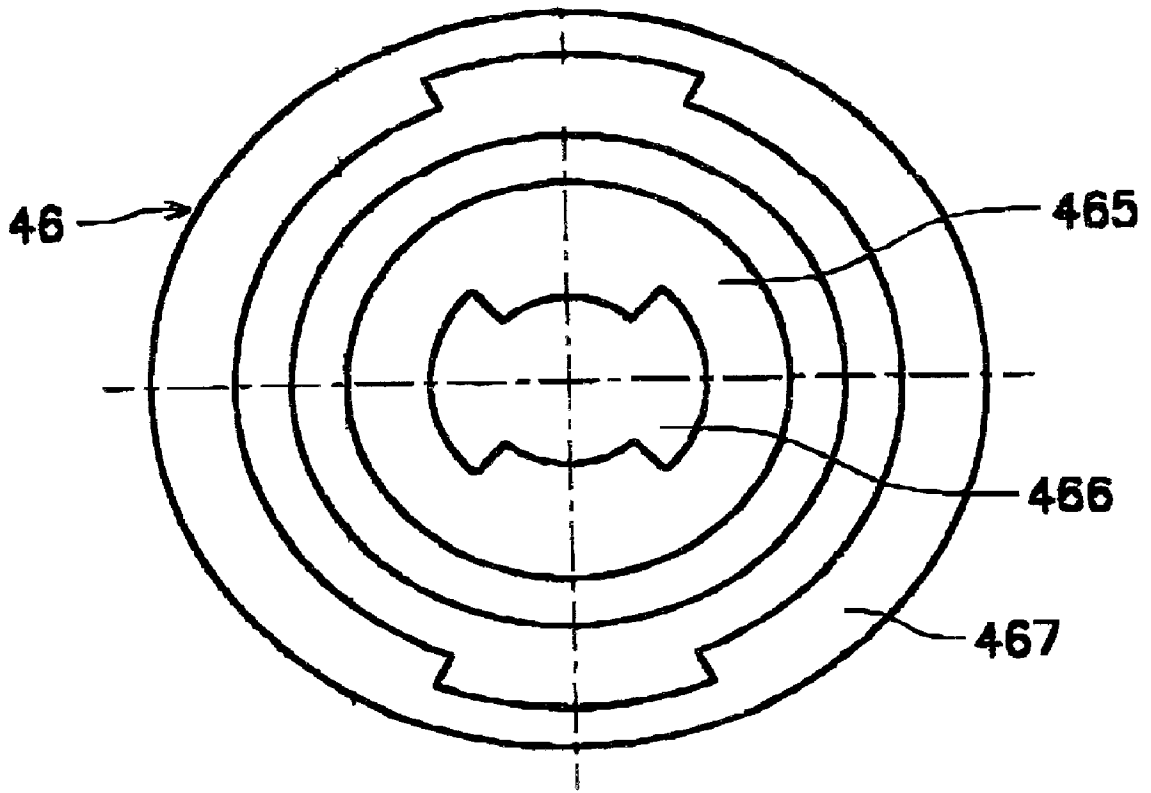


FIG. 8D

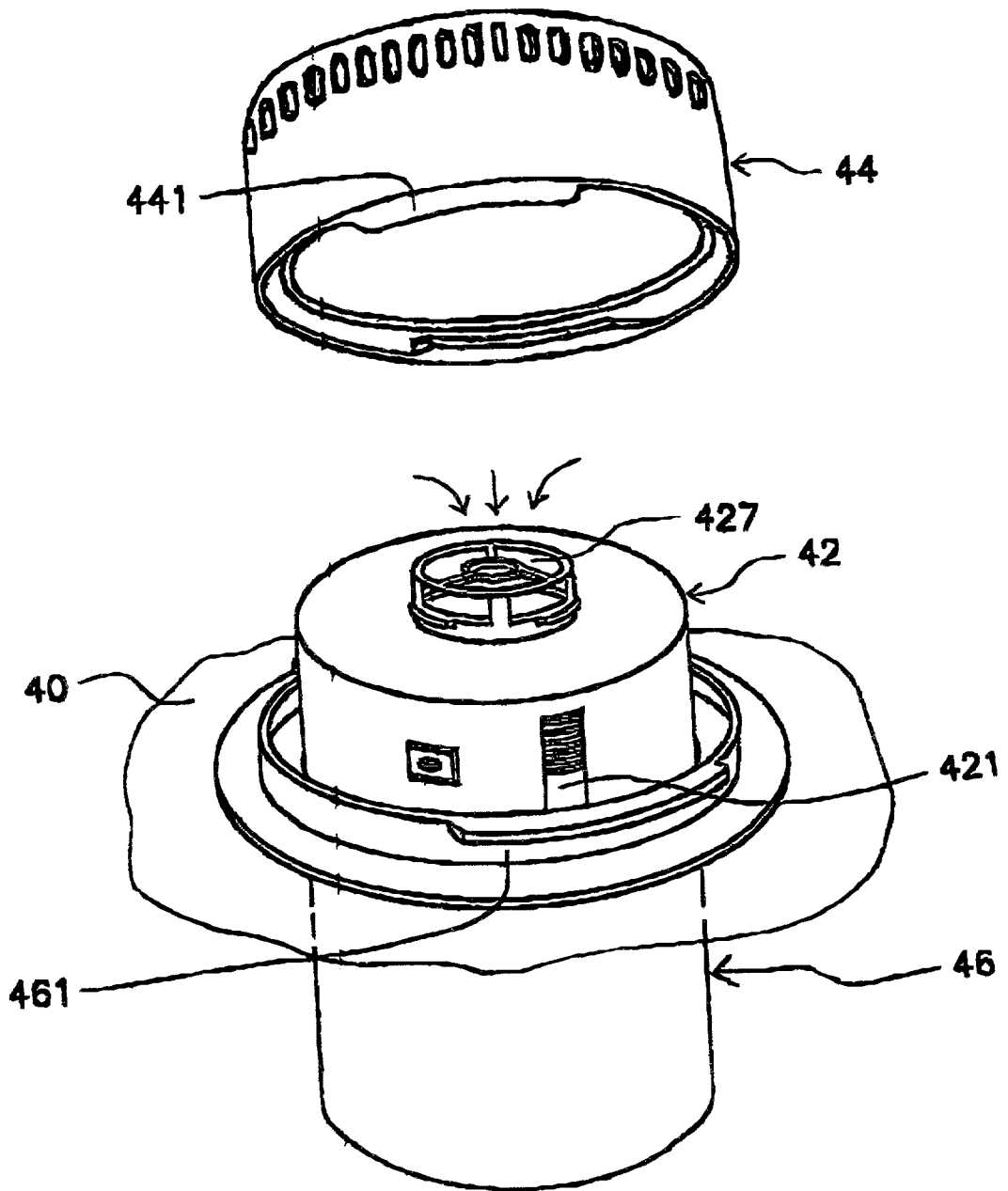


FIG. 8E

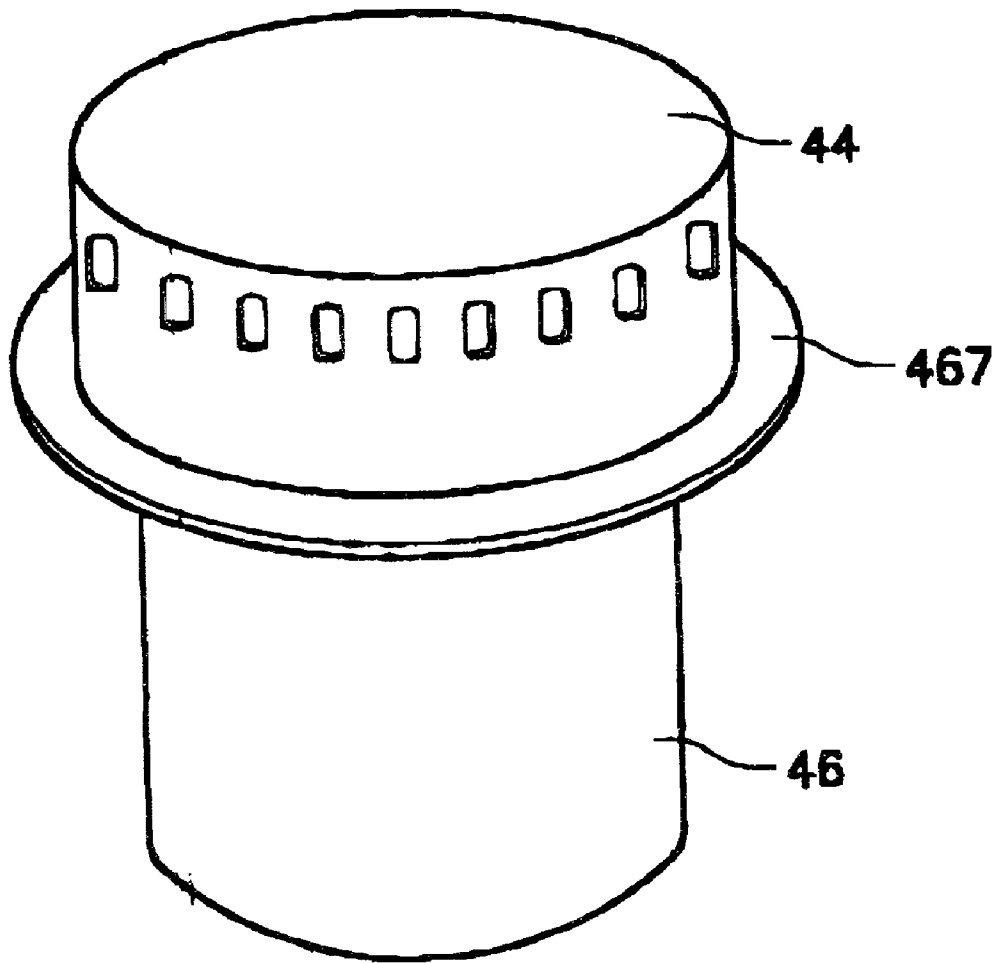


FIG. 8F

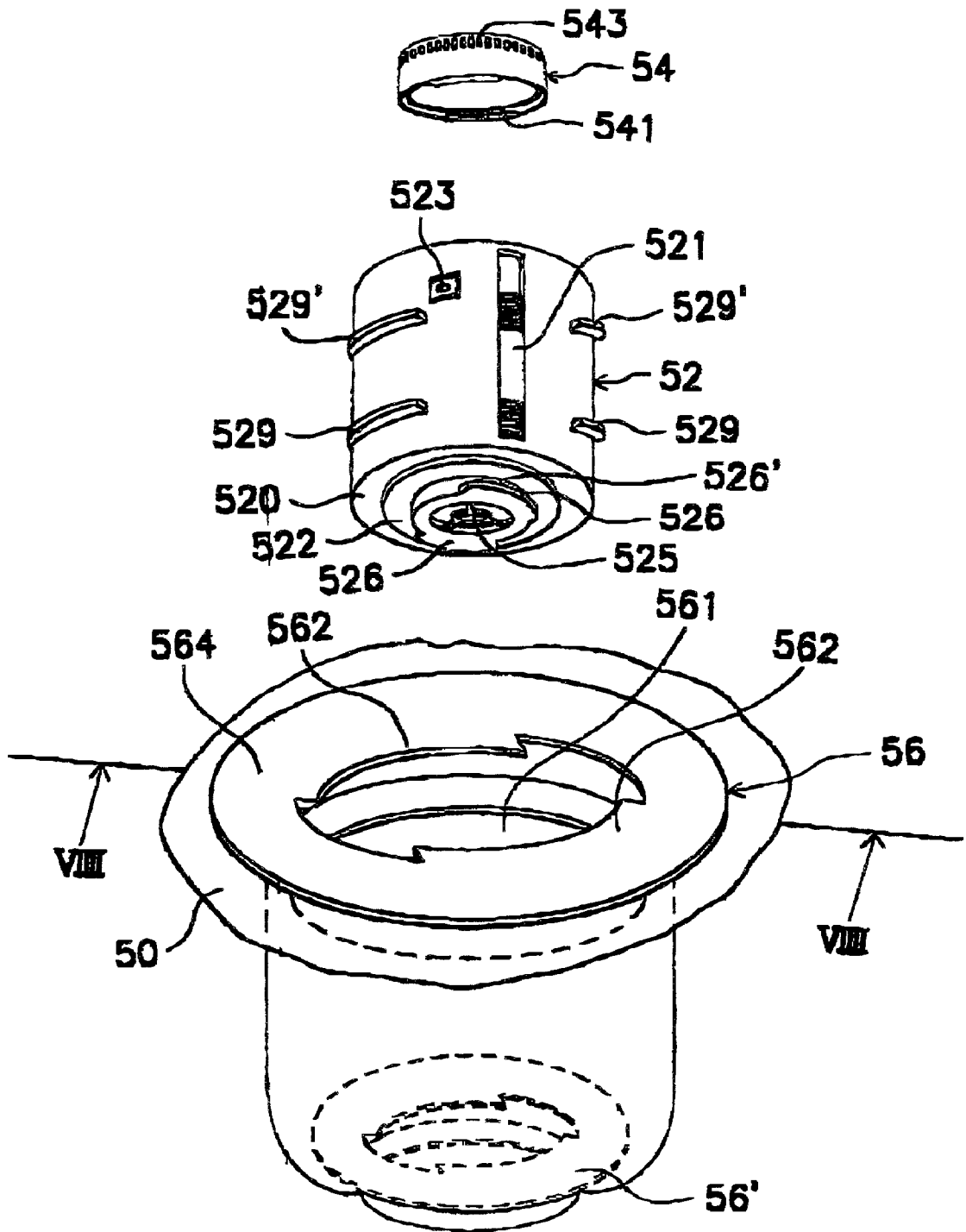


FIG. 9A

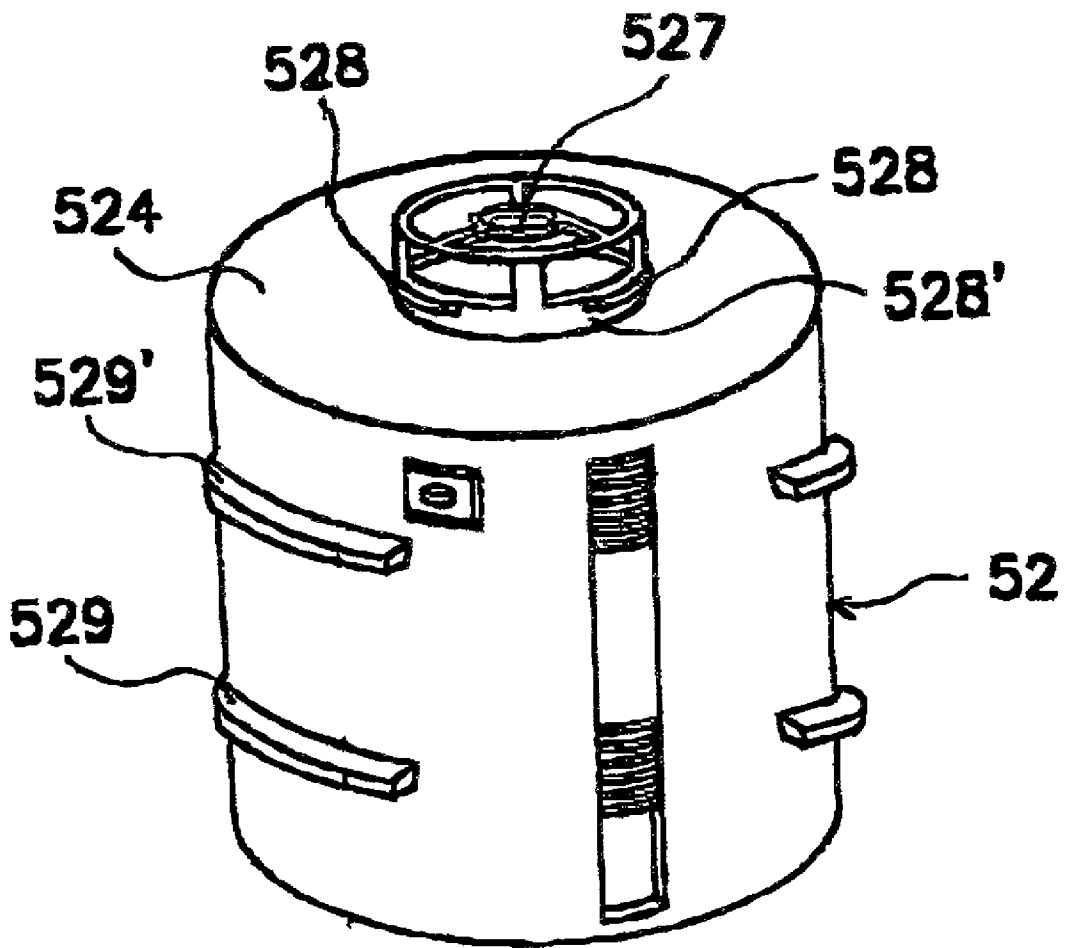


FIG. 9B

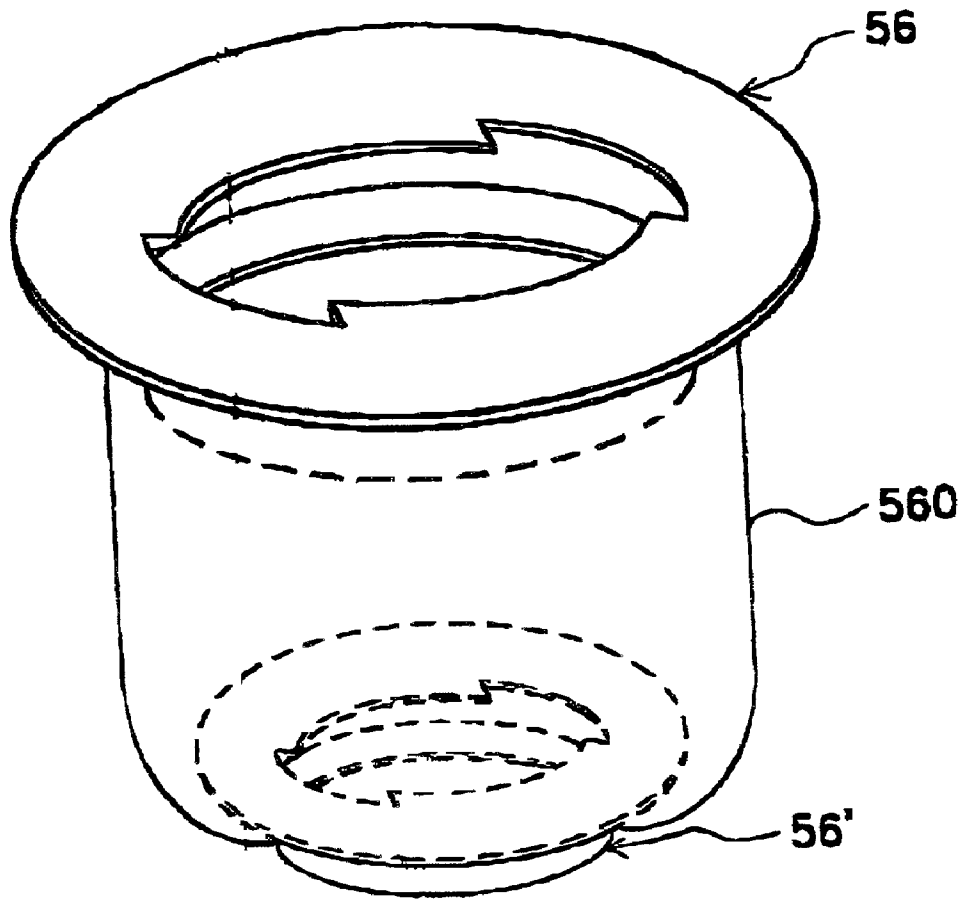


FIG. 9C

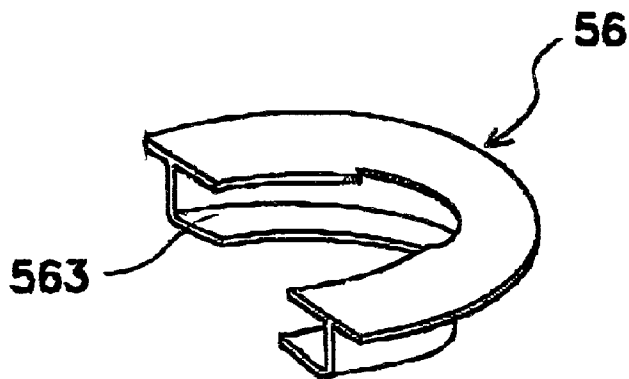


FIG. 9D

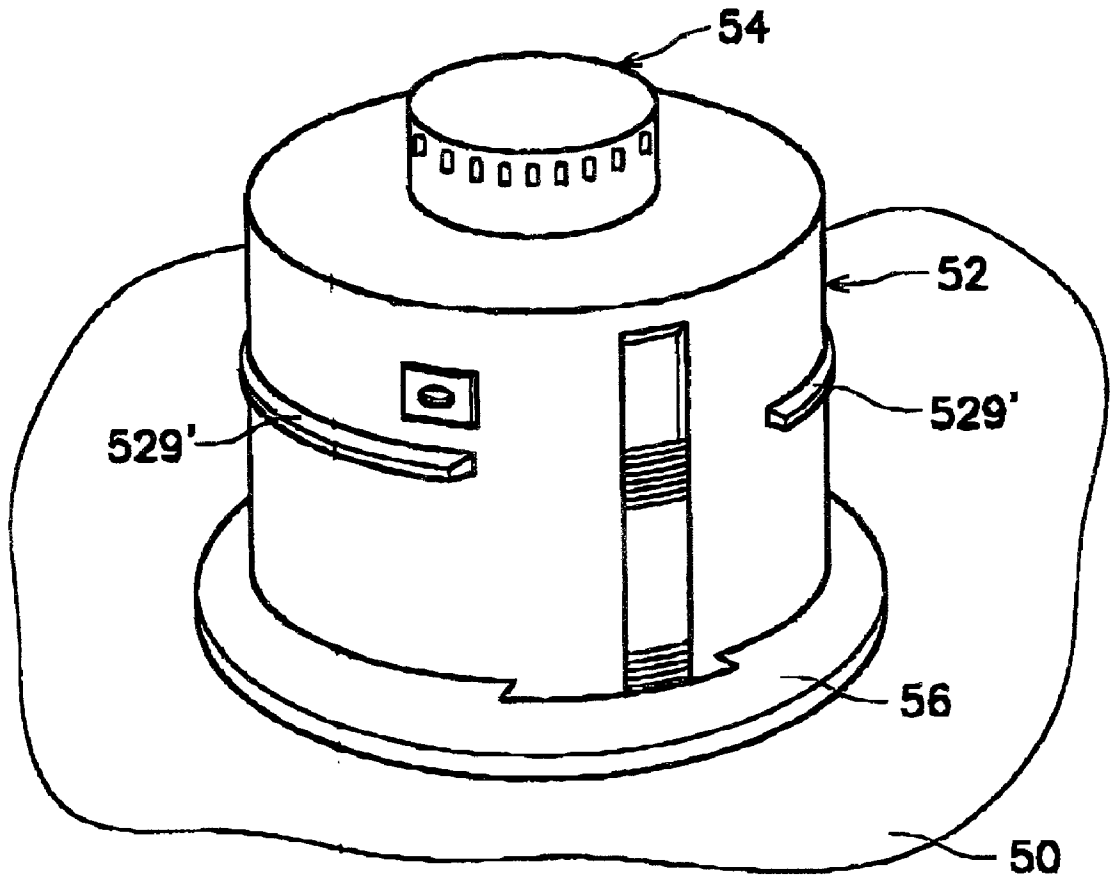


FIG. 9E

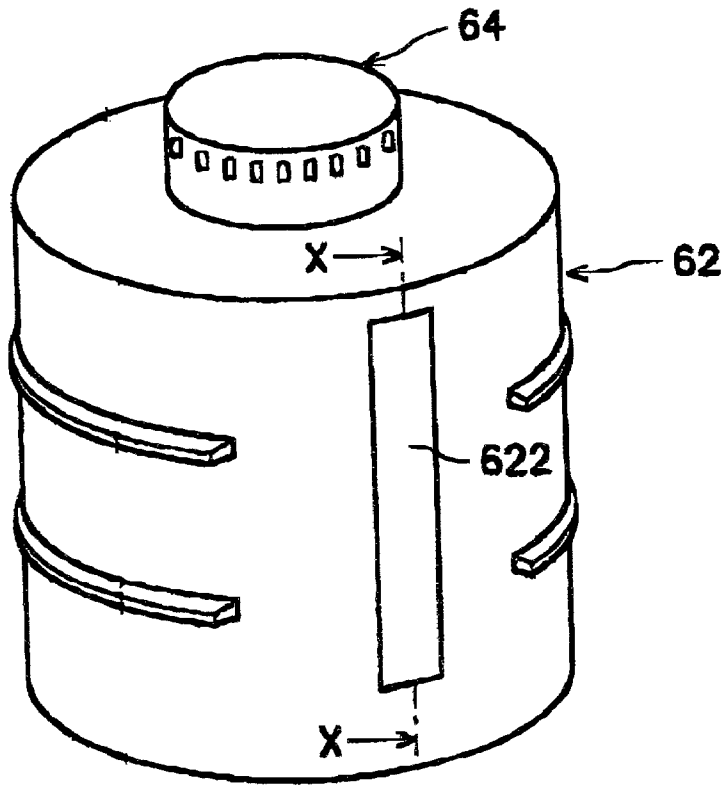


FIG. 10A

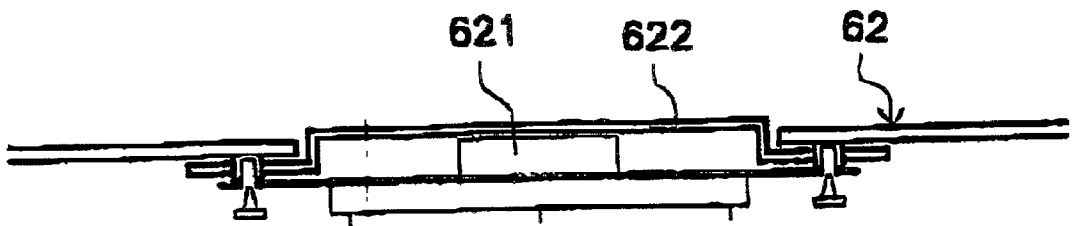


FIG. 10B

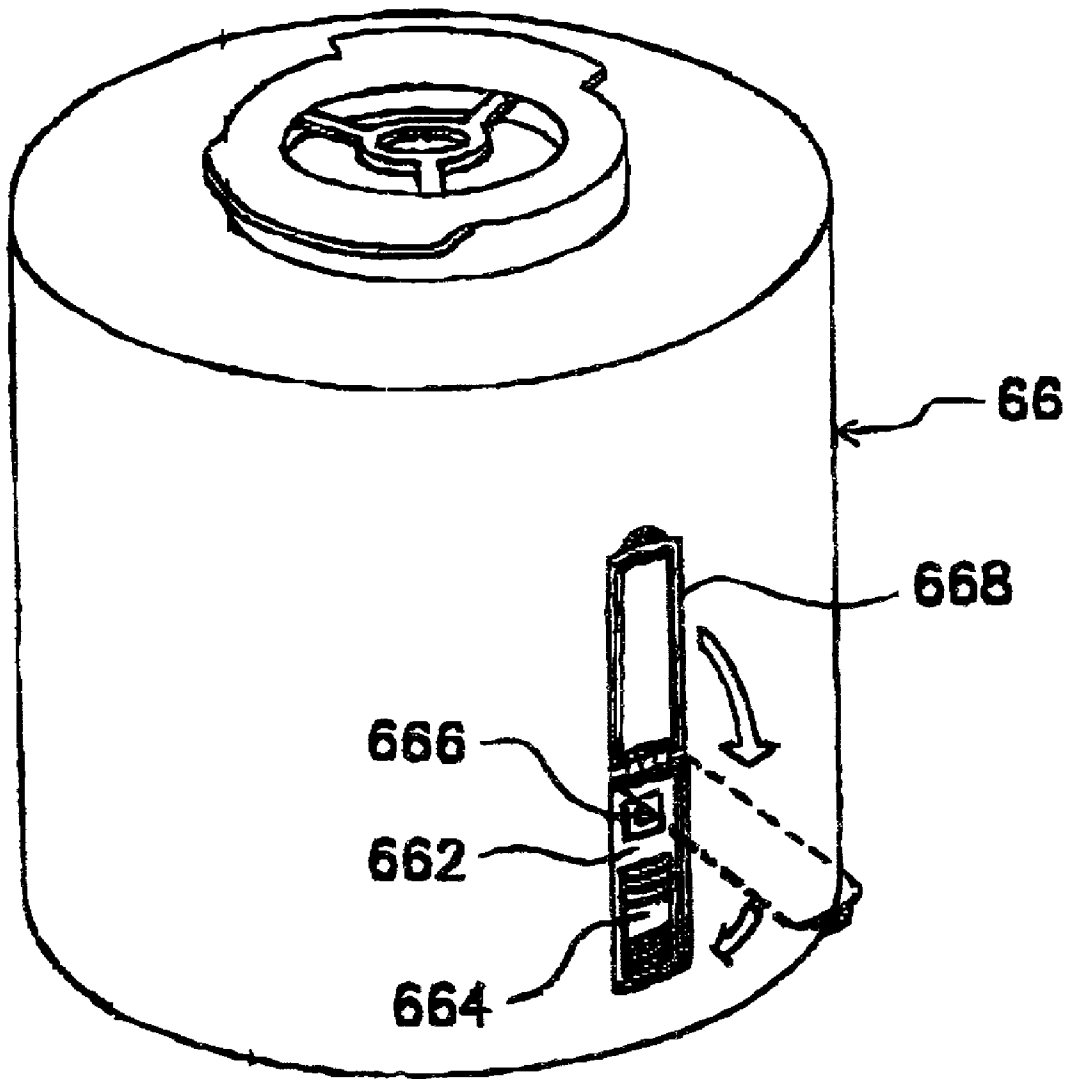


FIG. 11

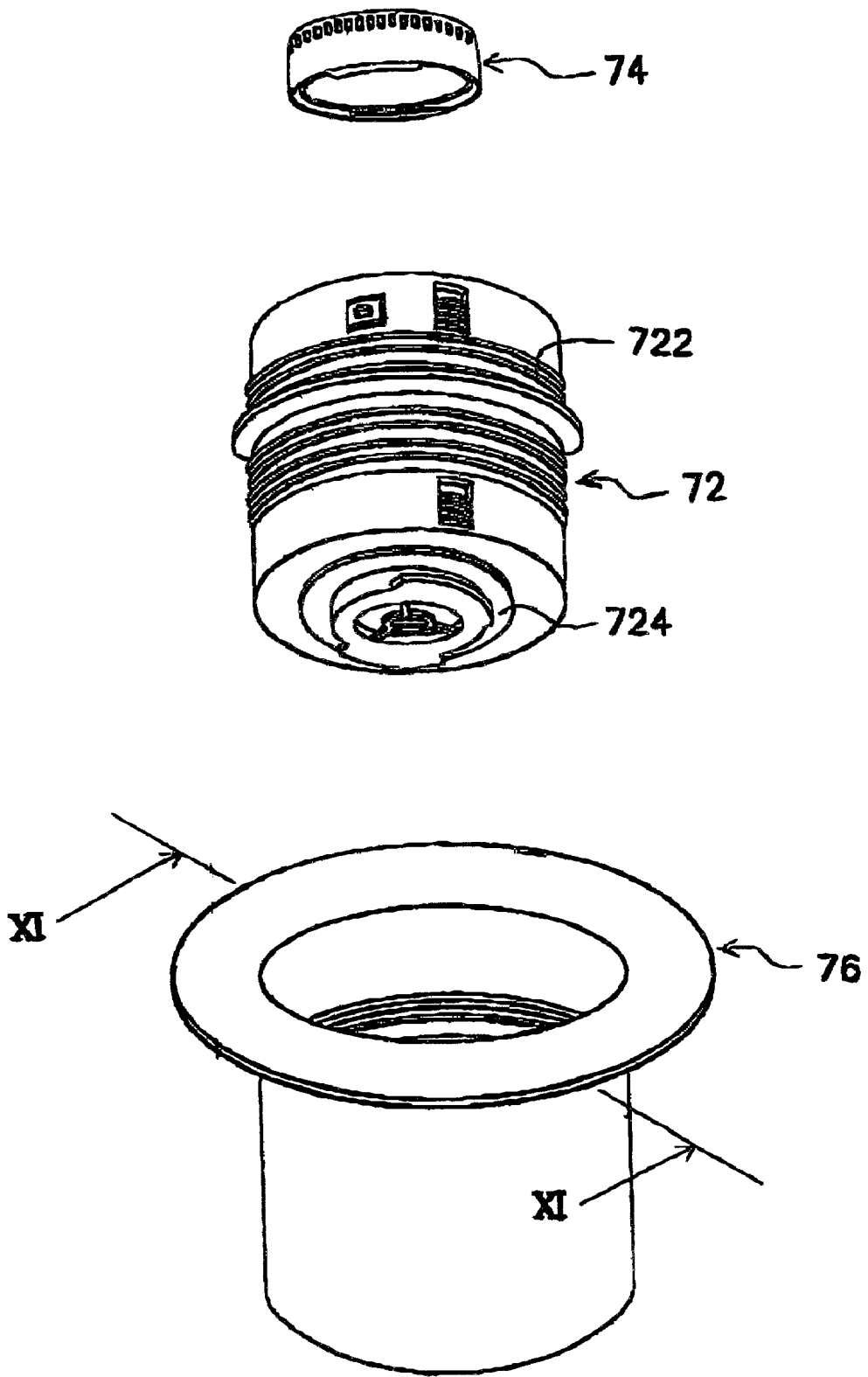


FIG. 12A

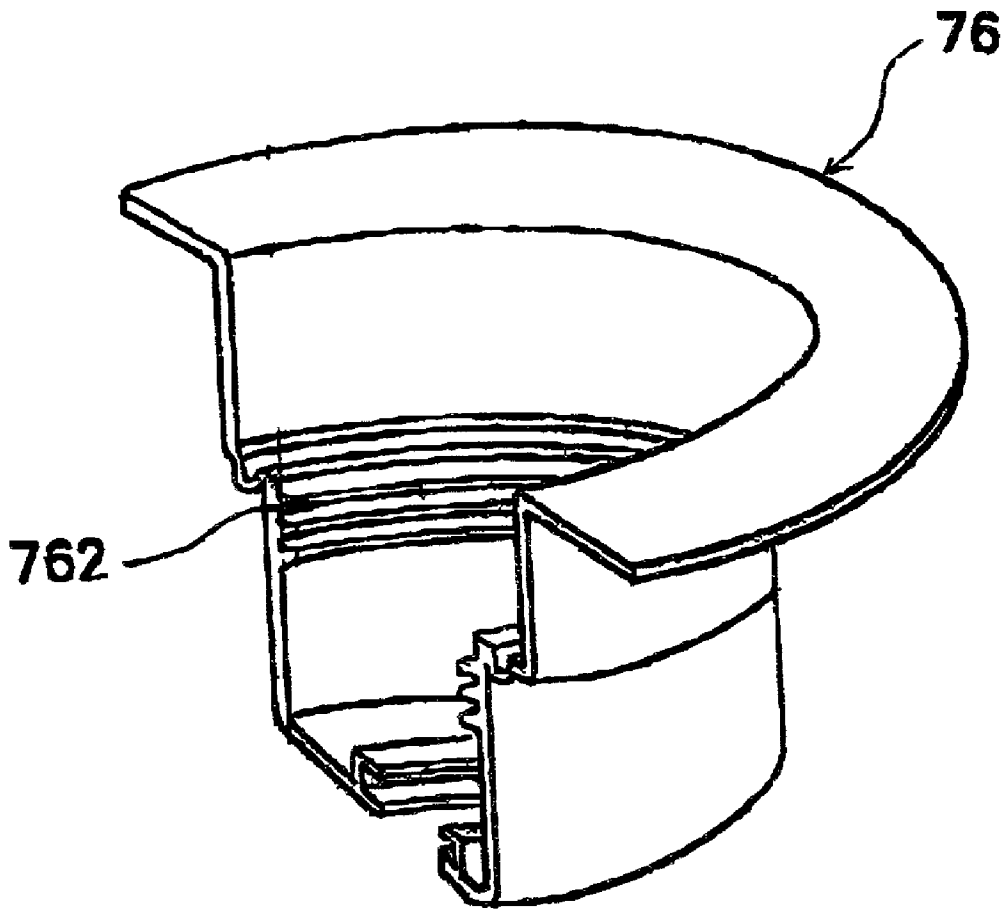


FIG. 12B

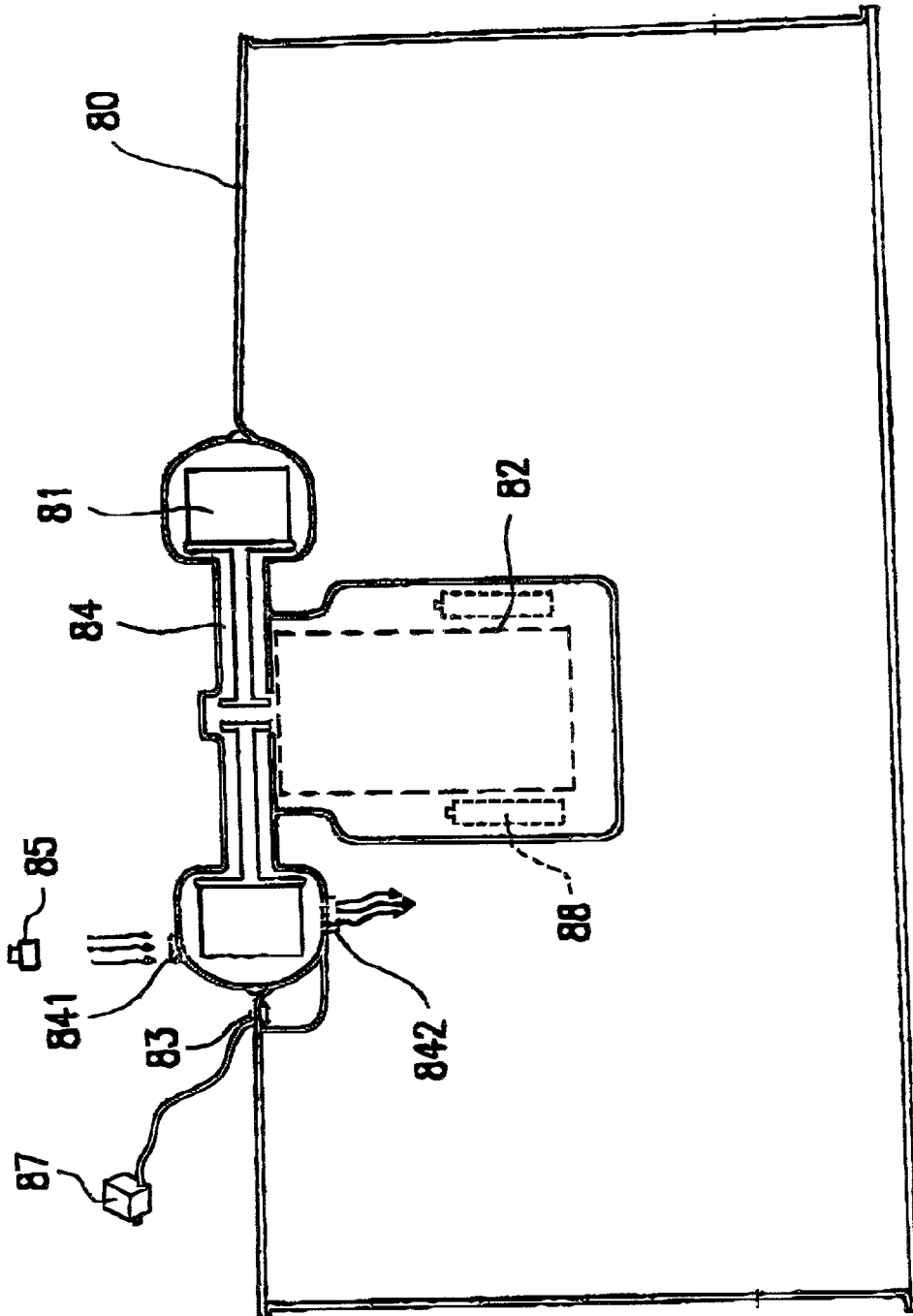


FIG. 13A

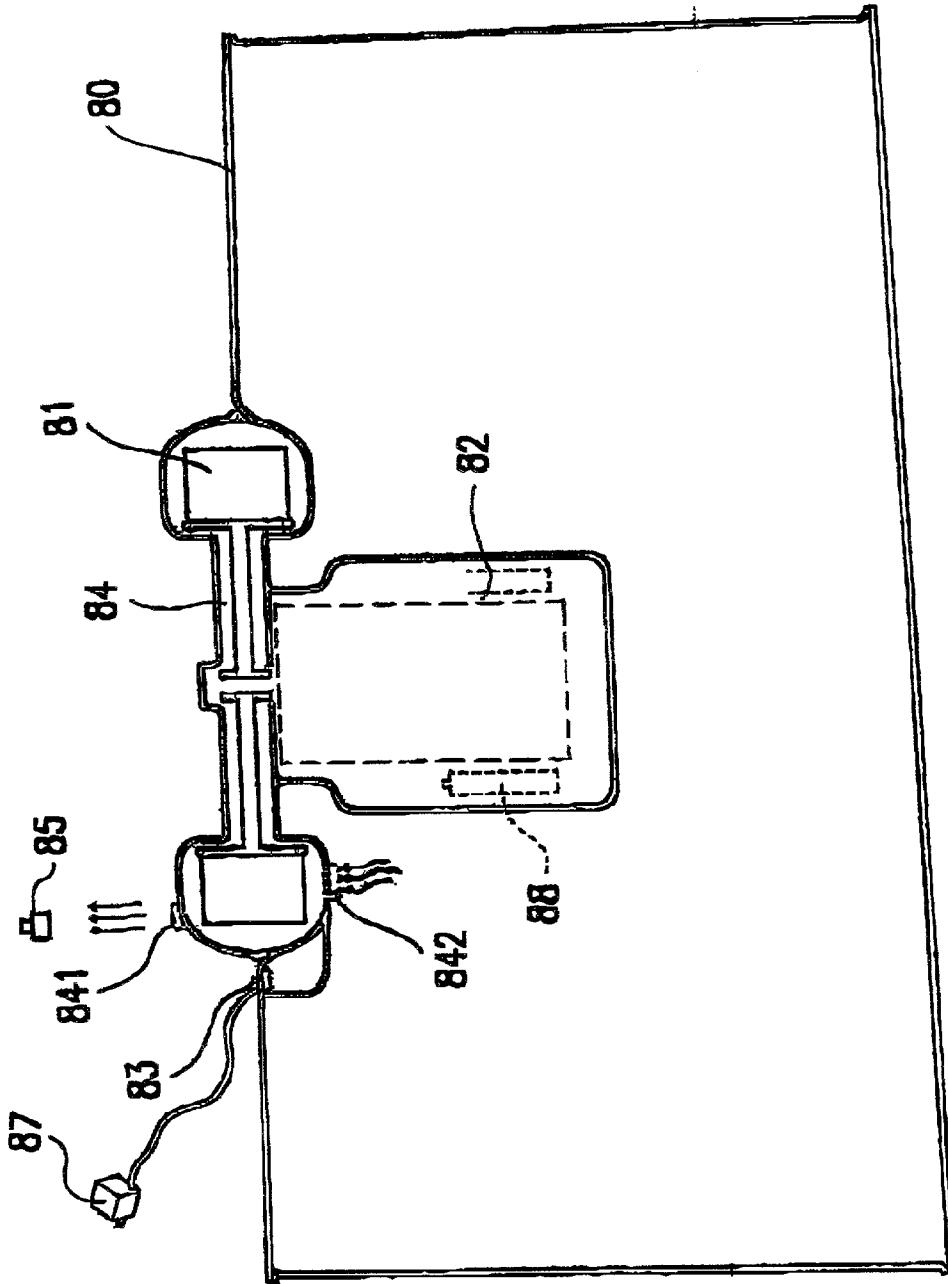


FIG. 13B

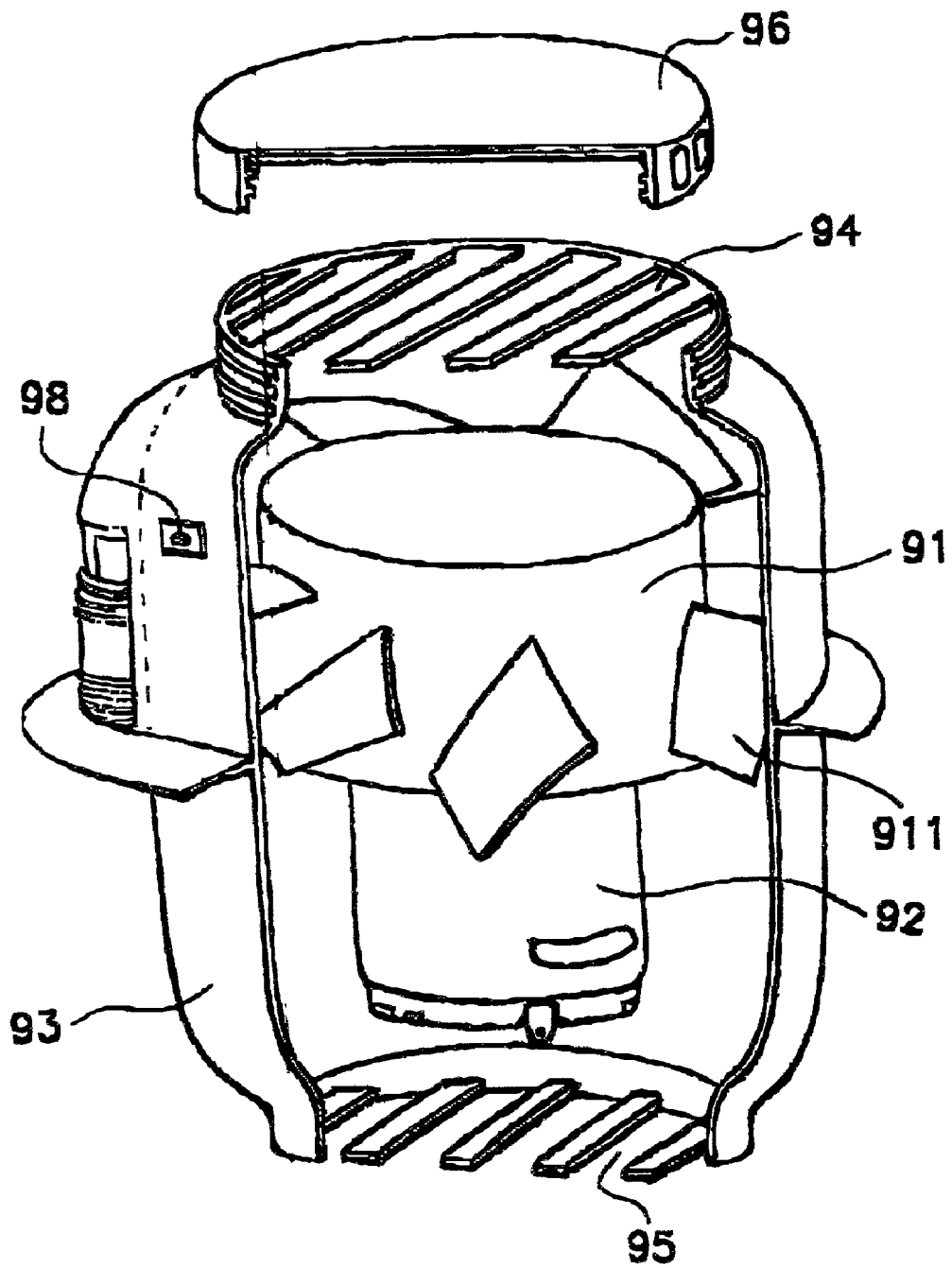


FIG. 14

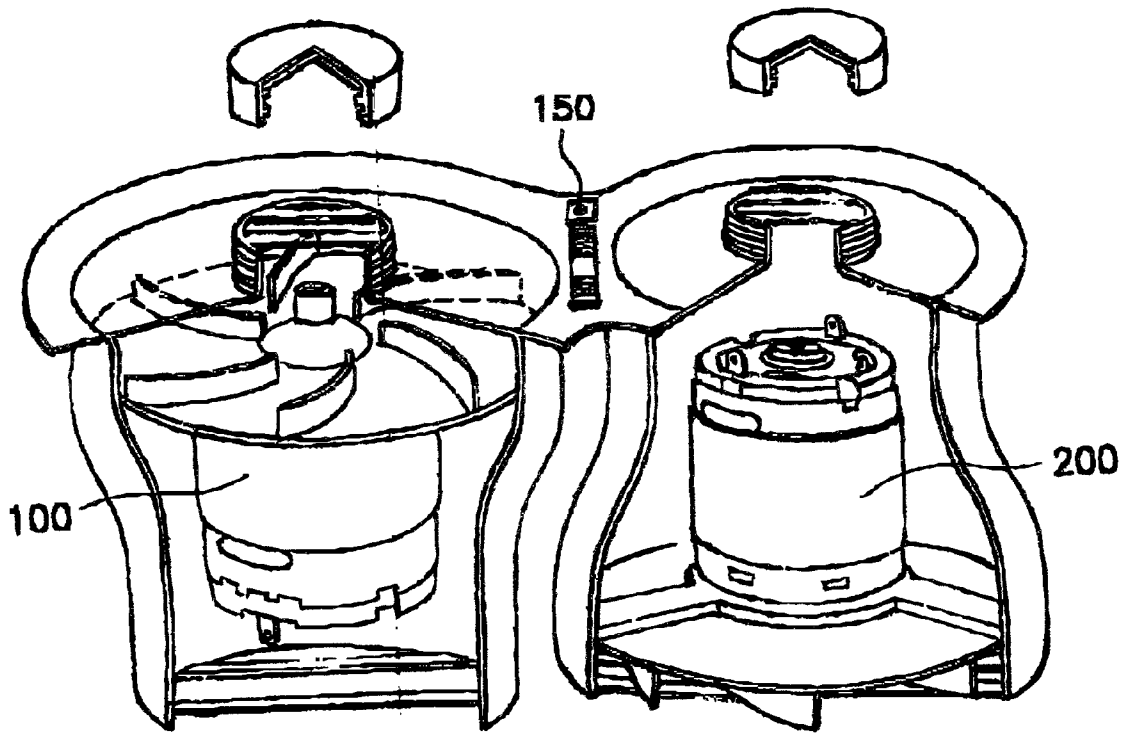


FIG. 15

**INFLATABLE PRODUCT PROVIDED WITH
BUILT-IN BATTERY CASE AND SOCKET****CROSS REFERENCE TO RELATED
APPLICATION**

[0001] This is a continuation-in-part application of co-pending U.S. patent application Ser. No. 09/542,477, filed Apr. 4, 2000.

BACKGROUND OF THE INVENTION

[0002] 1. Field of the Invention

[0003] The present invention relates in general to an inflatable product provided with a built-in battery case and socket.

[0004] 2. Description of the Related Art

[0005] Referring to **FIGS. 1A and 1B**, a conventional electric pump **14** for inflating an airbed has a fan and motor **142** inside. A plurality of batteries **144** are loaded into the electric pump **14** to supply the power. The airbed **10** is provided with a valve **12**. In operation, the electric pump **14** is connected to the valve **12** in direction B and then rotated in direction A to fasten the connection between the electric pump **14** and the airbed **10**. Then, the airbed **10** is pumped by the electric pump **14**.

SUMMARY OF THE INVENTION

[0006] An object of the present invention is to provide a modified airbed, which is inflated and deflated in a different way from the conventional way mentioned above.

[0007] The airbed of the present invention includes an inflatable body, a socket, an electric pump and a battery case. The socket is built in the airbed. The electric pump is detachably connected to the socket to pump the airbed. The battery case is also built into the airbed for ease of loading batteries that supply the electric pump with power.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] The present invention can be more fully understood by reading the subsequent detailed description and examples with references made to the accompanying drawings, wherein:

[0009] **FIG. 1A** depicts a conventional airbed;

[0010] **FIG. 1B** is a sectional view along line I-I in **FIG. 1A**;

[0011] **FIG. 2** locally depicts an airbed in accordance with a first embodiment of the present invention;

[0012] **FIG. 3A** shows the inflating operation of the airbed of the first embodiment;

[0013] **FIG. 3B** shows the deflating operation of the airbed of the first embodiment;

[0014] **FIG. 4** locally depicts an airbed in accordance with a second embodiment of the present invention;

[0015] **FIG. 5** is a perspective diagram of the electric pump of the second embodiment;

[0016] **FIGS. 6A, 6B** and **6C** show the inflating operation of the airbed of the second embodiment;

[0017] **FIGS. 7A and 7B** show the deflating operation of the airbed of the second embodiment;

[0018] **FIG. 8A** is an exploded perspective diagram of a local portion of an airbed in accordance with a third embodiment of the present invention;

[0019] **FIG. 8B** is a perspective diagram of the electric pump of the airbed of the third embodiment;

[0020] **FIG. 8C** is a sectional view of a socket of the airbed along line VIII-VIII in **FIG. 8A**;

[0021] **FIG. 8D** is a top view of the socket shown in **FIG. 8A**;

[0022] **FIG. 8E** depicts the electric pump and the socket assembled together in accordance with the third embodiment of the present invention;

[0023] **FIG. 8F** depicts the cover, the electric pump and the socket assembled together in accordance with the third embodiment of the present invention;

[0024] **FIG. 9A** is an exploded perspective diagram of a local portion of an airbed in accordance with a fourth embodiment of the present invention;

[0025] **FIG. 9B** is a perspective diagram of the electric pump of the airbed of the fourth embodiment;

[0026] **FIG. 9C** depicts a set of sockets of the fourth embodiment;

[0027] **FIG. 9D** is a sectional view of a socket of the airbed along line VIII-VIII in **FIG. 9A**;

[0028] **FIG. 9E** depicts the cover, the electric pump and the socket assembled together in accordance with the fourth embodiment of the present invention;

[0029] **FIG. 10A** is a perspective diagram of a local portion of an airbed in accordance with a fifth embodiment of the present invention;

[0030] **FIG. 10B** is a sectional view of the electric pump along line X-X of **FIG. 10A**;

[0031] **FIG. 11** is a perspective diagram of an electric pump of an airbed in accordance with a sixth embodiment of the present invention;

[0032] **FIG. 12A** is a perspective diagram of a cover, electric pump and socket of an airbed in accordance with a seventh embodiment of the present invention;

[0033] **FIG. 12B** is a sectional view of the socket along line XI-XI of **FIG. 12A**;

[0034] **FIG. 13A** is a schematic diagram of an airbed in an inflating operation in accordance with an eighth embodiment of the present invention;

[0035] **FIG. 13B** is a schematic diagram of the airbed in a deflating operation in accordance with the eighth embodiment of the present invention;

[0036] **FIG. 14** is a perspective diagram of an electric pump of an airbed in accordance with a ninth embodiment of the present invention;

[0037] **FIG. 15** is a perspective diagram of an electric pump of an airbed in accordance with a tenth embodiment of the present invention.

DETAILED DESCRIPTION OF THE
PREFERRED EMBODIMENT

[0038] Referring to FIG. 2, an airbed 26 of a first embodiment of the present invention is provided with a detachable electric pump 20, a built-in battery case 22 and a built-in socket 24. The battery case 22 has a cover 221 on which electrodes 222 are provided. Also, on the bottom of the battery case 22 are provided electrodes 223 corresponding to the electrodes 222 of the cover 221. An O-ring 244 and an electrode 242 are provided on the inner wall of the socket 24, wherein the electrode 242 is electrically connected to the electrodes 222, 223 of the battery case 22. Furthermore, the electric pump 20 is substantially cylindrical and has an electrode 202 on its side surfaces, an air inlet 204 and an air outlet 206 on its ends and a check valve 208 inside. The check valve 208 of the electric pump allows air to flow in a single direction from the inlet 204 to the outlet 206.

[0039] In operation, batteries are loaded into the battery case 22. The electric pump 20 is fitted into the socket 24 and then rotated so that the electrode 202 of the electric pump 20 physically contacts the electrode 242 of the socket 24. Then, the electric pump 20 is actuated to pump outside air into the airbed 26 as shown in FIG. 3A. The O-ring 242 in the socket 24 prevents the airbed 26 from leaking. In deflating operation, the user detaches the electric pump 20 from the socket 24 to deflate the airbed 26, as shown in FIG. 3B.

[0040] It is understood that the O-ring can be provided on the side surfaces of the electric pump 20 instead of in the socket 24 to prevent the airbed from leaking.

[0041] Referring to FIG. 4, an airbed of a second embodiment of the present invention is provided with a detachable electric pump 30, a cap 37 for the electric pump 30, a built-in battery case 32 and a built-in socket 34. The battery case 32 has a cover 321 on which electrodes 322 are provided. Also, on the bottom of the battery case 32 are provided electrodes 323 corresponding to the electrodes 322 of the cover 321. Furthermore, an arrow symbol 36 is marked on the airbed and besides the socket 34. Flanges 342 are formed at the rim of the socket 34, while electrodes 344 are provided on the inner wall of the socket 34 and are electrically connected to the electrodes 322, 323 of the battery case 32. Furthermore, the electric pump 30 is substantially cylindrical and has a flange 301 on its side surfaces, two electrodes 302 provided on the flange 301, an air inlet 304 and an air outlet 306 on its ends. Also referring to FIG. 5, symbols "on", "off" and "open" are marked on the side surfaces and the end of the electric pump 30.

[0042] In operation, batteries are loaded into the battery case 32 to supply the electric pump 30 with the power. The electric pump 30 in this embodiment is used to inflate or deflate the airbed. In inflating operation, the electric pump 30 is fitted into the socket 34 with the air outlet 306 inside the airbed and the air inlet 304 outside the airbed. The electric pump 30 is rotated to change the positions of symbols "on", "off" and "open". When the arrow symbol 36 points at the symbol "on" as shown in FIG. 6A, the electrodes 302 of the electric pump 30 physically contact the electrodes 344 of the socket 34 to actuate the electric pump 30. Then, outside air is pumped into the airbed as shown in FIG. 6B. When the arrow symbol 36 points at the symbol "off", the electric pump 30 is stopped. When the arrow symbol 36 points at the symbol "open", the electric pump 30

is detachable from the socket 34. FIG. 6C depicts the airbed full of air, wherein the air outlet of the electric pump 30 is closed by the cap 37 to seal the airbed after the inflating operation.

[0043] In the deflating operation, the electric pump 30 is fitted in reverse into the socket 34, with the air inlet 304 inside the airbed and the air outlet 306 outside the airbed. The electric pump 30 is rotated to change the positions of symbols "on", "off" and "open" on its side surfaces. When the arrow symbol 36 points at the symbol "on" as shown in FIG. 7A, the electrodes 302 of the electric pump 30 physically contact the electrodes 344 of the socket 34 to actuate the electric pump 30. Then, air inside the airbed is pumped out as shown in FIG. 7B. When the arrow symbol 36 points at the symbol "off", the electric pump 30 is stopped. When the arrow symbol 36 points at the symbol "open", the electric pump 30 is detachable from the socket 34.

[0044] In either of the inflating and deflating operations, the flanges 342 of the socket 34 are used for confining the flange 301 of the electric pump 30, thus preventing the electric pump 30 from separating with the socket 34 when the arrow symbol 36 points at the symbols "on" and "off". However, the flanges 342 are spaced apart at the rim of the socket 34 to avoid confining the flange 301 of the electric pump 30 when the arrow symbol 36 points at the symbol "open". Thus, the electric pump 30 is detachable from the socket 34 when the arrow symbol 36 points at the symbol "open".

[0045] Referring to FIG. 8A, an airbed of the third embodiment of the present invention is provided with a cover 44, an electric pump 42 and a built-in socket 46. The cover 44 is circular, with a plurality of recesses 443 provided on its side surfaces. Such an arrangement increases the friction on the side surfaces, facilitates the rotation of the cover 44. Furthermore, the cover 44 is closed at its top end and is opened at its bottom end. At the bottom end of the cover 44 is provided a pair of inward arcuate flanges 441. The arcuate flanges 441 extend to the bottom rim of the cover 44 to engage the socket 46 mounted on the body 40 of the airbed. The electric pump 42 is cylindrical. On the side surfaces of the electric pump is provided a switch 421 and a connector 423. Also referring to FIG. 8B, a plurality of rechargeable batteries 429 are provided in the electric pump 42 to supply the motor 422 with power. The connector 423 is used for connecting an external power (alternating current or direct current) to charge the batteries 429 or directly to actuate the electric pump 42. For example, the connector 523 is connected to a cigarette lighter (direct current) of a car via a cigarette plug 600. Alternatively, the connector 423 is connected to an alternating current power supply via a rectifier 700 which converts the alternating current into a direct current for the electric pump. Furthermore, at the ends of the electric pump 42 are provided a protruding air inlet 427 and a protruding air outlet 425. Outward flanges 424, 426 are respectively provided at the air inlet 427 and air outlet 425. The socket 46 is a cylindrical housing, while an annular flange 467 is provided on the side surfaces of the socket 46 to define an upper portion and a lower portion of the socket 46. The annular flange 467 is welded together with the body 40 of the airbed so that the lower portion of the socket 46 is buried in the airbed. Referring to FIG. 8C, the socket 46 has a large hole 465 at its top end and a small hole at its bottom end. The large hole 465 at the top end is

circular. The small hole 466 at the bottom end is shown in FIG. 8D, the shape of which matches those of the air inlet 427 and air outlet 425 of the electric pump 42. Furthermore, the socket 46 has grooves 461 formed on the outer surface of the upper portion and other grooves 463 formed at the inner circumferences of the hole 466 at the bottom end.

[0046] In the inflating operation, the electric pump 42 is put in the socket 46, with the air outlet 425 of the electric pump 42 aligning with the bottom hole 466 of the socket 46. Then, the electric pump 42 is rotated so that the flanges 426 of the electric pump 42 enter the grooves 463 at the bottom end of the socket 46. Thus, the electric pump 42 and the socket 46 are firmly connected together, as shown in FIG. 8E. The user pushes the switch 421 of the electric pump 42 to pump outside air into the body 40 of the airbed. The air flows from the air inlet 427, through the air outlet 425 and bottom hole 466, to the inside of the airbed.

[0047] If the airbed is used on the water, then the cover 44 is necessarily assembled together with the socket 46. The user rotates the cover 44 so that the inner flanges 441 enter the grooves 461 of the socket 46. Thus, the cover 44 and the socket 46 are firmly connected together. The cover 44 protects the electric pump 42 from water.

[0048] In the deflating operation, the electric pump 42 is fitted in reverse into the socket 46, with the air inlet 427 of the electric pump 42 aligning with the bottom hole 466 of the socket 46. Then, the electric pump 42 pumps air inside the airbed out.

[0049] Referring to FIG. 9A, an airbed of the fourth embodiment of the present invention is provided with a cover 54, an electric pump 52 and a set of sockets 56, 56' built in the body of the airbed. The cover 54 is circular, with a plurality of recesses 543 provided on its side surfaces. Such an arrangement increases the friction on the side surfaces, facilitates the user to rotate the cover 54. Furthermore, the cover 54 is closed as its top end and is opened at its bottom end. At the bottom end of the cover 54 is provided a pair of inward arcuate flanges 541. The arcuate flanges 541 extend to the rim of the bottom end of the cover 54 for engaging the socket 56. The electric pump 52 is cylindrical. On the side surfaces of the electric pump 52 are provided a switch 521, an connector 523 and circumferential flanges 529, 529'. Furthermore, a plurality of rechargeable batteries (not shown) are provided in the electric pump 52 to supply the power. The connector 523 is used for connecting an external power to charge the batteries or directly to actuate the electric pump 52. Referring to both FIGS. 9A and 9B, at the ends 524, 520 of the electric pump 52 are provided a protruding air inlet 527 and a protruding air outlet 525. A pair of outward flanges 528 are provided at the air inlet 527, with grooves 528' formed between the flanges 528 and the end 524. Another pair of outward flanges 526 are provided at the air outlet 525 to form grooves 526' between the flanges 526 and the end 520. Referring to FIG. 9C, the set of sockets include a top socket 56 and a bottom socket 56' connected by a flexible sleeve 560. The top socket 56 is welded together with the body 50 of the airbed. The top and bottom sockets 56, 56' have the same structure and therefore only the top socket 56 is now introduced. The top socket 56 has a top surface 564 with a through hole 561 provided on the top surface 564. Furthermore, the top socket 56 has a pair of inward flanges 562 protruding from the top surface 564

toward the through hole 561. Referring to FIG. 9D, an annular groove 563 is formed in the socket 56.

[0050] In the inflating operation, the electric pump 52 is inserted into the set of sockets 56, 56' on the airbed 50. The protruding air outlet 525 of the electric pump 52 is fitted into the bottom socket 56'. The rubber pad 522 eliminates any gaps between the bottom sockets 56' and the electric pump 52 through which the airbed possibly leaks. The circumferential flanges 529 of the electric pump 52 enter the groove 563 of the socket 56. Then, the electric pump 52 is rotated so that the flanges 529 of the electric pump 52 are confined in the grooves 563 by the flanges 562 of the top socket 56. Then, the user pushes the switch 521 on the electric pump 52 to pump the airbed. After the airbed is filled with air, the user assembles the cover 54 and the electric pump 52 as shown in FIG. 9E, with the flanges 541 of the cover 54 received in the grooves 528' of the electric pump 52. The cover 54 prevents the airbed from leaking though the air inlet 527.

[0051] In the deflating operation, the electric pump 52 is reversely disposed with the air inlet 527 connected to the bottom socket 56'. Also, the flanges 528 of the electric pump 52 are confined in the grooves 563 by the flanges 562 of the top socket 56. Then, the user pushes the switch 521 on the electric pump 52 to pump air in the airbed out. It is noted that the electric pump 52 is not protected from water. Nevertheless, the electric pump 52 can be modified to be waterproof, introduced in the following fifth embodiment.

[0052] Refer to FIGS. 10A and 10B. Reference numeral 64 is a cover and reference numeral 62 is a waterproof electric pump. The waterproof electric pump 62 of the fifth embodiment is similar with the electric pump 52 of the fourth embodiment except that (1) the waterproof electric pump 62 has no connector on its side surfaces; (2) the switch 621 of the waterproof electric pump 62 is covered by a waterproof rubber strip 622. The waterproof rubber strip 622 is so thin that the user can still push the switch 621 from outside the rubber strip 622 to actuate the electric pump 62.

[0053] FIG. 11 depicts another waterproof electric pump 66 in accordance with a sixth embodiment of the present invention, wherein a recess 662 is provided on the side surfaces of the electric pump 66. A switch 664 and a connector 666 are provided in the recess 662, while a lid 668 is rotatably mounted on the side surfaces of the electric pump 66 to protect the switch 664 and the connector 666 from water.

[0054] Referring to FIGS. 12A and 12B, an airbed of a seventh embodiment of the invention is provided with a socket 76, an electric pump 72 and a cover 74. The socket 76 has threads 762 on its inner surfaces, while the electric pump 72 has threads 722 on its outer surfaces so that the electric pump 72 and the socket 76 can be screwed together. Furthermore, the electric pump 72 has rubber pads 724 on both ends. The arrangement of rubber pads 724 eliminates any gaps between the socket 76 and the electric pump 72 through which the airbed possibly leaks, when the electric pump 72 and the socket 76 are screwed together. Furthermore, it is noted that the cover 74 is mounted on the electric pump 72 rather than the socket 76 to prevent an air leakage.

[0055] Referring to FIG. 13A, an airbed 80 of an eighth embodiment of the invention is provided a cover 85, a

chamber **84**, a fan **81** received in the chamber **84**, a motor **82** for rotating the fan **81**, a plurality of rechargeable batteries **88** for supplying the motor **82** with power, and a switch **83** for actuating the motor **82**. The motor **82** is also connected to an external power to charge the batteries **88** or directly to actuate the motor **82**. The external power supplies an alternating current via a rectifier **87** or supplies a direct current via a cigarette plug (not shown). The chamber **84** has a nozzle **841** communicating the chamber **84** and the outside of the airbed **80**, and a hole communicating the chamber **84** and the inside of the airbed **80**. In the inflating operation, the user pushes the switch **83** to actuate the motor **82** and fan **81**. Then, outside air is pumped into the airbed **80** through the nozzle **841** and the hole **842**. After the airbed **80** is filled with air, the user closes the nozzle with the cover **85** to prevent the airbed from leaking. Referring to **FIG. 13B**, in the deflating operation, the user takes away the cover **85** and pushes the switch **83** to rotate the motor **82** and fan **81** in reverse. Then, air inside the airbed **60** is pumped out.

[0056] In the eighth embodiment, the fan **81** is received in a chamber **84** and is driven by an outside motor **82**. However, it is understood that the fan and motor can be housed together to operate. Referring to **FIG. 14**, in a ninth embodiment of the present invention, a motor **92** and a fan **91** with helical blades **911** are assembled and are received in a housing **93**. The motor **92** is actuated by rechargeable batteries (not shown) or by an external power (not shown) via a connector **98**, wherein the external power supplies an alternating current or a direct current. The housing **93** is mounted on the airbed (not shown) and has a first hole **94** communicating the outside of the airbed and a second hole communicating the inside. In the inflating operation, the fan **91** and motor **92** pump outside air into the airbed through the holes **94, 95**. When the airbed is filled with air, the cover **96** is screwed to the housing **93** to prevent an air leakage. In the deflating operation, the cover **96** is taken away. The fan **91** is rotated by the motor **92** in reverse to pump air inside the airbed out.

[0057] Referring to **FIG. 15**, in a tenth embodiment of the present invention, a first fan and motor **100** and a second fan and motor **200** are housed in different chambers. The first and second fans and motors **100, 200** are permanently or detachably connected to the airbed (not shown). Furthermore, the motors **100** and **200** are actuated by rechargeable batteries (not shown) or by an external power (not shown) via a connector **150**. In the inflating operation, the first fan and motor **100** is actuated to pump the airbed (not shown) while the second fan and motor **200** is at rest. In the deflating operation, the first fan and motor **100** is at rest while the second fan and motor **200** is actuated to pump air inside the airbed out.

[0058] In conclusion, the invention provides various ways to pump an airbed or other inflatable products.

[0059] While the invention has been described by way of example and in terms of the preferred embodiment, it is to be understood that the invention is not limited to the disclosed embodiments. To the contrary, it is intended to cover various modifications and similar arrangements as would be apparent to those skilled in the art. Therefore, the scope of the appended claims should be accorded the broadest interpretation so as to encompass all such modifications and similar arrangements.

What is claimed is:

1. An inflatable product including:

an inflatable body;

a socket built in the inflatable body;

an electric pump connected to the socket to pump the inflatable body;

at least one battery disposed in the electric pump; and

a connector provided on the electric pump for connecting an external power, whereby the electric pump is actuated by the at least one battery or the external power.

2. An inflatable product as claimed in claim 1, wherein the at least one battery is rechargeable and is electrically connected to the connector so that the at least one battery can be charged by the external power via the connector.

3. An inflatable product as claimed in claim 1, wherein the external power supplies an alternating current.

4. An inflatable product as claimed in claim 1, wherein the external power supplies a direct current.

5. An inflatable product as claimed in claim 1, further including a cover assembled with the socket to entirely cover the electric pump, thereby protecting the electric pump from water.

6. An inflatable product as claimed in claim 1, further including a cover assembled with the electric pump to prevent the inflatable product from leaking through the electric pump.

7. An inflatable product as claimed in claim 1, wherein the electric pump has first threads and the socket has second threads, by which the electric pump and the socket are screwed together.

8. An inflatable product as claimed in claim 7, wherein the electric pump further has a pad to eliminate gaps between the electric pump and the socket when the electric pump and the socket are screwed together.

9. An inflatable product as claimed in claim 1, wherein the electric pump has a lid covering the connector for protecting the connector from water.

10. An inflatable product as claimed in claim 9, further including a switch provided on the electric pump to actuate the electric pump, and the lid also covers the switch.

11. An inflatable product including:

an inflatable body;

a socket built in the inflatable body;

an electric pump connected to the socket to pump the inflatable body;

at least one battery disposed in the electric pump to supply the electric pump with power;

a switch provided on the electric pump to actuate the electric pump;

a waterproof layer covering the switch to protect the switch from water.

12. An inflatable product including:

an inflatable body having an inside and an outside;

a chamber connected to the inflatable body, the chamber communicating the inside and the outside of the inflatable body;

a fan received in the chamber;

a motor connected to the fan for rotating the fan in a first direction to pump air from the outside to the inside of the inflatable body or rotating the fan in a second direction opposite to the first direction to pump the air from the inside to the outside of the inflatable body;

a switch electrically connected to the motor for actuating the motor to rotate the fan in the first direction and second direction.

13. An inflatable product as claimed in claim 12, wherein the motor also received in the chamber.

14. A method for inflating and deflating an inflatable product, including the steps of:

- (a) preparing an electric pump having a fan;
- (b) rotating the fan in a first direction to pump air into the inflatable body; and
- (c) rotating the fan in a second direction opposite to the first direction to pump the air inside the inflatable body out.

15. An inflatable product including:

an inflatable body;

a first electric pump connected to the inflatable body, pumping the inflatable body;

a second electric pump also connected to the inflatable body, pumping air inside the inflatable body out.

16. An inflatable product as claimed in claim 15, wherein the first and second electric pumps are permanently connected to the inflatable body.

17. An inflatable product including:

an inflatable body;

a socket built in the inflatable body;

an electric pump connected to the socket to pump the inflatable body;

a connector provided on the electric pump for connecting an external power to actuate the electric pump.

18. A inflatable product including:

an inflatable body;

a socket built in the inflatable body;

an electric pump connected to the socket to pump the inflatable body, wherein a portion of the electric pump is inserted into the socket, and the portion of the electric pump and the socket are matched with each other to prevent an air leakage therebetween.

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